

QUALITY WORK INSTRUCTION

Performance Test for Freezing Containers

QWI-QC-18/01

Issuance date: 21.08.2021 Effective date: 20.09.2021

Page 1 of 1

Products: Mini Coolers / Freezing Container.

MAISTER COPY

Sample Size: One piece / Lot.

Test Equipment: Temperature Sensing Probe and Freezer.

Test Procedure:

- Keep the item in a 30°C Freezer for 24 Hrs with attached Temp sensing probe in different wells.
- 2. Transfer the item to a controlled room (temperature 19°C ± 0.2°C) to record temperature of each well per minute.
- 3. Prepare the performance graph by plotting mean temperature against time.

Specification:

CODE NO	Description	Places	Capacity (ml)	Temperature Specification
525010	0°C Mini Cooler	12	1.5	Maintain temp bellow 1°C for 200 mins
525020	0°C Mini Cooler	12	15	Maintain temp bellow 1°C for 200 mins
525030	-20°C Mini Cooler	12	1.5	Maintain temp bellow 1°C for 200 mins
525040	Quick Freeze	12	1.5	Take 3.11 min to reach 0°C using water as sample in a 1.5 ml Micro centrifuge tube
525050	0°C Mini Cooler with Gel Filled Cover	32	1.5	Maintain temp bellow 1°C for 300 mins
525060	-20°C Mini Cooler with Gel Filled Cover	32	1.5	Maintain temp bellow 1°C for 220 mins and bellow - 15°C for 60 mins.
526030	-20°C Mini Cooler	32	1.5	Maintain temp bellow 1°C for 200 mins
525000	Cryo 1°C Cooler	18	1 or 1.8 ml	This cooler gives -1°C/min cooling rate. The cooler needs 100% Isopropyl Alcohol and mechanical freezer.

PREPARED BY:- 12-08-21 REVIEWED BY:- Grain 20-08-2021 APPROVED AND ISSUED BY:- 897 20-08-2021