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Subject to technical changes. Indications not binding for delivery. EN 04 / 09

# Catalog 2009/2010



www.ika.net







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# IKA<sup>®</sup> is the center where the industry's future begins.

## Precision for ideas

When leading researchers and specialists find themselves amazed by specialty laboratory equipment, IKA® is typically involved. With samples and processes that will change our future, substances in all states of aggregation can be transformed into innovative products through experimentation and production. Mixed or crushed, tempered or distilled, in new compounds or reproducible results; from anti-aging cream to cement, as a tissue sample or pioneering a new development, in the small range or on an industrial scale, IKA® is the beginning.

Here IKA® not only ensures the highest possible degree of precision and quality in the results, but also demonstrates through its innovative design, that a laboratory need not be boring. The power of innovation can be visible.

## Laboratory Technology/Analytical Technology

Laboratory and analysis equipment of the very latest type is produced at the central location in Staufen by nearly 300 IKA® employees. In recent years IKA® has gained a leading position in the world market with its innovative magnetic stirrers, overhead stirrers, shakers, homogenizers, mills, rotary evaporators, calorimeters, laboratory reactors and specially developed software for laboratory and analysis applications.

### Process Technology

The Process Technology section has around 80 employees who make a major contribution to the success of the IKA® group. Production machines are made for the dispersion, stirring and kneading fields as well as complex, individually designed units for the sectors of pharmaceuticals, chemistry, food, paints, cosmetics, plastics and many other branches of the industry.



# The IKA® group

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# IKA<sup>®</sup> News 2009

6 All news at-a-glance



# **RV 10 control** p. 106

RV 10 Rotary evaporators awarded for outstanding performance. For over 50 years the iF design award has served as a recognized trademark for outstanding design all over the world. We are delighted that our RV 10 series has just been selected to receive one of these coveted design prizes. The RV 10 series was among the top entries in one of the world's most well-known design competitions, asserting itself in a highly competitive field.





# **RET** basic safety control p. 13

The new RET is especially durable thanks to its high-quality stainless steel platform. Our new safety control features provide even higher levels of safety. Speed and temperature settings can be precisely adjusted and read out using the digital display. The Hot Top Indicator provides a clear warning when the surface is hot. What is more, the RET from IKA® can not only reach speeds of 1.700 rpm, but also allows heating plate temperatures as high as 340 °C to be achieved. PT 1000.60 temperature sensor included.



# KS 4000 i control p. 56

New incubator shaker with innovative design allowing unattended operation in a temperature-controlled environment.

- Optionally available with built-in cooling coil for connecting to an external refrigerator, e.g. KV 600
- Collecting tray with drainage hose at rear of device
- Incl. PT 1000.60 temperature sensor
- Integrated PID temperature control (use of two PT 1000 temperature sensors)



# Extremely convenient magnetic mini-stirrer

- For mixing guantities up to 250 ml
- High magnetic adhesion
- Continuously adjustable speed range
- Durable, brushless motor

Hermetically sealable disposable sample tubes for safe processing of infectious, toxic and highodour sample materials. new: Gamma-sterilised tubes new: Tubes with piercable membrane covers new: Tubes with 50 ml volume



# Quarter System

The carrier plate can be fitted with four identical or differing aluminium guarters, allowing up to 36 reaction vessels to be processed at the same time. The aluminium quarters guarantee optimal heat transfer throughout the process with no interference to the magnetic field.



# **Reaction Block** System

p. 30

The reaction block allows syntheses to be carried out in round flasks at temperatures of up to 180 °C. This system ensures optimal heat transfer from the heating plate directly into the medium. Uniform mixing is also guaranteed because there is no interference to the magnetic field from the aluminium blocks.

# IKA<sup>®</sup> News 2009

All news at-a-glance



# **ULTRA-TURRAX®** Tube Drive Tubes p. 74



p. 96

## New hotplate made of glass ceramics which offers excellent chemical resistance.

- Fixed safety circuit of 550 °C
- Exact temperature setting via digital display (LED)

p. 31



# color squid

p. 24

The popular color squids are back with new motifs and offer added freshness in the laboratory. This compact magnetic stirrer not only stands out thanks to its new functions, such as a digital speed display, but the color squid now also features a new electronically controlled motor which guarantees greater power.



# Quarter System

Multiple syntheses with just one magnetic stirrer (RCT basic s.c. and RET line) using aluminium quarters which guarantee optimal heat transfer. The different colours used for the various quarters make them easier to distinguish visually. Page 30







# **NEW!**

**RET basic** *safety control* **IKAMAG**<sup>®</sup> The classic: now with new design and many new functions.

## ETS-D6

Electronic contact thermometer with PID control and RESET function, incl stainless steel temperature sensor H 62.51, page 27 Ident. No. 3378100

H 44

Boss head clamp, page 33 Ident. No. 2437700

## H 38

Holding rod for fastening ETS-D5 or ETS-D6 with H 44 to the support rod H 16 V, page 33 Ident. No. 3547700

H 16 V

Support rod for all magnetic stirrers with M 10 threaded bushing, page 33 Ident. No. 1545100

RET basic *safety control* IKAMAG®

Magnetic stirrer with digital display, incl. protective cover H 100, page 13 Ident. No. 3622000

# IKA<sup>®</sup> Mixing Magnetic stirrers with heating



# 12 Magnetic stirrers with heating



Ident. No. 3810000 230 V 50/60 Hz 3810001 115 V 50/60 Hz





included with unit Ident No. 3516800

# RCT basic safety control IKAMAG®

The improvement of the bestseller: Now with new technology for more capacity. new: Stronger motor for a higher range of speeds new: Additional temperature control mode for faster heating of medium

- Integrated temperature control
- Incl. PT 1000 temperature sensor (PT 1000.60) - Exact temperature and speed setting via digital
- display, even when switched off
- Digital display of set safety temperature limit - Hot Top indicator >> hot surface warning to
- prevent burns! - Digital error code display
- With adjustable safety circuit of heating plate temperature (50 - 360 °C)
- Safety magnetic stirrer with heating, suitable for unsupervised operation
- Bushing according to DIN 12878 for connecting a contact thermometer, e.g. ETS-D5, enables
- precise temperature control High level of safety due to improved heat
- control technology - Enclosed assembly (IP 42) guarantees long
- service life - Highly polished aluminum heating plate for
- optimal heat transfer
- Improved magnetic adhesion
- Incl. protective cover H 100

## Accessories (page):

Quarter System (30), Reaction Block System (31), PT 1000.70 Temperature sensor (28), Electronic contact thermometers (27): ETS-D5, ETS-D6, IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RS 1 Set of stirring bars (35), RSE Stirring bar remover (35), Bath attachments (34): H 15, H 28, Oil bath attachments (34): H 29, H 30, H 16.1 Extension (33)

Technical data	
Stirring quantity (H <sub>2</sub> O)	20
Motor rating input	16 W
Motor rating output	9 W
Speed display	digital
Speed range	50 – 1.500 rpm
Max. magnetic bar (L x Ø)	80 x 10 mm
Heating function	
Heat output	600 W
Heating rate (1   H <sub>2</sub> O)	6,5 K/min
Temperature range	RT – 310 °C
Setting accuracy	± 1 K
Temp. undulation without temp. sensor	± 2 K
Adjustable safety circuit	50 – 360 °C
Digital temperature limit display	
	50 – 360 °C
Control accuracy with sensor	PT 1000 / ± 1 K
	ETS-D5 / ± 0,5 K
	ETS-D6 / ± 0,2 K
Heating plate	
Material	aluminum alloy
Dimensions	Ø 135 mm
General data	
Dimensions (W x D x H)	160 x 270 x 85 mm
Weight	2,5 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42

Technical data	
Stirring quantity (H <sub>2</sub> O)	20
Motor rating input	16 V
Motor rating output	9 V
Speed display	digita
Speed range	50 – 1.700 rpn
Max. magnetic bar (L x Ø)	80 x 10 mn
Heating function	
Heat output	600 V
Heating rate (1   H <sub>2</sub> O)	7 K/mi
Temperature range	RT – 340 °C
Setting accuracy	±1
Temp. undulation without temp. sensor	± 2
Adjustable safety circuit	50 – 360 °C
Control accuracy with sensor	PT 1000 / ± 1
	ETS-D5 / ± 0,5
	ETS-D6 / ± 0,2
Heating plate	
Material	stainless stee
Dimensions	Ø 135 mn
General data	
Dimensions (W x D x H)	160 x 270 x 95 mn
Weight	2,5 k
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 4

The classic: Now with new design, functions and features. new: Wide speed range from 50 - 1.700 rpm new: Integrated temperature control new: Incl. PT 1000 temperature sensor (PT 1000.60)

new: Exact temperature and speed setting via digital display, even when switched off new: Digital display of set safety temperature

limit

to prevent burns! new: Digital error code display

- temperature (50 360 °C)

  - for unsupervised operation
  - precise temperature control
  - control technology
  - service life
  - Extremely fast heating times - Electronic speed control
  - High magnetic adhesion

  - Incl. protective cover H 100

## Accessories (page):

Quarter System (30), Reaction Block System (31), PT 1000.70 Temperature sensor (28), Electronic contact thermometers (27): ETS-D5, ETS-D6, IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RS 1 Set of stirring bars (35), RSE Stirring bar remover (35), Bath attachments (34): H 15, H 28, Oil bath attachments (34): H 29, H 30, H 16.1 Extension (33)

# IKA<sup>®</sup> Mixing Magnetic stirrers with heating

## RET basic safety control IKAMAG®

new: Hot Top indicator >> hot surface warning

- With adjustable safety circuit of heating plate

- Safety magnetic stirrer with heating, suitable

- Bushing according to DIN 12878 for connecting a contact thermometer, e.g. ETS-D5, enables

- High level of safety due to improved heat

- Enclosed assembly (IP 42) guarantees long

- Very broad temperature range (RT - 340 °C)



### RET basic safety control

ldent. No.	
3622000	230 V 50/60 Hz
3622001	115 V 50/60 Hz

# NEW!



included with unit Ident No. 3516800





ldent. No.	
3964000	230 V 50/60 Hz
3964001	115 V 50/60 Hz

# **NEW!**

# RET control/t IKAMAG®

New safety magnetic stirrer with heating, suitable for unsupervised operation.

- Timer: min. 1 min / max. 9 h 59 min
- Option: 1 sensor for medium temperature (PT 100) or 2 separate temperature sensors for heat transfer fluid and medium (PT 1000) available (automatic identification)
- 2 adjustable safety circuits
- Stirring bar crack detection
- Setting acc. medium temperature: 0,5 K - HOT warning display indicating any residual
- heat when unit is switched off - Easy-to-read backlit LCD display
- Actual medium temperature resolution displayed: 0,5 K (RT to 100 °C); 1 K (from 100 °C upwards)
- Fuzzy control and microprocessor technology guarantee maximum control accuracy
- PC control via RS 232 interface, with optional safety function
- Software labworldsoft® is available to control and document all measured values via PC
- 3 modes of operation, e.g. stirring and heating functions can be secured against inadvertent changes of set parameters
- Enclosed assembly (IP 42) guarantees long service life
- Incl. protective cover H 99

## Accessories (page):

Quarter System (30), Reaction Block System (31), Temperature sensors (29): PT 100.50, PT 100.51, PT 100.52, PT 1000.50, PT 1000.51, IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RS 1 Set of stirring bars (35), RSE Stirring bar remover (35), R 380 Stand support (33), labworldsoft® (153), Oil bath attachments (34): H 29, H 30, Bath attachments (34): H 15, H 28, AM 1 Analog module (130)

Technical data	
Stirring quantity (H <sub>2</sub> O)	20
Motor rating input	12 W
Motor rating output	5 W
Speed display	digital
Speed range	0 – 1.200 rpm
Timer	1 min - 9 h 59 min
Max. magnetic bar (L x Ø)	80 x 10 mm
Heating function	
Heat output	600 W
Heating rate (1   H <sub>2</sub> O)	7 K/min
Temperature range	RT – 340 °C
Setting accuracy	0,5 K (< 100 °C)
	1 K (> 100 °C)
Adjustable safety circuit	50 – 350 °C
Sensor for temperature in medium	1 x PT 100
	or 2 x PT 1000
Control accuracy with sensor	± 0,2 K
Heating plate	
Material	stainless steel
Dimensions	Ø 135 mm
General data	
Dimensions (W $\times$ D $\times$ H)	160 x 280 x 97 mm
Weight	2,8 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42
Interface	RS 232 / analog

Technica	data	
Stirring qu	uantity (H <sub>2</sub> O)	20
Motor rat	ing input	12 W
Motor rat	ing output	5 W
Speed dis	play	digital
Speed rar	ige	0 – 1.500 rpm
Max. mag	netic bar (L x Ø)	80 x 10 mm
Heating f	unction	
Heat outp	out	600 W
Heating ra	ate (1   H <sub>2</sub> O)	7 K/min
Temperat	ure range	RT – 340 °C
Setting ad	ccuracy	0,5 K (< 100 °C)
		1 K (> 100 °C)
Adjustable	e safety circuit	50 – 350 °C
Sensor fo	r temperature in medium	1 x PT 100
		or 2 x PT 1000
Control ad	ccuracy with sensor	± 0,2 K
leating p	olate	
Vaterial	RET control-visc s. c.	stainless steel
	RET control-visc C s. c.	stainless steel
		white coated
Dimensio	ns	Ø 135 mm
General o	data	
Dimensio	ns (W x D x H)	160 x 280 x 97 mm
Weight		2,8 kg
Permissib	le ambient temperature	5 – 40 °C
Permissible relative humidity		80 %
Protectior	n class acc. to DIN EN 60529	IP 42
Intorfago		RS 232 / analog

# ET control-visc safety control IKAMAG® ET control-visc C safety control IKAMAG®

nsupervised operation. Viscosity trend display

Option: 1 sensor for medium temperature (PT 100) or 2 separate temperature sensors for heat transfer fluid and medium (PT 1000) available (automatic identification)

2 adjustable safety circuits Stirring bar crack detection

- With stainless steel surface or white-coated surface (chemical resistant)
- Setting acc. medium temperature: 0,5 K HOT warning display indicating any residual
- heat when unit is switched off
  - Easy-to-read backlit LCD display Actual medium temperature resolution
  - displayed: 0,5 K (RT to 100 °C); 1 K (from 100 °C upwards)
  - Fuzzy control and microprocessor technology guarantee maximum control accuracy PC control via RS 232 interface, with optional
- safety function
- changes of set parameters - Enclosed assembly (IP 42) guarantees long
- service life - Incl. protective cover H 99

## Accessories (page):

Quarter System (30), Reaction Block System (31), Temperature sensors (29): PT 100.50, PT 100.51, PT 100.52, PT 1000.50, PT 1000.51, IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RS 1 Set of stirring bars (35), RSE Stirring bar remover (35), R 380 Stand support (33), Bath attachments (34): H 15, H 28, labworldsoft® (153), Oil bath attachments (34): H 29, H 30, AM 1 Analog module (130)

# IKA<sup>®</sup> Mixing Magnetic stirrers with heating

- afety magnetic stirrer with heating, suitable for

Software labworldsoft® is available to control and document all measured values via PC HOT visual warning for hot heating plate 3 modes of operation, e.g. stirring and heating functions can be secured against inadvertent



RET control-v	visc safety control
ldent. No.	
3364000	230 V 50/60 Hz
3364001	115 V 50/60 Hz



RET control-visc C safety control Ident. No. 3364100 230 V 50/60 Hz 3364101 115 V 50/60 Hz





ldent. No.	
3339000	230 V 50/60 Hz
3339001	115 V 50/60 Hz

# RH basic 2 IKAMAG®

Economic magnetic stirrer with stainless steel heating plate.

- Fixed safety circuit 400 °C
- Soft-start stirring motor

## Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35), Bath attachments (34): H 15, H 28

10
15 W
2 W
scale (0 - 6)
100 – 2.000 rpm
40 x 8 mm
400 W
3 K/min
RT – 320 °C
stainless steel (AISI 304)
Ø = 125 mm
168 x 220 x 105 mm
2,4 kg
5 – 40 °C
80 %
IP 21



RH basic KT/C	safety control
ldent. No.	
3207100	230 V 50/60 Hz
3207101	115 V 50/60 Hz



RH digital KT/C	safety	control
ldent. No.		
3207000	230 V	50/60 Hz
3207001	115 V	50/60 Hz

# RH basic KT/C safety control IKAMAG® RH digital KT/C safety control IKAMAG®

Universal magnetic stirrers with heating and bushing according to DIN 12878 for connecting an electronic temperature controller, e.g. ETS-D5, ETS-D6.

RH digital KT/C safety control complete with digital display for set and actual temperature and actual speed.

- Heating plate with excellent chemical resistance
- Heat output 500 W
- Long life cycle due to foil heating and solid-state switching for heat control
- Adjustable safety circuit for heating
- plate temperature
- Soft-start stirring motor
- Safety feature: in the event of motor failure the heating switches off automatically

## Accessories (page):

Electronic contact thermometers: ETS-D5, ETS-D6 (27), IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35), Bath attachments (34): H 15, H 28

Technical data		
Stirring quantity (H <sub>2</sub> O)		15 I
Motor rating input		15 W
Motor rating output		2 W
Speed display	so	ale (0 – 6) / digital
Speed range		100 – 2.000 rpm
Max. magnetic bar (L x Ø)		40 x 8 mm
Heating function		
Heat output		500 W
Heating rate (1   H <sub>2</sub> O)		4,5 K/min
Temperature range		RT – 320 °C
Adjustable safety circuit		100 – 400 °C
Sensor for temperature in medium		ETS-D5, ETS-D6
Control accuracy with sensor	ETS-D5	± 0,5 K
	ETS-D6	± 0,2 K
Heating plate		
Material	stainless s	teel white coated
Dimensions		130 x 130 mm
General data		

Dimensions	130 x 130 mm
General data	
Dimensions (W $\times$ D $\times$ H)	168 x 220 x 105 mm
Weight	2,4 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protect. class acc. to DIN EN 60529	IP 21

Technical data		
Stirring quantity (H <sub>2</sub> O)	HS 4	51
	HS 7	10
	HS 10	15
Motor rating input		15 W
Motor rating output		1,5 W
Speed display		digital
Speed range		100 – 1.500 rpm
Max. magnetic bar (L x Ø)	HS 4	30 x 8 mm
	HS 7	80 x 10 mm
	HS 10	80 x 10 mm
Heating function		
Heat output	HS 4	250 W
	HS 7	1.000 W
	HS 10	1.500 W
Heating rate	HS 4	2,5 K/min
(11 H <sub>2</sub> O)	HS 7 / HS 10	5 K/min
Temperature range		50 – 500 °C
Setting accuracy		± 10 K
Safety circuit fixed		550 °C
Control accuracy with sense	sor HS 4	-
	HS 7 / HS 10	ETS-D5 / ± 0,5 K
		ETS-D6 / ± 0,2 K
Heating plate		
Material		glass ceramics
Dimensions	HS 4	100 x 100 mm
	HS 7	180 x 180 mm
	HS 10	260 x 260 mm

# C-MAG HS 4 / C-MAG HS 7 / C-MAG HS 10 IKAMAG®

New magnetic stirrers with heating and glass ceramics heating plate which offers excellent chemical resistance.

- Powerful motor for stirring quantities of up to 5 I, 10 I, 15 I (H<sub>2</sub>O) - Fixed safety circuit of 550 °C - Hot Top indicator >> hot surface warning

- rpm mm mm
  - to prevent burns! (LED)
  - Digital error code display leaking liquids

# C-MAG HS 7, C-MAG HS 10 additionally:

precise temperature control

150 x 260 x 105 mm

220 x 330 x 105 mm

300 x 415 x 105 mm

3 kg

5 kg

6 kg

80 %

IP 21

5 – 40 °C

Accessories (page): IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RS 1 Set of stirring bars (35), RSE Stirring bar remover (35), Bath attachments: H 15, H 28 (34), H 16 V Support rod (33) C-MAG HS 7, C-MAG HS 10 additionally: Electronic contact thermometers: ETS-D5, ETS-D6 (27)

Heating plate	
Vaterial	
Dimensions	HS 4
	HS 7
	HS 10
General data	
Dimensions (W x D x H)	HS 4
	HS 7
	HS 10
Neight	HS 4
	HS 7
	HS 10
Permissible ambient ter	nperature
Permissible relative hun	nidity
Protect. class acc. to DI	V EN 60529

# IKA<sup>®</sup> Mixing Magnetic stirrers with heating

- Precise temperature setting via digital display

- Elevated control panel to protect against

- Bushing according to DIN 12878 for connecting a contact thermometer, e.g. ETS-D5, enables



C-MAG HS 4		
Ident. No.		
3581000	230 V	50/60 Hz
3581001	115 V	50/60 Hz





## C-MAG HS 7

Ident. No. 3581200 3581201

230 V 50/60 Hz 115 V 50/60 Hz

NFW



### C-MAG HS 10

Ident. No. 3581400 230 V 50/60 Hz 115 V 50/60 Hz 3581401



18 Multi-position magnetic stirrers with heating



ldent. No.	
2930300	230 V 50/60 Hz
2930301	115 V 50/60 Hz

# RT 5 power IKAMAG®

The RT 5 power is a high-performance multiposition magnetic stirrer with 5 stirring positions and integrated temperature control plate. Precise temperature distribution on the heating plate allows for performing series experiments, max. temperature of medium is 70 °C.

- Simultaneously operating stirrers
- Sample conditions consistent throughout individual samples

## Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

Technical data	
Stirring positions	5
Max. stirring quantity per stirrer (H <sub>2</sub> O)	0,4
Distance between stirring places	90 mm
Motor rating input	7,2 W
Motor rating output	1,8 W
Speed display	scale (1 - 10)
Speed range	0 – 1.100 rpm
Deviation for individual stirring positions	5 %
Max. magnetic bar (L x Ø)	30 x 8 mm
Heating function	
Heat output	175 W
Temperature range (surface)	RT – 120 °C
Max. temperature medium (dep. on vessel)	70 °C
Heat control	scale (1 - 10)
Temperature consistancy in the medium	± 2 K
Heating plate	
Material	silicone
Dimensions	120 x 450 mm
General data	
Dimensions (W x D x H)	138 x 552 x 65 mm
Weight	3 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42

10

14,4 W

3,6 W

375 W

4,2 kg

180 x 450 mm

198 x 552 x 65 mm

Technical data

Stirring positions

Motor rating input

Motor rating output

Heating function

Heat output

Dimensions

Weight

Heating plate

General data

Technical data

Dimensions (W x D x H)

Q.C. Part	3
	2
<b>S</b>	
25	

230 V 50/60 Hz
115 V 50/60 Hz



Ident. No.	
2930700	230 V 50/60 Hz
2930701	115 V 50/60 Hz

RT 10 power	IKAMAG <sup>®</sup>
-------------	---------------------

Same features as RT 5 power, but with 10 stirring positions.

Accessories (page): IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

# RT 15 power IKAMAG®

Same features as RT 5 power, but with 15 stirring positions.

Accessories (page): IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

Stirring positions	15
Motor rating input	21,6 W
Motor rating output	5,4 W
Heating function	
Heat output	580 W
Heating plate	
Dimensions	270 x 450 mm
General data	
Dimensions (W x D x H)	288 x 552 x 65 mm
Weight	6 kg

		RO 5 pov
Technical data		
Stirring positions	5	Multi-posi
Max. stirring quantity per stirrer (H_2O)	0,4 I	positions,
Distance between stirring places	90 mm	surface co
Motor rating input	7,2 W	and provid
Motor rating output	1,8 W	of liquids.
Speed display	scale (1 - 10)	- Optimal
Speed range	0 – 1.100 rpm	- Incl. rem
Deviation for individual stirring position	s 5 %	
Max. magnetic bar (L x Ø)	30 x 8 mm	Accessor
Set-up plate		<b>IKAFLON</b> ®
Material	stainless steel (AISI 304)	(35), RSE
Dimensions	120 x 450 mm	
General data		
Dimensions (W x D x H)	122 x 552 x 65 mm	
Weight	2,3 kg	
Permissible ambient temperature	5 – 40 °C	
Permissible relative humidity	80 %	
Protection class acc. to DIN EN 60529	IP 42	

Technical data	
Stirring positions	10
Motor rating input	14,4 W
Motor rating output	3,6 W
Set-up plate	
Dimensions	180 x 450 mm
General data	
Dimensions (W x D x H)	182 x 552 x 65 mm
Weight	3,2 kg

# RO 10 power IKAMAG®

Same features as RO 5 power, but with 10 stirring positions.

Accessories (page): IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

Technical data	
Stirring positions	15
Motor rating input	21,6 W
Motor rating output	5,4 W
Set-up plate	
Dimensions	270 x 450 mm
General data	
Dimensions (W $\times$ D $\times$ H)	272 x 552 x 65 mm
Weight	4,7 kg

# R0 15 power IKAMAG®

Same features as RO 5 power, but with 15 stirring positions.

Accessories (page): IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

# IKA<sup>®</sup> Mixing

Multi-position magnetic stirrers without heating

# R0 5 power IKAMAG®

Multi-position magnetic stirrer with 5 stirring positions, without heating. The stainless steel surface covers the unit allowing easy cleaning and providing protection against the penetration

Optimal use of laboratory spaceIncl. removable PUR cover

Accessories (page): IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)



Ident. No.	
2930200	230 V 50/60 Hz
2930201	115 V 50/60 Hz



Ident. No.	
2930400	230 V 50/60 Hz
2930401	115 V 50/60 Hz



Ident. No.	
2930600	230 V 50/60 Hz
2930601	115 V 50/60 Hz

# IKA<sup>®</sup> Mixing 20 Magnetic stirrers without heating



**NEW!** 



topolino mobil Ident, No. 3381300 230 V 50/60 Hz





3674000

# **NEW!**



Ident. No.	
2812000	230 V 50/60 Hz
2812001	115 V 50/60 Hz

# topolino / topolino mobil IKAMAG®

Extremely convenient magnetic mini-stirrer for mixing quantities up to 250 ml.

- Durable, brushless motor
- Continuously adjustable speed range
- High magnetic connection

Topolino mobil additionally:

- Same features as the Topolino, plus: - Portable unit with long operating time (8-12 h)
- Short charging time (2-3 h)
- Standard replaceable AA rechargeable batteries
- Optional power mode:
- a) Mains-free with standard batteries
- b) With supplied mains adapter (without batteries) c) Combined mains/battery operation (with batteries fitted)

## Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

# Mini MR standard IKAMAG®

The improvement of the magnetic stirrer. new: For stirring quantities up to 1.000 ml (H<sub>a</sub>O) new: Infinitely variable speed from 0 - 2.500 rpm - White set-up plate suitable for observing color reactions

### Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

# KMO 2 basic IKAMAG®

Small, powerful magnetic stirrer without heating. - Strong magnetic field

- Motor with optoelectronic speed control
- Infinitely variable speed from 0 1.100 rpm
- Stainless steel casing facilitates cleaning and sterilization
- Incl. M 10 thread for H 16 V support rod

### Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RS 1 Set of stirring bars (35), RSE Stirring bar remover (35), H 16 V Support rod (33)

Technical data		
Stirring quantity (H <sub>2</sub> O)		max. 250 ml
Motor rating input		1,1 W
Motor rating output		0,8 W
Speed range		300 - 1.800 rpm
Max. magnetic bar (L x Ø	ð)	40 x 6 mm
Set-up plate		
Material		PP
Dimensions		Ø 80 mm
General data		
Dimensions (W x D x H)	topolino	95 x 115 x 40 mm
	topolino mobil	Ø 140 x 40 mm
Weight	topolino	300 g
	topolino mobil	320 g
Permissible ambient tem	perature	5 – 40 °C
Permissible relative humidity		80 %
Protection class acc. to D	DIN EN 60529	IP 21

Technical data	
Stirring quantity (H <sub>2</sub> O)	1,0 I
Motor rating input	3 W
Motor rating output	2 W
Speed range	0 – 2.500 rpm
Max. magnetic bar (L x Ø)	30 x 8 mm
Set-up plate	
Material	polyester
Dimensions	115 x 115 mm
General data	
Dimensions (W $\times$ D $\times$ H)	117 x 127 x 45 mm
Weight	0,25 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42

Technical data	
Stirring quantity (H <sub>2</sub> O)	5
Motor rating input	14 W
Motor rating output	4 W
Speed display	scale
Speed range	0 – 1.100 rpm
Max. magnetic bar (L x Ø)	50 x 8 mm
Set-up plate	
Material	stainless steel (AISI 304)
Dimensions	140 x 120 mm
General data	
Dimensions (W x D x H)	140 x 200 x 75 mm
Weight	1,4 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21



# color squid IKAMAG $^{\rm \tiny B}$ the compact magnetic stirrer with attractive designs



# big squid IKAMAG<sup>®</sup> – the magnetic stirrer with the extra large set-up plate



# IKA<sup>®</sup> Mixing Magnetic stirrers without heating





Ident. No. Desig 1 3671000 white 2 3698200 zebra 3 3698300 bubbles 4 3698400 wave 5 3698500 palm tree

Technical data on page 24.



**NEW**!

1 white

	Ident. No.	Design
1	3672000	white
2	3857100	leaves
3	3857200	frozen
4	3857300	twist
5	3857400	hibiscus

Technical data on page 24

IKA<sup>®</sup> Mixing 22 Magnetic stirrers without heating

# lab disc IKAMAG<sup>®</sup> – the ultra-flat magnetic stirrer with new designs



Ident. No. Design 3765000 pattern 100 - 240 V 50/60 Hz

# NEW!

	Ident. No.	Design
1	3765000	pattern
2	3907500	white
3	3916100	stream
4	3920700	meadow
5	3920900	maracuja

# lab disc IKAMAG®

Ultra-flat compact magnetic stirrer, guaranteed with modern magnet coil technology. Wear-free drive with no moving parts. To ensure better mixing, the lab disc can reverse direction of rotation automatically every 30 seconds. - High IP protection class (IP 65)

- Set-up plate and casing made from chemically resistant materials - Slip-proof, safe stand

## Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

Technical data	
Stirring quantity (H <sub>2</sub> O)	800 ml
Motor rating input	5 W
Motor rating output	3 W
Speed range	15 – 1.500 rpm
Reversion of rotation direction (switchable)	every 30 s
Max. magnetic bar (L x Ø)	30 x 8 mm
Set-up plate	
Material	polyester
Dimensions	Ø 100 mm
General data	
Dimensions (W x D x H)	116 x 175 x 12 mm
Weight	0,3 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 65

# lab disc IKAMAG<sup>®</sup> – the ultra-flat magnetic stirrer

# 12 mm

Technical data	
Stirring quantity (H <sub>2</sub> O)	800 ml
Motor rating input	5 W
Motor rating output	3 W
Speed range	15 – 1.500 rpm
Reversion of rotation direction (switchable	e) every 30 s
Max. magnetic bar (L x Ø)	30 x 8 mm
Set-up plate	
Material	polyester
Dimensions	Ø 90 mm
General data	
Dimensions (W x D x H)	114 x 161 x 12 mm
Weight	0,3 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 65
Ex-proof	EX II 3 G EE x nC IIB T6

# lab disc IKAMAG®

Ultra-flat compact magnetic stirrer, guaranteed with modern magnet coil technology. Wear-free drive with no moving parts. To ensure better mixing, the lab disc can reverse direction of rotation automatically every 30 seconds. - Explosion hazard zone 2 (see techn. data)

- High IP protection class (IP 65)

- resistant materials - Slip-proof, safe stand

Accessories (page): (35), RSE Stirring bar remover (35)











/**1**2 mm



1 Sunny Side Up



2 orange



1 pattern

2 white

3 stream

4 meadow

5 maracuja

3 brown

# IKA<sup>®</sup> Mixing Magnetic stirrers without heating



100 – 240 V 50/60 Hz

Ident. No. Design

pink

3578400

- Set-up plate and casing made from chemically
- IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars
- Ident, No. Design 3362300 Sunny Side Up 2 3578000 orange 3578600 3 brown 4 3578200 green 3578400 pink 5





# IKA<sup>®</sup> Mixing 24 Magnetic stirrers without heating



Ident. No. Design 3671000 white 100 - 240 V 50/60 Hz

# NEW!

# color squid IKAMAG<sup>®</sup>

The improved small magnetic stirrers now in new designs.

- new: Digital speed display (LED) new: Electronically controlled motor for more capacity
- new: Higher speed range from 0 2.500 rpm new: Max. stirring quantity 1 |
- Outstanding chemical resistance due to glass top and synthetic bottom made of TPC-ET - Recyclable materials

Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

Designs on page 21.

Technical data	
Stirring quantity (H <sub>2</sub> O)	11
Motor rating input	3 W
Motor rating output	2 W
Speed display	digital
Speed range	0 – 2.500 rpm
Max. magnetic bar (L x Ø)	30 x 8 mm
Set-up plate	
Material	glass
Dimensions	Ø 115 mm
General data	
Dimensions (W x D x H)	145 x 160 x 45 mm
Weight	0,55 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 54

Technical data	
Stirring quantity (H <sub>2</sub> O)	20
Motor rating input	16 W
Motor rating output	9 W
Speed display	digital
Speed range	0 – 1.700 rpm
Max. magnetic bar (L x Ø)	80 x 10 mm
Set-up plate	
Material	stainless steel
Dimensions	Ø 135 mm
General data	
Dimensions (W x D x H)	160 x 270 x 80 mm
Weight	2,5 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %

Protection class acc. to DIN EN 60529

Technical data

Stirring quantity (H<sub>2</sub>O)

Motor rating input

Speed range

Set-up plate

Dimensions

General data

Technical data

Motor rating input

Stirring quantity (H<sub>2</sub>O)

Material

Weight

Motor rating output Speed display

Max. magnetic bar (L x Ø)

Dimensions (W x D x H)

Permissible ambient temperature

Protection class acc. to DIN EN 60529

Permissible relative humidity

# **REO basic IKAMAG®**

Classic magnetic stirrer without heating.

- Digital speed display
- gital rpm
  - Infinitely variable speed
  - Incl. protective cover H 101

Accessories (page):

IP 42

50 I

70 W

19 W

80 x 10 mm

10,7 kg

150 I

stainless steel (AISI 304)

360 x 430 x 110 mm

# Midi MR 1 digital IKAMAG®

Powerful magnetic stirrer without heating.

- Flat, sturdy stainless steel casing
- Non-locking motor digital 0 – 1.000 rpm
  - Infinitely variable speed - Digital LED speed display
  - Timer (0 56 min) or continuous operation
- 350 x 350 mm

Accessories (page): IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

# Maxi MR 1 digital IKAMAG<sup>®</sup>

- Same features as Midi MR 1 digital.

# big squid IKAMAG®

The improved magnetic stirrers now in new designs.

- new: Electronically controlled motor for more
- new: Higher speed range from 0 2.500 rpm - Outstanding chemical resistance due to glass
- Recyclable materials

## Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars

Stirring quantity (H <sub>2</sub> O)	1,5
Motor rating input	3 W
Motor rating output	2 W
Speed display	LED
Speed range	0 – 2.500 rpm
Max. magnetic bar (L x Ø)	30 x 8 mm
Set-up plate	
Material	glass
Dimensions	Ø 160 mm
General data	
Dimensions (W $\times$ D $\times$ H)	180 x 203 x 45 mm
Weight	0,7 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 54



- capacity
- top and synthetic bottom made of TPC-ET

(35), RSE Stirring bar remover (35)

Designs on page 21.

## 5 – 40 °C 80 % IP 21

- 80 W

Accessories (page): IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RSE Stirring bar remover (35)

Motor rating output	35 W
Speed display	digital
Speed range	0 – 600 rpm
Max. magnetic bar (L x Ø)	155 x 27 mm
Set-up plate	
Material	stainless steel (AISI 304)
Dimensions	500 x 500 mm
General data	
Dimensions (W x D x H)	505 x 585 x 110 mm
Weight	16 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21



Ident. No. Design 3672000 White 100 - 240 V 50/60 Hz



# IKA<sup>®</sup> Mixing Magnetic stirrers without heating

- Non-locking, electronically controlled motor - Constant speed even during changes in load
- IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RS 1 Set of stirring bars (35), RSE Stir-
- ring bar remover (35), H 16 V Support rod (33)



### **REO basic IKAMAG®** Ident. No. 230 V 50/60 Hz 3384200 3384201 115 V 50/60 Hz



- For stirring quantities up to 50 liters (H<sub>2</sub>O)

For stirring quantities up to 150 I (H<sub>2</sub>O)



Ident. No.	
2621900	230 V 50/60 Hz
2621901	115 V 50/60 Hz







## C-MAG MS 4

Ident. No.	
3582200	230 V 50/60 Hz
3582201	115 V 50/60 Hz

# **NEW!**



C-MAG MS 7 Ident. No.

### 3582400 230 V 50/60 Hz 3582401 115 V 50/60 Hz

NFW



# C-MAG MS 10

NEW

Ident. No. 3582600 230 V 50/60 Hz 115 V 50/60 Hz 3582601

# C-MAG MS 4 / C-MAG MS 7 / C-MAG MS 10 IKAMAG®

New magnetic stirrers without heating. With glass ceramics set-up plate which offers excellent chemical resistance.

- Powerful motor for stirring quantities of up to 5 |, 10 |, 15 | (H<sub>2</sub>O)
- Elevated control panel to protect against leaking liquids

## Accessories (page):

IKAFLON®-Stirring bars (35), TRIKA®-Stirring bars (35), RS 1 Set of stirring bars (35), RSE Stirring bar remover (35)

Technical data		
Stirring quantity (H <sub>2</sub> O)	MS 4	51
	MS 7	10
	MS 10	15
Motor rating input		15 W
Motor rating output		1,5 W
Speed display		scale
Speed range		100 – 1.500 rpm
Max. magnetic bar (L x Ø)	MS 4	30 x 8 mm
	MS 7	80 x 10 mm
	MS 10	80 x 10 mm
Set-up plate		
Material		glass ceramics
Dimensions	MS 4	100 x 100 mm
	MS 7	180 x 180 mm
	MS 10	260 x 260 mm
General data		
Dimensions (W x D x H)	MS 4	150 x 260 x 105 mm
	MS 7	220 x 330 x 105 mm
	MS 10	300 x 415 x 105 mm
Weight	MS 4	3 kg
	MS 7	5 kg
	MS 10	6 kg
Permissible ambient temperature		5 – 40 °C
Permissible relative humidity		80 %
Protection class acc. to DIN EN 60529		IP 21

Temperature	
Temperature measuring rar	nge -50 - 450 °C
Resolution	0,1 K
Measuring accuracy	± 0,2 K + Sensor tolerance PT 1000
	DIN IEC 751 class A
Setting accuracy	0,1 K
Control deviation	± 0,5 K
General data	
Supply voltage	8 – 16 VDC
Power consumption	15 mA (at 9 V)
Max. ON time	100 %
Plug	6 pin DIN 45322
Connection	DIN 12878 class 2
Dimensions (W x D x H)	82 x 22 x 83 mm
	(without sensor)
Weight	0,2 kg
Permissible ambient tempe	erature 0 - 60 °C
Permissible relative humidi	ty 80 %
Protection class acc. to DIN	I EN 60529 IP 54

# Electronic Contact Thermometers ETS-D5 and ETS-D6

insures perfect temperature control without overshooting the set temperature, even in the case of quick heating. With optimized PID control and RESET function, incl. stainless steel sensor 62.51. For all magnetic stirrers with contact hermometer bushing according to DIN 12878, class 2 (e.g. IKA<sup>®</sup>, Heidolph and Corning with adapter AD-C1, Ident. No. 3414000, please order separately).

## TS-D6 additionally:

- (without pH electrode)
- user guide
- Software labworldsoft® is available to document all measured values via PC

adjustment to your working method: Operating mode A Operating mode B conditions.

-50 – 450 °C Operating mode C 0,01 K ± 0,05 K + Sensor tolerance PT 1000 Suitable for unsupervised operation. DIN IEC 751 class A All values are taken from the memory. 0,1 K This ensures perfect protection against ± 0,2 K

0 – 14 pH

± 0,1 pH

Accessories ETS-D5 and ETS-D6 (page): Sensor (28): H 62.51, H 66.51, H 70 Extension cable (28), H 52 Power pack set (28), H 16 V Support rod (33), H 44 Boss head clamp (33), H 38 Holding rod (33)

Resolution	± 0,01 pH
pH connection	BNC-bushing
General data	
Supply voltage	8 – 16 VDC
Power consumption	15 mA (at 9 V)
Max. ON time	100 %
Plug	6 pin DIN 45322
Connection	DIN 12878 class 2
Dimensions (W x D x H)	96 x 45 x 98 mm
	(without sensor)
Weight	0,2 kg
Permissible ambient temperature	0 - 60 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 54

Temperature

Measuring accuracy

Setting accuracy

Control deviation

pH measurement

Measuring range Accuracy

Resolution

Temperature measuring range

# IKA<sup>®</sup> Mixing

IKA' ETS-D5

# Magnetic stirrers accessories 27

- With integrated pH measuring instrument
- Large, graphic LCD display with multilingual
- 3 modes of operation guarantee optimum
- Suitable for work with varying parameters (from -50 °C to 450 °C). Safety temperature adjustable.
- Suitable for series operation under uniform
- inadvertent improper adjustment.

ETS-D6 Ident. No. 3378100

ETS-D5

Ident. No.

3378000





28 Magnetic stirrers accessories



Ident. No. 2735451



Ident. No. 2735551



2735600



Ident. No.		
8010600	230 V	50/60 ⊢
8010601	115 V	50/60 H



3516800



# H 62.51 Stainless steel sensor

H 66.51 Stainless steel sensor

glass-coated

H 70 Extension cable

H 52 Power pack set

solutions.

Spare sensor for use with ETS-D5 and ETS-D6.

For use with ETS-D5 and ETS-D6, for work with

aggressive media such as acid and alkaline

To separate the casing from the sensor. The

(for use with ETS-D5 and ETS-D6).

casing with the electronics may thus be kept away

from dangerous vapor released by the medium

The power pack set is required in order to ope-

with ETS-D5 and ETS-D6. If you have any gue-

stions, please contact our service department.

In addition, the power pack set features an

rate older magnetic stirrer models (prior to 1990)

General data	
Depth of immersion	230 mr
Diameter	3 mr
Length	260 mr
Material	AISI 316

General data	
Depth of immersion	230 mm
Diameter	6 mm
Length	260 mm
Material	borosilicate glass 3.3

General data	
Length	1 m

General data	
Analog output	10 mV/K

PC documentation is also possible in combination with DC 2 DATACONTROL and labworldsoft®.

# PT 1000.60 Temperature sensor

Made of stainless steel, for use with RCT basic safety control (338000 and 3810000) and RET basic (3622000).

# PT 1000.70 Temperature sensor glass-coated

Glass-coated, for work with aggressive media such as acid and alkaline solutions, for RCT basic (3380000 and 3810000) and RET basic (3622000).

General data	
Depth of immersion	230 mm
Diameter	3 mm
Material	AISI 316 Ti

General data	
Depth of immersion	230 mm
Diameter	7 mm
Material	borosilicate glass 3.3

General data	
Depth of immersion	230 mm
Diameter	3 mm
Vlaterial	AISI 316 Ti

mm mm

PT 100.50 Temperature sensor For use with RET control-visc / C safety control and RET control/t. Accessories (page): H 16 V Support rod (33), H 44 Boss head clamp Ident. No. (33), H 38 Holding rod (33) 2601900 PT 100.51 Temperature sensor For use with RET control-visc / C safety control and RET control/t, glass-coated for work with aggressive media such as acid and alkaline solutions. Ident, No. 2600300 Accessories (page): H 16 V Support rod (33), H 44 Boss head clamp (33), H 38 Holding rod (33) PT 100.52 Temperature sensor Made of stainless steel, for use with RET controlvisc / C safety control and RET control/t. Ident, No.

### General data Depth of immersion 230 mm Diameter 8 mm Material borosilicate glass 3.3

60 mm 3 mm AISI 316 Ti

230 mm

3 mm AISI 316 Ti

# Accessories (page): (33), H 38 Holding rod (33)

# PT 1000.50 Temperature sensor

2 separate steel sensors for heat transfer fluid and medium. Ideal for the magnetic stirrers RET control-visc / C safety control and RET control/t.

Accessories (page): H 16 V Support rod (33), H 44 Boss head clamp (33), H 38 Holding rod (33)

# PT 1000.51 Temperature sensor

As per PT 1000.50, but glass-coated for work with corrosive media such as acids and lyes.

Accessories (page): H 16 V Support rod (33), H 44 Boss head clamp (33), H 38 Holding rod (33)

General data	
Depth of immersion	230 m
Diameter	3 mi
Vlaterial	borosilicate glass 3



Material

General data

General data
Depth of immersion
Diameter

# Depth of immersion Diameter Material

3736000

analog output to document signals on a recorder. Accessories (page):

labworldsoft® (153), DC 2 DATACONTROL (157), AK 2.1 Analogkabel (158)

IKA<sup>®</sup> Mixing

Magnetic stirrers accessories

H 16 V Support rod (33), H 44 Boss head clamp



Ident. No. 3367600

2847700



Ident, No. 3377700

30 Magnetic stirrers accessories

## Quarter System

The carrier plate can be fitted with four identical or differing aluminium guarters, allowing up to 36 reaction vessels to be processed at the same time. The aluminium guarters guarantee optimal heat transfer throughout the process with no interference to the magnetic field. This ensures that all the containers are processed at the same temperature and that the contents are uniformly mixed. The different colours used for the various quarters makes them easier to distinguish.

- Multiple syntheses with only one magnetic stirrer.
- Uniform mixing in every vessel
- High-precision thermal conduction directly into the guarters
- Same temperature in all vessels
- Wide range of applications thanks to exchangeable quarters - Safe and clean working

Code	Name	Description	Colour	Ident. No.
H 135.3	Carrier plate	Ø 135 mm	Green	3904000
H 135.310	*Quarter, 20 ml reaction vessel	4 bore holes (Ø 28 mm, 24 mm deep)	Black	3904100
H 135.311	*Quarter, 30 ml reaction vessel	4 bore holes(Ø 28 mm, 30 mm deep)	Green	3504200
H 135.312	*Quarter, 40 ml reaction vessel	4 bore holes (Ø 28 mm, 42,8 mm deep)	Orange	3504300
H 135.313	*Quarter, 4 ml reaction vessel	9 bore holes (Ø 15,2 mm, 19 mm deep)	Gold	3504400
H 135.314	*Quarter, 8 ml reaction vessel	8 bore holes (Ø 17,75 mm, 25,5 mm deep)	Blue	3504500
H 135.315	*Quarter, 16 ml reaction vessel	4 bore holes (Ø 21,6 mm, 31,7 mm deep)	Red	3504600

\*Glassware not included



# **Reaction Block System**

The reaction block allows syntheses to be carried out in round flasks at temperatures of up to 180 °C. This system ensures optimal heat transfer from the heating plate directly into the medium. Uniform mixing is also guaranteed because there is no interference to the magnetic field from the aluminium blocks. The Teflon coating prevents burning and ensures that working with the system is safe. Reaction blocks are available in three standard sizes. These can be adapted to various flask sizes using the appropriate inserts.

Code	Name	Suitable inserts	Colour	Ident. No.
H 135.4	*Reaction block, 100 ml round flask	H 135.410, H 135.411, H 135.412	Black	3804700
H 135.5	*Reaction block, 500 ml round flask	H 135.510, H 135.511, H 135.512	Purple	3905100
H 135.6	*Reaction block, 1.000 ml round flask	H 135.610	Blue	3905600
H 135.410	*Insert, 10 ml round flask		Gold	3904800
H 135.411	*Insert, 25 ml round flask		Blue	3904900
H 135.412	*Insert, 50 ml round flask		Red	3905000
H 135.510	*Insert, 200 ml round flask		Turquoise	3905200
H 135.511	*Insert, 250 ml round flask		Clear	3505300
H 135.512	*Insert, 300 ml round flask		Black	3505400
H 135.610	*Insert, 500 ml round flask		Purple	3505500

H 135.410 Insert 10 ml H 135.510 Insert 200 ml

H 135.610

Insert 500 ml

Reaction block 1.000 ml

# IKA<sup>®</sup> Mixing Magnetic stirrers accessories

- Syntheses in round flasks at up to 180 °C
- Uniform mixing
- High-precision thermal conduction directly into the reaction block
- Teflon coating protects against burning
- Wide range of applications thanks to exchangeable inserts
- Safe and clean working



**NEW!** 

32 Magnetic stirrers accessories

The improvement of the bestseller, incl. protective cover H 100, page 12

Ident. No. 3810000

# H 16 V

Support rod for all magnetic stirrers with M 10 threaded bushing, page 33 Ident. No. 1545100 PT 1000.70 Temperature sensor, glass-coated, page 28 Ident. No. 3378100 H 38 Holding rod for fastening ETS-D5 or ETS-D6 with H 44 to the support rod H 16 V, page 33 Ident. No. 3547700 H 44 Boss head clamp, page 33 Ident. No. 2437700 H 135.310, H 135.311, H 135.312, H 135.314 Quarter, page 30 Ident. No. 3904100, 3504200, 3504300, 3504400 H 135.3 Carrier plate, page 30 Ident. No. 3904000 H 135.511 Insert 250 ml, page 31 Ident. No. 3505300 H 135.3 Reaction block 500 ml, page 31 Ident. No. 3905100 RCT basic safety control IKAMAG®

### General data Diameter 10 mm 450 mm Length Thread M 10 Material stainless steel (AISI 304)

# H 16 V Support rod

Stainless steel support rod for all magnetic stirrers with M 10 threaded bushing.

Accessories (page):

# H 16.1 Extension

# R 380 Stand support

Fits along the multifunction strips of the magnetic stirrers RET basic safety control, RET control-visc safety control, RET control-visc C safety control and RET control/t. It allows the support rod H 16 V to be fixed at any given position and also to use several support rods.

Accessories (page): H 16 V Support rod (33)

# H 44 Boss head clamp

For fastening the holding rod H 38 (p. 33) to the support rod H 16 V (p. 33).

# H 38 Holding rod

For fastening ETS-D5 or ETS-D6 with H 44 (p. 33) to the support rod H 16 V (p. 33).

# IKA<sup>®</sup> Mixing

Magnetic stirrers accessories 33

R 380 Stand support (33), H 16.1 Extension (33), H 44 Boss head clamp (33), H 38 Holding rod (33)

For work with bath attachment over 180 mm Ø.



Ident, No. 5000500

Ident. No.

1545100



Ident. No. 2636700



Ident. No. 2437700



Ident, No. 3547700

Magnetic stirrers accessories 34



# H 99 Protective cover H 100 Protective cover H 101 Protective cover

Resistant to most acids, alkaline solutions and organic solvents. The protective cover is included with the magnetic stirrer.

Ident. No.
0551300

# H 15 Bath attachment

Stainless steel bath attachment, suitable for tempering 0,5 and 1 | flasks.

Stainless steel bath attachment, suitable

General data	
Inner diameter	140 mm
Height	125 mm
Volume	1,5

silicone

135 °C

for REO basic

for RET control/t, RET control-visc

RCT basic s.c. (3380000, 3810000)

RET basic (3188800, 3197600)

for RET basic s.c. (3622000),

General data Material

Max. temperature

Protective cover

H 99

H 100

H 101

Ident. No. 2167400



# H 29 Oil bath attachment

H 30 Oil bath attachment

H 28 Bath attachment

as a sand bath basin.

The oil bath attachments H 29 and H 30 can be used as oil baths together with an IKAMAG® magnetic stirrer with heating or with an IKATHERM® heating plate having a diameter of 135 mm. - Positioning border prevents sliding on the heating plate

- Safety grips protect you from burns caused by hot oil
- The bath attachment is made of aluminum. This ensures good heat transfer and quick heating-up of the
- tempering medium
- Easy cleaning
- The bath attachments can only be used as an oil bath

General data	
nner diameter	140 mm
Height	70 mm
/olume	11
Max. temperature	350 °C

General data		
Inner diameter	H 29	136 – 180 mm
	H 30	136 – 190 mm
Height	H 29	81 mm
	H 30	110 mm
Volume	H 29	11
	H 30	1,5 l

135 mm
aluminum
200 mm

# H 12 / 135 Supporting plate

200 mm.

Length

25 mm

40 mm

Ident. No.	Description	Length	Ø
1572000	IKAFLON <sup>®</sup> 10*	10 mm	6 mm
1572100	IKAFLON <sup>®</sup> 15*	15 mm	6 mm
1572200	IKAFLON <sup>®</sup> 20*	20 mm	8 mm
1572300	IKAFLON <sup>®</sup> 25*	25 mm	8 mm
1572400	IKAFLON <sup>®</sup> 30*	30 mm	8 mm
1572500	IKAFLON <sup>®</sup> 40*	40 mm	8 mm
1572600	IKAFLON <sup>®</sup> 50*	50 mm	8 mm
1572800	IKAFLON <sup>®</sup> 80*	80 mm	10 mm
0793300	IKAFLON <sup>®</sup> 110	110 mm	27 mm
1129000	IKAFLON® 155	155 mm	27 mm

Description

TRIKA<sup>®</sup> 25\*

TRIKA® 40\*

Ident, No.

0356600

0356500

# TRIKA<sup>®</sup> Magnetic stirring bars

Triangular, PTFE-coated, especially suited for stirring liquids which have a low solids content and where sedimentation is not desired.

# RS 1 Set of magnetic stirring bars

Consisting of the IKAFLON® and TRIKA® Magnetic stirring bars marked with \*, see above.

# **RSE Stirring bar remover**

PTFE-coated.

Ident. No.	
1091500	Euro plug
3564500	USA plug
2410700	UK plug
1091600	CH plug

# H 11 Mains cable

Spare

# IKA<sup>®</sup> Mixing Magnetic stirrers accessories

35

For increasing the heating plate to a diameter of



Ident. No. 0771700



# IKAFLON<sup>®</sup> Magnetic stirring bars

Round, PTFE-coated.



Ident. No. 1358600

For all stirring bars up to 80 mm in length,

Ident. No. 1293100



# 36 **IKA<sup>®</sup> Mixing** Overhead stirrers



RW 20 digital

Overhead stirrer with digital display. Technical improvements on the trusted RW 20 series designs. EUROSTAR power control-visc

Stirrer for quantities up to 40 l, with RS 232 interface, page 41 Ident. No. 2600000

R 271 Boss head clamp, page126 Ident. No. 2664000

R 2723 Telescopic stand, page 125 Ident. No. 1412100

R 1331 Anchor stirrer, page 46 Ident. No. 2022400

RH 5 Strap clamp, page 126 Ident. No. 3159000

With labworldsoft® you can network up to 64 laboratory devices and control these from a PC, see page 153

# IKA<sup>®</sup> Mixing Electronic overhead stirrers 37







# RW 11 basic "Lab egg"

Small-sized stirrer available in four attractive colors.

- Glass-housing resistant to chemicals
- Max. stirring quantity 2 I (H<sub>2</sub>O)
- Incl. paddle stirrer R 1001 and extension arm

## Accessories (page):

R 103 Stand (124), R 1001 Spare paddle stirrer (48), R 1002 Screw-type stirrer (48)

Technical data	
Stirring quantity (H <sub>2</sub> O)	2
Max. viscosity	100 mPas
Motor rating input	8 W
Motor rating output	1 W
Output at stirring shaft	1 W
Max. ON-time	100 %
Max. torque (plug-in coupling)	0,8 Ncm
Speed range	0 – 2.000 rpm
Speed display	none
Plug-in coupling Ø	4 mm
Support holder Ø	integrated (10 mm)
General data	
Dimensions (W x D x H)	86 x 175 x 89 mm
Weight	0,39 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42

4 transparent



Technical data	
Stirring quantity (H <sub>2</sub> O)	81
Max. viscosity	10.000 mPas
Motor rating input	28,5 W
Motor rating output	17 W
Output at stirring shaft	17 W
Max. ON-time	100 %
Max. torque at chuck	8 Ncm
Speed range	100 – 2.000 rpm
Speed display	scale
Chuck range	0,5 – 8 mm
Diameter / length of extension arm	13 / 160 mm
General data	

Dimensions	
without extension arm (W x D x H)	70 x 176 x 197 mm
Weight	2 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 20

# RW 14 basic

changes.

- Easy to operate

Accessories (page): Stands (124): R 1825, R 1826, 1827, R 182 Boss head clamp (126), RH 3 Strap clamp (126), R 301 Stirring shaft protection (48), R 301.1 Support holder (48), Stirring elements (46 / 47): e.g. R 1342, FK 1 Flexible coupling (48)

## EUROSTAR digital

Stirrer for quantities up to 20 l, page 40 Ident. No. 2482000\_

## R 182 Boss head clamp, page 126 Ident. No. 2657700\_

RW 16 basic Stirrer for quantities up to 10 l, page 40 Ident. No. 2572100\_

R 1373 Paddle stirrer, page 46 Ident. No. 0757600\_

R 1330 Anchor stirrer, page 46 Ident. No. 2022300\_

# RH 3

Strap clamp, page 126 Ident. No. 3008600\_

# R 1825

Plate stand, page 124 Ident. No. 3160000\_

# IKA<sup>®</sup> Mixing Electronic overhead stirrers 39

Quiet, economical laboratory stirrer with electronic infinitely adjustable speed. For stirring substances of low to medium viscosity. The laboratory stirrer is suitable for repeatedly setting the speed or processing media with substantial temporary viscosity

- Constant speed due to electronic control Smooth operation due to direct drive

Non-locking, overload capabilities





Electronic overhead stirrers 40



# RW 16 basic

Laboratory stirrer for simple stirring tasks of up to 10 liters (H<sub>2</sub>O) with ideal speed range from 40 - 1.200 rpm. Especially suitable for schools, universities and inspection laboratories.

- Infinitely adjustable without gear shifting
- Slim casing
- Quiet operation
- Safety circuit
- Non-locking, overload capabilities

### Accessories (page):

Stands (124): R 1825, R 1826, R 1827, R 182 Boss head clamp (126), FK 1 Flexible coupling (48), RH 3 Strap clamp (126), DZM control.o Revolution counter (129), R 301 Stirring shaft protection (48), Stirring elements (46 / 47): e.g. R 1342, R 1330, R 1373

Technical data	
Stirring quantity (H <sub>2</sub> O)	10
Max. viscosity	10.000 mPas
Motor rating input	75 W
Motor rating output	55 W
Output at stirring shaft	53 W
Max. ON-time	100 %
Max. torque at chuck	40 Ncm
Speed range	40 – 1.200 rpm
Speed display	scale (1 - 10)
Chuck range	0,5 – 10 mm
Hollow shaft, inner diameter	11 mm
Diameter / length of extension arm	13 mm / 160 mm
General data	
Dimensions (W $\times$ D $\times$ H)	80 x 190 x 222 mm
Weight	2,8 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42

# EUKUS IAR digital

- Laboratory stirrer that can be used up to "medium viscosity" range.
- Constant speed through microprocessor control
- Digital display of set and actual speed - Infinitely adjustable without gear shifting
- Slim casing
- Quiet operation
- Safety circuit
- Non-locking, overload capabilities
- Push-through agitator shafts
- Enhanced safety due to smooth start

### Accessories (page):

Stands (124): R 1825, R 1826, R 1827, R 182 Boss head clamp (126), FK 1 Flexible coupling (48), RH 3 Strap clamp (126), R 301 Stirring shaft protection (48), Stirring elements (46 / 47): e.g. R 1342, R 1330, R 1373

Stirring quantity (H <sub>2</sub> O)	20
Max. viscosity	10.000 mPas
Notor rating input	75 W
Notor rating output	55 W
Dutput at stirring shaft	53 W
Max. ON-time	100 %
Max. torque at chuck	30 Ncm
Speed range	50 – 2.000 rpm
Speed display	digital
Chuck range	0,5 – 10 mm
Hollow shaft, inner diameter	11 mm
Diameter / length of extension arm	13 mm / 160 mm
General data	
Dimensions (W x D x H)	80 x 190 x 222 mm
Veight	2,8 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42

Technical data	
Stirring quantity (H <sub>2</sub> O)	
Max. viscosity	Ę
Motor rating input	
Motor rating output	

~

Interface

Technical data

Max. viscositv

Max. ON-time

Speed range

Speed display

Chuck range

General data

Weight

Interface

Motor rating input

Motor rating output

Output at stirring shaft

Max. torque at chuck

Hollow shaft, inner diameter

Dimensions (W x D x H)

Torque measurement

Diameter / length of extension arm

Permissible ambient temperature

Protection class acc. to DIN EN 60529

Permissible relative humidity

Stirring quantity (H<sub>2</sub>O)

Output at stirring shaft	105 W
Max. ON-time	100 %
Max. torque at chuck	60 Ncm
Speed range	50 – 2.000 rpm
Speed display	scale
Chuck range	0,5 – 10 mm
Hollow shaft, inner diameter	11 mm
Diameter / length of extension arm	16 mm / 200 mm
General data	
Dimensions (W x D x H)	80 x 190 x 253 mm
Weight	3,8 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42

# EUROSTAR power basic

40 I

- viscosity" range. 50.000 mPas 130 W 110 W
  - Slim casing
  - Quiet operation
  - Safety circuit
  - Non-locking, overload capabilities
  - Push-through agitator shafts
  - Enhanced safety due to smooth start

```
Accessories (page):
(46 / 47): e.g. R 1345, R 1375
```

analog

40 I

130 W

110 W

105 W

100 %

digital

3,8 kg

80 %

IP 42

trend

5 – 40 °C

RS 232 / analog

60 Ncm

50 – 2.000 rpm

80 x 190 x 253 mm

50.000 mPas

# EUROSTAR power control-visc

Powerful, digital laboratory stirrer for tasks up to "high viscosity" range. Same features as EUROSTAR power basic, additionally: labworldsoft<sup>®</sup> software is available to allow speed and torgue parameters to be controlled, regulated and documented via PC. - Digital display of rated - / actual speed

- Integrated torque trend display for viscosity control
- 0,5 10 mm
- 11 mm - RS 232 interface 16 mm / 200 mm

# Accessories (page):

Stands (124 / 125): R 2722, R 2723, R 271 Boss head clamp (126), FK 1 Flexible coupling (48), RH 5 Strap clamp (126), VK 600 control Revolution counter (149), R 301 Stirring shaft protection (48), Stirring elements (46 / 47): e.g. R 1345, R 1375, labworldsoft® (153), RC 1 Remote control (49), AM 1 Analog module (130)

ldent. No.	
2482000	230 V 50/60 Hz
2482001	115 V 50/60 Hz

	168
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# IKA<sup>®</sup> Mixing Electronic overhead stirrers

Powerful laboratory stirrer for tasks up to "high

- Constant speed through microprocessor control - Infinitely adjustable without gear shifting

- Analog recording of speed parameters is possible

Stands (124 / 125): R 2722, R 2723, R 271 Boss head clamp (126), FK 1 Flexible coupling (48), RH 5 Strap clamp (126), VK 600 control (149), DZM control.o Revolution counter (129), R 301 Stirring shaft protection (48), Stirring elements



- Analog interface for recording speed and torque



Electronic overhead stirrers 42



366.4

230 V 50/60 Hz

Ident. No. 3330000

# EUROSTAR power control-visc 6000

High-performance digital laboratory stirrer for tasks up to "medium viscosity" range. Same features as EUROSTAR power control-visc (page 41), additionally:

- Speed range up to 6.000 rpm
- Agitator shafts are not push-through
- Cone seat for precision shaft, incl. with delivery (stirring elements can be screw-connected, please order separately, see page 48)
- Analog output of speed and torque

## Accessories (page):

Stands (124 / 125): R 2722, R 2723, R 271 Boss head clamp (126), RH 5 Strap clamp (126), R 301 Stirring shaft protection (48), R 1402 Dissolver (48), R 1405 Propeller (48), R 1401 Propeller (48), labworldsoft® (153), RC 1 Remote control (49), AM 1 Analog module (130)

## EUROSTAR power control-visc P1

Powerful, digital laboratory stirrer for tasks up to "high viscosity" range.

- Constant speed through microprocessor control - Infinitely adjustable without gear shifting
- Slim casing
- Quiet operation
- Safety circuit
- Non-locking, overload capabilities
- Push-through agitator shafts
- Enhanced safety due to smooth start
- Digital display of rated- and actual speed - Integrated torque trend display for viscosity control
- Analog interface for recording speed and torque
- RS 232 interface
- Software labworldsoft® is available to control and document all measuring values via PC

### Accessories (page):

Stands (124 / 125): R 2722, R 2723, R 271 Boss head clamp (126), RH 5 Strap clamp (126), VK 600 control Torque measurement instrument (149), R 301 Stirring shaft protection (48), Stirring elements (46 / 47): e.g. R 1331, R 1312, labworldsoft® (153), RC 1 Remote control (49), AM 1 Analog module (130)

Technical data	
Stirring quantity (H <sub>2</sub> O)	20
Max. viscosity	10.000 mPas
Motor rating input	130 W
Motor rating output	110 W
Output at stirring shaft	95 W
Max. ON-time	100 %
Max. torque at chuck	15 Ncm
Speed range	150 – 6.000 rpm
Speed display	digital
Diameter / length of extension arm	16 mm / 220 mm
General data	
Dimensions (W x D x H)	80 x 190 x 317 mm
Weight	4,8 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42
Interface	RS 232 / analog
Torque measurement	trend

Technical data	
Stirring quantity (H <sub>2</sub> O)	60 I
Max. viscosity	70.000 mPas
Motor rating input	153 W
Motor rating output	134 W
Output at stirring shaft	126 W
Max. ON-time	100 %
Max. torque at chuck	100 Ncm
Speed range	50 – 1.200 rpm
Speed display	digital
Chuck range	0,5 – 10 mm
Hollow shaft, inner diameter	11 mm
Diameter / length of extension arm	16 mm / 200 mm
General data	
Dimensions (W $\times$ D $\times$ H)	80 x 190 x 253 mm
Weight	4 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42
Interface	RS 232 / analog
Torque measurement	trend

### EUROSTAR power control-visc P4 Transmission reduction 4-fold 40 | Stirring quantity (H<sub>2</sub>O) 100.000 mPas Max. viscosity Motor rating input 130 W Motor rating output 110 W 95 W Output at stirring shaft Max. ON-time 100 % Max. torque at chuck 200 Ncm Speed range 14 – 530 rpm digital Speed display Chuck range 0,5 – 10 mm Diameter / length of extension arm 16 mm / 200 mm General data Dimensions (W x D x H) 80 x 190 x 330 mm Weight 4,9 kg Permissible ambient temperature 5 – 40 °C

Permissible relative humidity 80 % Protection class acc. to DIN EN 60529 IP 42 RS 232 / analog Interface Torque measurement trend

## EUROSTAR power control-visc P7

Transmission reduction	7-fold
Stirring quantity (H <sub>2</sub> O)	40
Max. viscosity	150.000 mPas
Motor rating input	130 W
Motor rating output	110 W
Output at stirring shaft	95 W
Max. ON-time	100 %
Max. torque at chuck	380 Ncm
Speed range	8 – 290 rpm
Speed display	digital
Chuck range	0,5 – 10 mm
Diameter / length of extension arm	16 mm / 200 mm
General data	
Dimensions (W $\times$ D $\times$ H)	80 x 190 x 330 mm
Weight	4,9 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42
Interface	RS 232 / analog
Torque measurement	trend

# EUROSTAR power control-visc P4 EUROSTAR power control-visc P7

"high viscosity" range.

- Slim casing
- Quiet operation
- Safety circuit
- Non-locking, overload capabilities
- Enhanced safety due to smooth start
- - control
- RS 232 interface

P4 with 4-fold transmission reduction and P7 with 7-fold transmission reduction; agitator shafts are not push-through.

# Accessories (page):

Stands (124 / 125): R 2722, R 2723, R 271 Boss head clamp (126), RH 5 Strap clamp (126), VK 600 control Torque measurement instrument (149), R 301 Stirring shaft protection (48), Stirring elements (46 / 47): e.g. R 1331, R 1312, labworldsoft® (153), RC 1 Remote control (49), AM 1 Analog module (130)

# IKA<sup>®</sup> Mixing Electronic overhead stirrers

Powerful, digital laboratory stirrer for tasks up to

- Constant speed through microprocessor control - Infinitely adjustable without gear shifting

- Digital display of rated- and actual speed - Integrated torque trend display for viscosity

- Analog interface for recording speed and torque

- Software labworldsoft® is available to control and document all measuring values via PC



## EUROSTAR power c.-v. P4

Ident. No.	
2850000	230 V 50/60 Hz
2850001	115 V 50/60 Hz

## EUROSTAR power c.-v. P7

ldent. No.		
2850700	230 V	50/60 Hz
2850701	115 V	50/60 Hz

Mechanical overhead stirrers 44



# RW 20 digital

Overhead stirrer with digital display. Technical improvements on the trusted RW 20 series designs. - With digital display

- Robust, slim line, ergonomic design
- With constant power-drive
- Two speed ranges for universal use from
- 60 2.000 rpm - Push-through agitator shafts (only when stationary)

## Accessories (page):

Stands (124): R 1825, R 1826, R 1827, R 182 Boss head clamp (126), FK 1 Flexible coupling (48), RH 3 Strap clamp (126), VK 600 control Torque measurement instrument (149), R 301 Stirring shaft protection (48), Stirring elements (46 / 47): e.g. R 1342, R 1381, VK 60/01 Adapter (149)

Technical data	
Stirring quantity (H <sub>2</sub> O)	20
Max. viscosity	10.000 mPas
Motor rating input	70 W
Motor rating output	35 W
Output at stirring shaft	26 W
Max. ON-time	100 %
Max. torque at chuck	150 Ncm
Speed range I (per 50 Hz)	60 – 500 rpm
Speed range II (per 50 Hz)	240 – 2.000 rpm
Speed display	digital
Chuck range	0,5 – 10 mm
Diameter / length of extension arm	13 mm / 160 mm
General data	
Dimensions (W $\times$ D $\times$ H)	88 x 212 x 294 mm
Weight	3,1 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 20

		RW 28 D
Technical data		
Stirring quantity (H <sub>2</sub> O)	80	Powerful, mechani
Max. viscosity	50.000 mPas	motor and high IP (
Motor rating input	270 W	quantities up to 80
Motor rating output	180 W	and pilot plant stati
Output at stirring shaft	135 W	<ul> <li>Two selectable sp</li> </ul>
Max. ON-time	100 %	(range I) or intens
Max. torque at chuck		<ul> <li>Agitator shafts ar</li> </ul>
per 60 rpm	1.515 Ncm	<ul> <li>Cables with plugs</li> </ul>
per 100 rpm	911 Ncm	
per 1.000 rpm	91 Ncm	Accessories (page
Speed range I (per 50 Hz)	40 – 370 rpm	Stands (124 / 125):
Speed range II (per 50 Hz)	120 – 1.400 rpm	R 271 Boss head c
Speed range I (per 60 Hz)	48 – 444 rpm	(126), R 301 Stirrin
Speed range II (per 60 Hz)	144 – 1.680 rpm	Support holder (48)
Speed display	scale	e.g. R 1345, R 130
Chuck range	1 – 10 mm	
Diameter / length of extension arm	16 mm / 160 mm	
General data		
Dimensions (W x D x H)	140 x 279 x 468 mm	
Weight	9,3 kg	
Permissible ambient temperature	5 – 40 °C	
Permissible relative humidity	80 %	

Protection class acc. to DIN EN 60529

## W 28 D

nd pilot plant stations.

Cables with plugs not included in delivery

ccessories (page): tands (124 / 125): R 2722, R 2723,

RW 28 basic

Powerful, mechanically controlled stirrer. Suitable for quantities up to 80 I (H<sub>2</sub>O) for use in laboratories and pilot plant stations.

- Two selectable speed ranges for high viscosity (range I) or intensive mixing (range II) - Push-through agitator shafts

Accessories (page): Stands (124 / 125): R 2722, R 2723, R 271 Boss head clamp (126), FK 1 Flexible coupling (48), RH 5 Strap clamp (126), R 301 Stirring shaft protection (48), R 301.1 Support holder (48), Stirring elements (46 / 47): e.g. R 1345, R 1300

echnical data	
Stirring quantity (H <sub>2</sub> O)	80
Max. viscosity	50.000 mPas
Notor rating input	220 W
Notor rating output	90 W
Dutput at stirring shaft	90 W
/lax. ON-time	100 %
Max. torque at chuck	
per 60 rpm	1.144 Ncm
per 100 rpm	900 Ncm
per 1.000 rpm	86 Ncm
Speed range I (per 50 Hz)	60 – 400 rpm
Speed range II (per 50 Hz)	240 – 1.400 rpm
Speed range I (per 60 Hz)	72 – 480 rpm
Speed range II (per 60 Hz)	288 – 1.680 rpm
Speed display	scale
Chuck range	1 – 10 mm
follow shaft, inner diameter	10,5 mm
Diameter / length of extension arm	16 mm / 145 mm
General data	
Dimensions (W x D x H)	123 x 252 x 364 mm
Veight	7,4 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 42

Technical data	
Stirring quantity (H <sub>2</sub> O)	200
Max. viscosity	100.000 mPas
Motor rating input	513 W
Motor rating output	370 W
Output at stirring shaft	300 W
Max. ON-time	100 %
Max. torque at chuck	
per 60 rpm	4.642 Ncm
per 100 rpm	3.000 Ncm
per 1.000 rpm	285 Ncm
Speed range I (per 50 Hz)	57 – 275 rpm
Speed range II (per 50 Hz)	275 – 1.300 rpm
Speed range I (per 60 Hz)	69 – 330 rpm
Speed range II (per 60 Hz)	330 – 1.560 rpm
Speed display	scale
Chuck range	3 – 16 mm
Hollow shaft, inner diameter	13 mm
Fixing	flange
General data	
Dimensions (W $\times$ D $\times$ H)	145 x 340 x 445 mm
Weight	15 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 54

# RW 47 D

IP 54

- For stirring tasks up to 200 I (H<sub>2</sub>O)

material and intensive mixing

Accessories (page): SI 474

ldent. No.		
2760000	230 V	50/60 Hz
2760001	115 V	50/60 Hz

# IKA<sup>®</sup> Mixing Mechanical overhead stirrers 45

- owerful, mechanically controlled stirrer with AC otor and high IP protection class. Suitable for uantities up to 80 I (H<sub>2</sub>O) for use in laboratories
- Two selectable speed ranges for high viscosity range I) or intensive mixing (range II) Agitator shafts are not push-through

271 Boss head clamp (126), RH 5 Strap clamp 26), R 301 Stirring shaft protection (48), R 301.1 upport holder (48), Stirring elements (46 / 47):



- The most powerful IKA® stirrer for laboratories, pilot plant stations and small-scale production.
- Two speed ranges for highly viscous
- Cables with plugs not included in delivery

R 472 Floor stand (125), R 474 Telescopic stand (125), R 302 Stirring shaft protection (49), Stirring elements (46 / 47): e.g. R 2305, R 2311, SI 400 Safety switch (49), Fixing devices (49): SI 472,



ldent. No.		
1602000	3 x 400 V	50 Hz
1602010	3 x 230 V	60 Hz

46 Stirring elements (stainless steel AISI 316L)



Standard stirring element. For drawing the material to be mixed from the top to the bottom. Local shearing forces. Generates axial flow in the vessel. Used at medium to high speeds

## Propeller stirrer, 3-bladed

Flow-efficient design. For drawing the material to be mixed from the top and the bottom. Minimum shearing forces. Used at medium to high speeds.

## Turbine stirrer

For drawing the material to be mixed from above. Generates axial flow in the vessel. Minimum danger of injury when contact is made with vessel. Minimum shearing forces. Used at medium to high speeds.

## Dissolver stirrer

Radial flow, for drawing the material to be mixed from the top and the bottom. High turbulence, high shearing forces. Particle reduction. Used at medium to high speeds.

## Centrifugal stirrer

Two-bladed, blades open with increasing speed. For stirring in round vessels with narrow necks. Effect is similar to that of a 4-bladed propeller stirrer. Medium to high speeds required.

## Paddle stirrer

Tangential flow, minimum turbulence, good heat exchange, gentle treatment of product. Used at low to medium speeds.

## Anchor stirrer

Tangential flow, high shearing rate at edges, minimum deposits on the vessel wall. Used at low speeds. Polymer reactions, even distribution of high mineral contents in liquids. The ideal stirrer for medium to highly viscous fluids.

## Kneading stirrer

Tangential flow with oscillating compacting between the kneading surfaces. Minimum deposits on vessel. Used at low speeds.

	Ident. No.	Stirrer-Ø	Shaft Ø	Shaft length	Max.	RW 14 basic	EUROSTAR	EUROSTAR power
					speed	RW 16 basic	digital	power control-visc
Propeller stirrer, 4-bladed								
R 1342	0741000	50 mm	8 mm	350 mm	2.000 rpm	•	•	•
R 1345	0741300	100 mm	8 mm	540 mm	800 rpm			•
R 2305	0739300	150 mm	13 mm	550 mm	1.300 rpm			
R 2302	0739000	150 mm	13 mm	800 mm	600 rpm			
Propeller stirrer, 3-bladed								
R 1381	1296000	45 mm	8 mm	350 mm	2.000 rpm	•	•	•
R 1382	1295900	55 mm	8 mm	350 mm	2.000 rpm	•	•	•
R 1385	0477700	140 mm	10 mm	550 mm	800 rpm			
R 1388	0477800	140 mm	10 mm	800 mm	400 rpm			
R 1389 (PTFE-coated)	2343600	75 mm	8 mm	350 mm	800 rpm	•	•	•
Turbine stirrer								
R 1311	2332900	30 mm	8 mm	350 mm	2.000 rpm	•	•	•
R 1312	2333000	50 mm	8 mm	350 mm	2.000 rpm	•	•	•
R 1313	2333100	70 mm	10 mm	400 mm	800 rpm			•

Dissolver stirrer								
R 1300	0513500	80 mm	8 mm	350 mm	2.000 rpm		•	•
R 1302	2387900	100 mm	10 mm	350 mm	1.000 rpm			•
R 1303	2746700	42 mm	8 mm	350 mm	2.000 rpm	•	•	•

Centrifugal stirrer								
R 1352	0756900	60 / 15 mm	8 mm	350 mm	2.000 rpm	•	•	•
R 1355	1132700	100 / 24 mm	8 mm	550 mm	800 rpm			•

Paddle stirrer								
R 1373	0757600	70 mm	8 mm	350 mm	1.000 rpm		•	•
R 1375	0757700	70 mm	8 mm	550 mm	800 rpm			•
R 1376	0757800	150 mm	10 mm	550 mm	800 rpm			
R 2311	0739500	150 mm	13 mm	800 mm	600 rpm			
Anchor stirrer								
R 1330	2022300	45 mm	8 mm	350 mm	1.000 rpm	•	•	•
R 1331	2022400	90 mm	8 mm	350 mm	1.000 rpm			•
R 1332 (PTFE-coated)	2343700	60 mm	8 mm	350 mm	800 rpm	•	•	•

10 mm

550 mm

800 rpm

Kneading stirrer         8 mm         350 mm         2.000 rpm         •         <									
R 1335         2022500         45 mm         8 mm         350 mm         2.000 rpm         •         •         •	Kneading stirrer								
	R 1335	2022500	45 mm	8 mm	350 mm	2.000 rpm	•	•	•

2747400

150 mm

R 1333

# IKA<sup>®</sup> Mixing

Stirring elements (stainless steel AISI 316L) 47

basic / / P1	EUROSTAR power control-visc P4 / P7	RW 20 digital	RW 28 basic / RW 28 D	RW 47 D
	•	•		
	•		•	•
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Overhead stirrers accessories 48



R 1001 Paddle stirrer
Spare for use with RW 11 basic

R 1002 Screw-type stirrer

For use with RW 11 basic.

ident. NO.
0527400





Ident. No.	
1242900	R 1401
1243300	R 1402
1289800	R 1405







# R 1401 Propeller

R 1402 Dissolver

R 1405 Propeller

For use with EUROSTAR power control-visc 6000.

Required for stirring tasks using glass stirring

rods. The flexible coupling compensates for any

General data	
Shaft length	160 mm
Shaft Ø	4 mm
Stirrer Ø	34 mm

General data	
Shaft length	140 mm
Shaft Ø	4 mm
Stirrer Ø	12 mm

R 1401 Propeller	
Working range	1 – 30 I
Rotor diameter	55 mm
R 1402 Dissolver	
Working range	1 – 30 I
Rotor diameter	42 mm
R 1405 Propeller	
Working range	0,25 - 30
Rotor diameter	45 mm

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	and strength of the local division in which the local division in which the local division is not the local division in the local di

2336000

structural variances.

FK 1 Flexible coupling

R 301 Stirring shaft p	protection
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Prevents potential injuries at the rotating shafts and stirring elements. Can be directly attached to the stirring motors RW 16 basic, RW 20 digital and the EUROSTAR series.

# R 301.1 Support holder

For fixing the stirring shaft protection R 301 to the stand.

Accessories (page): Boss head clamp (126): R 182, R 270

General data	
Clamping range	6 – 10 mm
Max. torque	10 Ncm

General data	
Length adjustment	190 – 310 mm
Material	plexiglass

General data	
Length	275 mm
Diameter extension arm	13 mm

General data	
Dimensions (W $\times$ D $\times$ H)	139 x 99 x 250 mm
Material	macrolon

General data

Casing material

Protection class

Voltage / current

General data

Weight (incl. battery)

Dimensions

G D

Operating temperature

Contact

Prevents potential injuries due to the rotating shafts and stirring elements. Can be directly attached to the stirrer RW 47 D.

### SI 400 Safety switch Dimensions end switch (W x D x H) 84 x 19 x 16 mm Dimensions switch contact (W x D x H) 73 x 10 x 19 mm 1 normally

closed contact

plastic (ABS)

-10-65 °C

80 x 80 mm

max. 250 VAC / 2A

IP 67

The SI 400 consists of an end switch (normally closed contact / switch) and a magnetic switch contact (actuator) which is mounted on the floor stand R 472 with the fixing device SI 472 and on the telescopic stand R 474 with the fixing device SI 474. The stirring unit RW 47 can only be switched on through the SI 400, when the agitator is adjusted in the mixing vessel to the user designated height. The power of the RW 47 automatically shuts off if the stirring unit is lifted off the designated height. Also suitable for dispersing instrument T 65 D ULTRA-TURRAX®.

Accessories (page): Fixing devices (49): SI 472, SI 474

# SI 472 Fixing device

stand R 472.

# SI 474 Fixing device

To attach the safety switch SI 400 to the telescopic stand R 474 and to the telescopic stand T 653 (for T 65 D ULTRA-TURRAX®).

# RC 1 Remote control

Remote control to operate the Eurostar power control-visc (also P1, P4 and P7) over a 10 m cable. - Provides problem-free control of stirrers

- even under load
- . 7 μΑ setpoint
- overload status 0,3 kg

eneral data	
imensions (W x D x H)	95 x 83 x 20 m

General data	
Power supply	Two 1.5 V batteries
	(included with unit)
Max. cable length	10 m
Power consumption remote	
Off-state	ca. 7 μA
On-state	ca. 7 mA
Dimensions (W x D x H)	65 x 140 x 30 mm

# IKA<sup>®</sup> Mixing Overhead stirrers accessories

# R 302 Stirring shaft protection



To attach the safety switch SI 400 to the floor





- Monitoring of actual speed and transmission of

- Displays actual speed, target speed and

Ident, No. 3232000

Ident. No.

3294800

Ident, No



# IKA<sup>®</sup> Mixing Shakers

50



# **NEW!**

## KS 4000 i control

New, innovative incubator shaker design allowing unattended operation.



 No spare part costs during lifetime - No repair costs during lifetime \* 10 years, wearing parts excluded

Technical data		
Shaking movement		orbital
Orbital diameter		4,5 mm
Max. permitted shaking	g weight (incl. at	ttachment) 0,5 kg
Motor rating input		10 W
Motor rating output		8 W
Permissible ON time		100 %
Infinitely adjustable sp	eed range	0 – 3.000 rpm
Speed display		scale
Timer MS 3 k	basic	no
MS 3 0	digital	yes
Time setting MS 3 b	oasic	-
MS 3 0	digital	1 s – 999 min
Operating MS 3 k	basic	Continuous /
mode		touch operation
MS 3 0	digital	Timer and continous mode,
		touch operation
General data		
Dimensions (W x D x I	-1)	148 x 205 x 63 mm
Weight		2,9 kg
Permissible ambient te	emperature	5 – 40 °C
Permissible relative hu	imidity	80 %
Protection class acc. to	DIN EN 6052	9 IP 21

Technical data

Orbital diameter

Motor rating input

Motor rating output

Material Attachment

Dimensions (Ø x H)

Permissible ambient temperature

Protection class acc. to DIN EN 60529

Permissible relative humidity

Material Bottom

Weight

Speed (fixed)

General data Material Casing

Shaking movement

Shaken quantity (1 test tube)

# MS 3 basic MS 3 digital

Compact, universal small shaker suitable microtiter plates

Wide range of attachments

Attachment detection

(with standard attachment) Two operating modes: limited to 1.300 rpm. Mode B (without attachment detection) attachments.

Stable in all speed ranges Sturdy zinc die cast casing

> MS 3 digital additionally: Timer with countdown function

Accessories (page): MS 3.5

Included with delivery (page):

# lab dancer

4,5 mm max. 50 ml an indispensable tool for every laboratory.

1,2 W 0,8 W tubes, Eppendorf vessels 2.800 rpm - Excellent mixing action

orbital

PP

TPU

zinc, coated

100 x 70 mm

0,55 kg

80 %

IP 40

5 – 40 °C

- The upper casing and the test tube surface are made from inert plastic
- Secure stand due to coated zinc die cast base - Incl. light 12 V power pack set



- for shaking tasks with small vessels and
- Continuous or touch operation
- Mode A (safe mode with attachment detection) The maximum speed of 3.000 rpm is only reached with the standard attachment in touch mode. When using other attachments the speed is
- A speed of 3.000 rpm is possible with all
- Attachments (58): MS 1.31, MS 1.32, MS 1.33,
- MS 3.1 Standard attachment (58), MS 3.3 Universal attachment (58), MS 1.21 One-hand insert (58), MS 3 digital complete with MS 3.4 Microtiter attachment and MS 1.32 Test tube insert (58)
- Economic, compact test tube shaker with touch function. Its compact and clever design makes it
- Can be used with all small vessels of up to
- 30 mm in diameter, e.g. test tubes, centrifuge



MS 3 basic		
ldent. No.		
3617000	100 – 240 V	50/60 Hz
3617001	100 – 240 V	50/60 Hz



MS 3 digital		
ldent. No.		
3319000	100 – 240 V	50/60 Hz
3319001	100 – 240 V	50/60 Hz



Ident. No. 3365000 100 - 240 V 50/60 Hz

52 Orbital shakers



**VORTEX Genius 3** 

- Vortex shaker suitable for short-time operation (touch function), activated through pressing shaker attachment or continuous operation.
- Wide speed range, infinitely adjustable
- Different applications due to 3 interchangeable attachments and 7 inserts (e.g. Eppendorf tubes, microtiter plates, Erlenmeyer
- flasks 250 ml etc.), please order separately - Attachments securely click onto appliance in any position
- Special strap (VG 3.36, page 59) ensures
- easy handling of round/Erlenmeyer flasks - Sturdy metal zinc die cast casing
- Compact design
- Short-time operation activated by pressing attachment (touch function)
- Stable at high speeds due to special feet (silicon base with ultra high vibration damping)
- Eccentric with ball bearings
- Suitable for continuous operation with low self heating due to self ventilation of motor

### Accessories (page):

Attachments (59): VG 3.1, VG 3.2, VG 3.3 Inserts (59): VG 3.31, VG 3.32, VG 3.33, VG 3.34, VG 3.35, VG 3.36, VG 3.37

Technical data	
Shaking movement	orbital
Orbital diameter	4 mm
Max. shaking weight	0,4 kg
Motor rating input	58 W
Motor rating output	10 W
Permissible ON time	100 %
Infinitely adjustable speed range*	500 – 2.500 rpm
Speed display	scale 0 – 6
Speed setting	knob, front
General data	
Dimensions (W x D x H)	127 x 149 x 136 mm
Weight	4,5 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21
*depending on	

depending on attachment and loading

Technical data	
Shaking movement	orbital
Orbital diameter	3 mm
Max. shaking weight	2 or 4 microtiter plates
Motor rating input	35 W
Motor rating output	13,2 W
Permissible ON time	100 %
Speed range	0 – 1.100 rpm
Speed display	scale
Timer	∞ / 1 – 99 min
Timer display	digital
General data	
Dimensions (W $\times$ D $\times$ H)	185 x 320 x 105 mm
Weight	2,7 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21

Special shaker for shaking two or four microtiter plates.

- Electronic speed control
- Digital timer
- Alarm to indicate set time has expired - Incl. attachment (without microtiter plate)

Technical data		
Shaking movem	ent	orbital
Orbital diameter		4 mm
Max. shaking we	eight (with attachment)	2 kg
Motor rating inp	ut	45 W
Motor rating out	put	10 W
Permissible ON	time	100 %
Speed range		80 – 800 rpm
Speed display	KS 130 basic	LED line
	KS 130 control	digital
Timer	KS 130 basic	∞ / 5 – 50 min
	KS 130 control	∞ / 0 – 9 h 59 min
General data		
Dimensions (W $\times$ D $\times$ H)		270 x 316 x 98 mm
Neight	KS 130 basic	8,8 kg
	KS 130 control	9,8 kg
Permissible amb	pient temperature	5 – 50 °C

### Permissible ambient temperature Permissible relative humidity Protection class acc. to DIN EN 60529 Interface KS 130 control RS 232 / analog

# KS 130 basic KS 130 control

of 2 kg.

- Electronic adjustment of speed and timer - LED display for speed and time adjustment - Wide range of attachment combinations allows for using almost all shapes and sizes of
- vessels
  - Attachments are not included, please order separately

## KS 130 control additionally with:

- A digital display allows for reading the speed, timer function and operating modes - Electronic time switching clock: 0 - 9 h 59 min or continuous operation (∞) - With integrated end point positioning (for automated robot-controlled sampling) - All functions can be controlled and documented with labworldsoft® - Special version with reverse rotating direction available upon request

80 %

IP 21

# Accessories (page):

Attachments (62): AS 130.1, AS 130.2, AS 130.3, AS 130.4, STICKMAX (64) KS 130 control additionally: labworldsoft® (153), PC 1.5 Cable (158)

# VXR basic Vibrax®

Opto-electronically controlled small shaker with a very wide speed range.

- Suitable for continuous operation
- New design and improved drive system
- Circular shaking motions
- Slow speeds are well maintained
- Attachments are interchangeable

## Accessories (page):

Attachments (60 / 61): VX 1, VX 2, VX 2E, VX 7, VX 8, VX 8.1, VX 11, VX 11.1, VX 11.2, VX 11.3, VX 11.4

echnical data	
haking movement	orbital
Drbital diameter	4 mm
Nax. shaking weight (with attachment)	2 kg
Notor rating input	35 W
Notor rating output	13,2 W
ermissible ON time	100 %
peed range	0 – 2.200 rpm
peed display	scale
General data	
Dimensions (W x D x H)	157 x 247 x 130 mm
Veight (without attachment)	6,1 kg
ermissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
rotection class acc. to DIN EN 60529	IP 21

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ldent. No.		
2819000	230 V	50/60 Hz
2819001	115 V	50/60 Hz

# IKA<sup>®</sup> Mixing Orbital shakers 53

# MTS 2/4 digital Microtiter shaker



Ident. No.	
3208000	230 V 50/60 Hz
3208001	115 V 50/60 Hz

Small, quiet shaker ensures long life with ideal swivel motion, for a maximum shaking weight



KS 130 basic	
ldent. No.	
2980000	230 V 50/60 Hz
2980001	115 V 50/60 Hz



KS 130 control Ident. No. 2980100 230 V 50/60 Hz 2980101 115 V 50/60 Hz



Orbital shakers 54



### KS 260 basic Ident. No. 2980200 230 V 50/60 Hz 2980201 115 V 50/60 Hz



KS 260 control Ident. No. 2980300 230 V 50/60 Hz 2980301 115 V 50/60 Hz



Ident. No.	
2526400	230 V 50/60 Hz
2526401	115 V 50/60 Hz

# KS 260 basic KS 260 control

Compact, flat shaker with optimal swivel motion, for a maximum shaking weight of 7,5 kg.

- Electronic adjustment of speed and timer - LED display for speed and time adjustment
- Wide range of attachment combinations
- allows for using almost all shapes and sizes of vessels
- Attachments are not included, please order separately

## KS 260 control additionally with:

- Digital display allows for reading the speed, timer function and operating modes
- Electronic time switching clock:
- 0 9 h 59 min or continuous operation (∞) With integrated end point positioning
- (for automated robot-controlled sampling) All functions can be controlled and documented with labworldsoft®
- Special version with reverse rotating direction available upon request

## Accessories (page):

Attachments (62 / 63): AS 260.1, AS 260.2, AS 260.3, STICKMAX (64) KS 260 control additionally: labworldsoft® (153), PC 1.5 Cable (158)

of up to 15 kg.

- Infinitely variable speed control of 0 300 rpm - Digital display
- Ideal for vessels with a volume of more flasks, culture flasks and culture bottles
- Guaranteed continuous operation (∞) even under extreme loads
- separately

Attachments (63 / 64): AS 501.1, AS 501.4, AS 501.5, STICKMAX (64)

Technical data			
Shaking movement		orbital	
Orbital diameter		10 mm	
Max. shaking w	eight (with attachment)	7,5 kg	
Motor rating inp	ut	45 W	
Motor rating out	put	10 W	
Permissible ON time		100 %	
Infinitely adjusta	ble speed range		
	KS 260 basic	20 – 500 rpm	
	KS 260 control	10 – 500 rpm	
Speed display	KS 260 basic	LED line	
	KS 260 control	digital	
Timer	KS 260 basic	∞ / 5 – 50 min	
	KS 260 control	∞ / 9 h 59 min	
Timer display	KS 260 control	digital	
General data			
Dimensions (W $\times$ D $\times$ H)		360 x 420 x 98 mm	
Weight	KS 260 basic	8,5 kg	
	KS 260 control	8,8 kg	
Permissible ambient temperature		5 – 50 °C	
Permissible relative humidity		80 %	
Protection class acc. to DIN EN 60529		IP 21	
Interface	KS 260 control	RS 232 / analog	

Technical data		
Shaking movem	ent	reciprocating
Orbital diameter		20 mm
Max. shaking we	eight (with attachment)	7,5 kg
Motor rating inp	ut	45 W
Motor rating out	put	10 W
Permissible ON	time	100 %
Infinitely adjusta	ble speed range	
	HS 260 basic	20 – 300 rpm
	HS 260 control	10 – 300 rpm
Speed display	HS 260 basic	LED line
	HS 260 control	digital
Timer	HS 260 basic	∞ / 5 – 50 min
	HS 260 control	∞ / 9 h 59 min
Timer display	HS 260 control	digital
General data		
Dimensions (W	x D x H)	360 x 420 x 100 mm
Weight	HS 260 basic	8,5 kg
	HS 260 control	8,8 kg
Permissible ambient temperature		5 – 50 °C
Permissible relative humidity		80 %
Protection class acc. to DIN EN 60529		IP 21
Interface	HS 260 control	RS 232 / analog

## HS 260 basic HS 260 control

- of vessels
- please order separately
  - HS 260 control additionally:
  - Electronic time switching clock:

  - All functions can be controlled and

# Accessories (page): AS 260.3, AS 260.5, STICKMAX (64) PC 1.5 Cable (158)

Low profile laboratory shaker with a pleasant design, large mounting surface and load capacity

- than 250 ml, e.g. round flasks, Erlenmeyer
- Incl. timer
- Attachments are not included, please order

## Accessories (page):

echnical data	
haking movement	orbital
Orbital diameter	30 mm
Nax. shaking weight (with attachment)	15 kg
Notor rating input	70 W
Notor rating output	19 W
ermissible ON time	100 %
nfinitely adjustable speed range	0 – 300 rpm
ipeed display	digital
imer	∞ / 1 – 56 min
General data	
Dimensions (W x D x H)	505 x 585 x 120 mm
Veight	26 kg
ermissible ambient temperature	5 – 50 °C
ermissible relative humidity	80 %
rotection class acc. to DIN EN 60529	IP 21

		HS 501 digital
Technical data		-
Shaking movement	reciprocating	Low profile labor
Orbital diameter	30 mm	design, large mo
Max. shaking weight (with attachment)	15 kg	of up to 15 kg.
Motor rating input	70 W	<ul> <li>Infinitely variable</li> </ul>
Motor rating output	19 W	<ul> <li>Digital display</li> </ul>
Permissible ON time	100 %	<ul> <li>Ideal for all lying</li> </ul>
Infinitely adjustable speed range	0 – 300 rpm	<ul> <li>Guaranteed cor</li> </ul>
Speed display	digital	under extreme
Timer	∞ / 1 – 56 min	- Includes timer
General data		<ul> <li>Attachments ar</li> </ul>
Dimensions (W x D x H)	505 x 585 x 120 mm	please order se
Weight	26 kg	Accessories (pag
Permissible ambient temperature	5 – 50 °C	Attachments (63
Permissible relative humidity	80 %	AS 501.3, AS 50
Protection class acc. to DIN EN 60529	IP 21	STICKMAX (64)

- Includes timer - Attachments are not included in delivery, please order separately Accessories (page): Attachments (63 / 64): AS 501.1, AS 501.2, AS 501.3, AS 501.4, AS 501.5, AS 501.6, STICKMAX (64)

# IKA<sup>®</sup> Mixing Horizontal shakers 55

Compact, flat shaker with optimal swivel motion, for a maximum shaking weight of 7,5 kg. - Electronic adjustment of speed and timer - LED display for speed and time adjustment - Wide range of attachment combinations allows for using almost all shapes and sizes

- Attachments are not included in delivery,

- Digital display allows for reading the speed, timer function and operating mode 0 - 9 h 59 min or continuous operation (∞) - With integrated endpoint positioning (for automated robot-controlled sampling) documented with labworldsoft® software

Attachments (62 / 63); AS 260.1, AS 260.2, HS 260 control additionally: labworldsoft® (153),



### HS 260 basic

Ident. No.	
3066600	230 V 50/60 Hz
3066601	115 V 50/60 Hz



### HS 260 control

Ident. No. 3066700 230 V 50/60 Hz 3066701 115 V 50/60 Hz



- Infinitely variable speed control of 0 - 300 rpm

- Ideal for all lying vessels, e.g. separating funnels - Guaranteed continuous operation (∞) even under extreme loads



Ident. No. 2527000 230 V 50/60 Hz 2527001 115 V 50/60 Hz

Incubator shakers 56



## KS 4000 i control

ldent. No.	
3510000	220 – 240 V 50/60 Hz
3510001	110 – 120 V 50/60 Hz

# **NFW**



KS 4000 ic control with built-in cooler

## KS 4000 ic control

Ident. No.		
3510100	220 – 240 V	50/60 Hz
3510101	110 – 120 V	50/60 Hz





included with unit Ident. No. 3516800

# KS 4000 i control KS 4000 ic control

New incubator shaker with innovative design allowing unattended operation in a temperaturecontrolled environment.

KS 4000 ic control with built in cooling coil for connection to an external cooling unit e.g. KV 600.

- Large LED display for speed and time settings - Controls with antimicrobial coating for reduction
- of bacteria - Integrated PID temperature control (use of two PT 1000 temperature sensors)
- Junction box in the workspace for connection of an additional temperature sensor e.g. PT 1000.60 (incl. with delivery)
- Electronic temperature and speed control
- Electronic timer switch: 0 999 h (set by the minute or by the hour)
- Unit switches off automatically if unstable
- Unit stops automatically when hood is lifted - Collecting tray with drain hose on rear of unit
- Simple operation
- All functions can be controlled and documented using the labworldsoft® software
- Attachments not included please order accessories as needed

## Accessories (page):

AS 4000.1 Universal attachment (57), AS 4000.2 Fixing clip attachment (57), AS 4000.3 Dish attachment (57), STICKMAX (64)

Technical data	
Shaking movement	orbital
Orbital diameter	20 mm
Max. shaker weight (with attachment)	20 kg
Motor rating input	82 W
Motor rating output	24 W
Power consumption (at 230 V)	1.120 W
Permissible On time	100 %
Speed range	10 – 500 rpm
Heater power	1.000 W
Temperature range	RT + 5 °C to 80 °C
Temperature stability	0,1 K
(200 ml $H_2O$ at target T = 37 °C, RT 25 °C)	
Timer switch	∞ / 0 - 999 h
(select minutes/hours)	
Speed, time and temperature display	digital
Additional cooling function for KS 4000 id	control
Cooling coil	built in
Temperature range	RT - 10 °C to 80 °C
at flow temperature (3 °C) KV 600	
Cooling connection for hose	Ø 10 mm
Adapter nipple for hose connection	yes

## General data

Dimensions (W x H x D)	580 x 750 x 525 mm
Space required (W x D)	600 x 600 mm
Weight	55 kg
Permissible ambient temperature	15 – 32 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 30
Interface	RS 232

460 x 440 x 135 mm
380 x 410 mm
3.200 g

General data

Capacity:

Set-up plate

General data Dimensions (W x H x D)

Weight

Dimensions (W x H x D)

Number of fixing clips (volume)

# AS 4000.1 Universal attachment

For various types of vessels. Infinitely variable clamping rolls allow universal adaptation to the vessels.

Included with delivery: 1 x Basic holder, 6 x Clamping roll, 12 x Fastening screw

# AS 4000.2 Fixing clip attachment

For shaking flasks, Erlenmeyer flasks and bottles with a round crosssection (without fixing clips).

Accessories (page): Fixing clips (66): AS 2.1, AS 2.2, AS 2.3, AS 2.4, AS 2.5

(W x D)	600 x 600 mm
	55 kg
le ambient temperature	15 – 32 °C
le relative humidity	80 %
class acc. to DIN EN 60529	IP 30
	RS 232

General data	
Dimensions (W x H x D)	470 x 440 x 25 mm
Set-up plate	430 x 430 mm
Weight	800 g

470 x 440 x 25 mm

50 x AS 2.1 (25 ml)

48 x AS 2.2 (50 ml)

25 x AS 2.3 (100 ml)

16 x AS 2.4 (250 ml)

12 x AS 2.5 (500 ml)

7 x AS 2.6 (1.000 ml)

446 x 447 x 135 mm

417 mm

430 x 430 mm

2.650 g

For smooth shaking operations in the low viscosity range, e.g. for cell cultures, nutrient media in Petri dishes, culture bottles and vessels with a low center of gravity. With integrated slip-resistant foil (PP).

# AS 1.400 Basic holder

Spare for use with universal attachment AS 4000.1.

Accessories (page): screw (57)

# AS 1.401 Clamping roll

Spare for use with universal attachment AS 4000.1.

# AS 1.402 Fastening screw

Spare for use with universal attachment. AS 4000.1. Two AS 1.402 fastening screws are required for fastening a clamping roll onto the corresponding basic holder.

General data	
Length	

# IKA<sup>®</sup> Mixing Shakers accessories (KS 4000 i / KS 4000 ic) 57



# AS 4000.3 Dish attachment

AS 1.401 Clamping roll (57), AS 1.402 Fastening



# IKA<sup>®</sup> Mixing 58 Shakers accessories (MS 3 basic / digital)



MS 3.1 Standard attachment

Ident. No. 3426300





Ident, No





3428000





Ident, No. L001830



For test tubes and small vessels up to Ø 50 mm, included with the minishakers MS 3 basic and MS 3 digital.

# MS 3.3 Universal attachment

For various foam inserts, included with the minishakers MS 3 basic and MS 3 digital.

# MS 3.4 Microtiter plate attachment

For use with a microtiter plate, included with the minishaker MS 3 digital.



# For holding PCR plates, 96-well

MS 1.21 One-hand insert For inserting into the universal attachment,

MS 3.5 PCR plate attachment

included with the minishakers MS 3 basic and MS 3 digital.

## MS 1.31 Test tube insert

For inserting into universal attachment, for 14 test tubes Ø 10 mm, material: ethylvinyl-acetate.

# MS 1.32 Test tube insert

For inserting into the universal attachment, for 6 test tubes Ø 12 mm. Material: ethylvinyl-acetate. Included with the minishakers MS 3 digital.

## MS 1.33 Test tube insert

For inserting into the universal attachment, for 4 test tubes Ø 16 mm. Material: ethylvinyl-acetate.

## MS 1.34 Test tube insert

For inserting into the universal attachment, for any number of bore holes. Material: ethylvinyl-acetate.

# VG 3.1 Standard attachment

Standard attachmen vessels (continuous included with delive

# VG 3.2 One-han

One-hand attachme rubber insert (contir

# VG 3.3 Universa

Universal attachmer insert (continuous o

# VG 3.31 Test tub

For 54 Eppendorf tu

# VG 3.32 Test tub

For 18 reagent glass operation).

# VG 3.33 Test tub

For 12 reagent glass operation).

# VG 3.34 Test tub

For 8 reagent glasse operation).

# VG 3.35 Test tub

For 8 reagent glasse operation).

# VG 3.36 Erlenme

For 1 Erlenmeyer / 250 ml (continuous

# VG 3.37 Microtit

For 1 standard micro operation).

# IKA<sup>®</sup> Mixing Shakers accessories (VORTEX Genius 3) 59

nt for reagent glasses / small / touch operation), ery.	ldent. No. 3341200	
d attachment	Ident No	
ent, 88 mm, round, with nuous / touch operation).	3342300	Ban I
l attachment	11 · · <b>N</b> I	
nt, 150 mm, with rubber operation).	3342400	
e attachment*		
ubes (continuous operation).	ldent. No. 3344300	
e attachment*		
ses, 10 mm (continuous	ldent. No. 3343900	~
e attachment*		
ses, 12 mm (continuous	ldent. No. 3344000	5
e attachment*		
es, 16 mm (continuous	ldent. No. 3344100	S.
e attachment*		
es, 20 mm (continuous	ldent. No. 3344200	
eyer flask attachment*		
round flask from 100 to operation).	Ident. No. 3342100	
er plate attachment*		
otiter plate (continuous	ldent. No. 3344400	

## IKA<sup>®</sup> Mixing Shakers accessories (VXR basic) 60



VX 1	One-hand	attachment

For shaking single, non-fixed vessels of 1 - 250 ml.



# VX 2 Test tube attachment

For up to 36 test tubes or centrifugal tubes with a diameter of 16 mm.

130 x 135 x 40 mm

140 x 145 x 115 mm

macrolon

300 g

160 g

General data

General data

Material

Weight

Dimensions (W x D x H)

Weight

Dimensions (W x D x H)

		VX 11.1
General data		
Bore holes (number)	70	Attachme
Hole Ø	10 mm	



# VX 2E "Eppendorf" attachment

For intensive mixing of up to 64 "Eppendorf" tubes (1.5 ml).

General data	
Dimensions (W $\times$ D $\times$ H)	210 x 210 x 65 mm
Weight	790 g

General data		

Bore holes (number)

Hole Ø

# VX 11.2 Test tube insert

Attachment for test tubes.

41

12 mm



0953300



# VX 7 Dish attachment

For careful mixing of culture bottles, Petri dishes, ect.

General data	
Dimensions (W $\times$ D $\times$ H)	410 x 210 x 40 mm
Weight	740 g

# VX 8 Universal attachment

For rapid and secure clamping, e.g. 2 Erlenmeyer flasks up to 500 ml.

General data	
Dimensions (W x D x H)	265 x 136 x 60 mm
Clamping range	25 – 135 mm
Min. height of vessel	80 mm
Weight	760 g

General data	
Bore holes (number)	32
Hole Ø	16 mm

# VX 11.3 Test tube insert

Attachment for test tubes.

		VX 11.4 T
General data		
Bore holes (number)	18	Attachmer
Hole Ø	20 mm	

# VX 8.1 Clamping roll



Spare for use with VX 8 universal attachment.

# IKA<sup>®</sup> Mixing Shakers accessories (VXR basic) 61

# VX 11 Basic holder

Attachment for test tube inserts.



# l Test tube insert

ent for Eppendorf tubes or test tubes.



Ident. No. 3659000



Ident. No. 3659100



Ident. No. 3659200



nt for test tubes.



Ident. No. 3659300

## IKA<sup>®</sup> Mixing Shakers accessories (KS 130 and HS / KS 260) 62



Ident, No. 8017300



3115000







AS 130.1 Universal attachment

For use with various types of vessels by means of universal, infinitely variable clamping rolls.

Included with delivery (page): 1 x AS 1.30 Basic holder (65), 3 x AS 1.31 Clamping roll (65), 6 x AS 1.5 Fastening screw (65)

# AS 130.2 Fixing clip attachment

For processing round flasks, measuring flasks and Erlenmeyer flasks. Please order fixing clips separately.

Accessories (page): Fixing clips (66): AS 2.1, AS 2.2, AS 2.3, AS 2.4, AS 2.5

## AS 130.3 Dish attachment

AS 130.4 Test tube attachment

For intensive shaking, e.g. small tubes,

test tubes, cuvettes, centrifuge tubes.

AS 260.1 Universal attachment

Included with delivery (page):

1 x AS 1.60 Basic holder (65),

4 x AS 1.61 Clamping roll (65),

8 x AS 1.5 Fastening screw (65)

vessels.

For various types of vessels. Infinitely variable

clamping rolls allow universal adaptation to the

For smooth shaking operations in the low viscosity range, e.g. Petri dishes or culture bottles. With integrated slip-resistant foil (PP).

Weight	650 g
General data	
Dimensions (W x D x H)	420 x 270 x 32 mm
Set-up plate	220 x 340 mm
Weight	370 g

325 x 234 x 88 mm

230 x 230 x 24 mm

20 x AS 2.1 (25 ml)

12 x AS 2.2 (50 ml)

12 x AS 2.3 (100 ml)

4 x AS 2.4 (250 ml)

4 x AS 2.5 (500 ml)

220 x 220 mm

850 g

General data

Set-up plate

General data

Capacity:

Dimensions (W x D x H)

Number of fixing clips (volume)

Weight

Dimensions (W x D x H)

General data	
Dimensions (W $\times$ D $\times$ H)	220 x 230 x 95 mm
Capacity	64
Vessel Ø	10 – 16 mm
Min. height of vessel	80 mm
Weight	670 g

General data	
Dimensions (W $\times$ D $\times$ H)	425 x 335 x 135 mm
Set-up plate	320 x 320 mm
Weight	1.600 g

General data	
Dimensions (W x D x H)	330 x 330 x 24 mm
Capacity:	56 x AS 2.1 (25 ml)
Number of fixing clips (volume)	23 x AS 2.2 (50 ml)
	23 x AS 2.3 (100 ml)
	11 x AS 2.4 (250 ml)
	9 x AS 2.5 (500 ml)
	5 x AS 2.6 (1.000 ml)
Weight	1.290 g

General data	
Dimensions (W x D x H)	410 x 370 x 32 mm
Set-up plate	320 x 320 mm
Weight	460 g

General data		
Dimensions (W $\times$ D $\times$ H)	334 x 425 x 145 mm	I
Capacity: (number of separating	6 x 50 ml	(
funnels per volume, pear-shaped)	5 x 100 ml	I
	3 x 250 ml	
	3 x 500 ml	
Weight	1.550 g	

480 x 500 x 120 mm

420 x 420 mm

4.000 g

For shaking out, salting out, extracting, eluting, enriching. The 3 clamping rolls (included in delivery) are height-adjustable for adaption to different separating funnel sizes. The separating funnels are secured with O-rings (5 O-rings included).

# AS 501.1 Universal attachment

For various types of vessels with a minimum volume of 50 ml. Ideally more than 250 ml. The clamping rolls may be adjusted to two levels.

Included with delivery (page): 1 x AS 1.10 Basic holder (65), 6 x AS 1.11 Clamping roll (66), 12 x AS 1.6 Fastening screw (65)

# AS 501.4 Fixing clip attachment

475 x 460 x 95 mm 110 x AS 2.1 (25 ml) 55 x AS 2.2 (50 ml) Accessories (page): 35 x AS 2.3 (100 ml) 16 x AS 2.4 (250 ml) Fixing clips (66): AS 2.1, AS 2.2, AS 2.3, 12 x AS 2.5 (500 ml) AS 2.4, AS 2.5 8 x AS 2.6 (1.000 ml) 2.640 g

425 x 335 x 135 mm
320 x 320 mm
1.600 g



ldent. No.	
3120000	

Weight

General data

Set-up plate Weight

Dimensions (W x D x H)

# IKA<sup>®</sup> Mixing

Shakers accessories (HS / KS 260 and HS / KS 501) 63

# AS 260.2 Fixing clip attachment

For shaking flasks, Erlenmeyer flasks and bottles with a round crosssection (without fixing clips).

Accessories (page): Fixing clips (66): AS 2.1, AS 2.2, AS 2.3, AS 2.4, AS 2.5

Ident. No. 3115500

# AS 260.3 Dish attachment

resistant foil (PP).

For smooth movement for cell cultures, nutrient media in Petri dishes, culture bottles and vessels with a low center of gravity. With integrated slip-

# AS 260.5 Separating funnel attachment



Ident. No. 3120900

For shaking flasks, Erlenmeyer flasks and pear-shaped flasks (without fixing clips).





64 Shakers accessories





8000300



8000400



8000500



3920000

# AS 501.5 Dish attachment

For smoothly shaking dishes, but also for smooth mixing in vessels with a large, flat bottom (widenecked Erlenmeyer flasks and beakers). A plastic foil with mild adhesive prevents the vessel from slipping.

General data

Set-up plate

General data

Weight

General data

Weight

Dimensions (W x D x H)

per volume, pear-shaped)

Capacity: (number of separating funnels

Dimensions (W x D x H)

per volume, pear-shaped)

Capacity: (number of separating funnels

Weight

Dimensions (W x D x H)

450 x 450 x 45 mm

480 x 505 x 190 mm

480 x 505 x 190 mm

4 x 500 ml

3 x 1.000 ml

2 x 2.000 ml

3.720 g

12 x 50 ml

10 x 100 ml

6 x 250 ml

4.180 g

420 x 420 mm

1.120 g

# AS 501.2 Separating funnel attachment

For shaking out, eluting, extracting, gassing out, dissolving, enriching, etc. Adjustment for the clamping rolls is infinitely variable, the set-up height can be changed by means of clamping devices.

## Included with delivery (page):

1 x AS 1.10 (65), 6 x AS 1.11 (65), 6 x AS 1.6 (65), 6 x AS 1.7 (66)

# AS 501.3 Separating funnel attachment

Same features as AS 501.2.

Included with delivery (page): 1 x AS 1.10 (65), 4 x AS 1.11 (65), 4 x AS 1.6 (65), 4 x AS 1.7 (66)

## AS 501.6 Separating funnel attachment

Same features as AS 501.2. This attachment will hold 4 x 1.000 ml separating funnels.

Included with delivery (page): 1 x AS 1.10 (65), 4 x AS 1.6 (65), 4 x AS 1.12 (66), 8 x AS 1.13 (66)

General data	
Dimensions (W $\times$ D $\times$ H)	480 x 505 x 225 mm
Capacity: (number of separating funnels	
per volume, pear-shaped)	4 x 1.000 ml
Weight	5.500 g

General data		
	General data	
Dimensions (VV X D X H) 252 X 234 X 88 mm	Dimensions (W x D x H)	252 x 234 x 88 mm

Accessories (page): AS 1.31 (65), AS 1.5 (65)

# AS 1.60 Basic holder

Accessories (page): AS 1.61 (65), AS 1.5 (65)

# AS 1.10 Basic holder

For use with universal attachment AS 501.1 and separating funnel attachments AS 501.2, AS 501.3 and AS 501.6.

Accessories (page): AS 1.11 (65), AS 1.6 (65), AS 1.7 (66), AS 1.8 (66), AS 1.12 (66), AS 1.13 (66)

	Clamping roll
	10101
AS 1.30	AS 1.31
228 mm	
	AS 1.61
AS 1.60	
335 mm	A O 1 11
	AS 1.11
AS 1.10	
410 mm	

# AS 1.5 Fastening screw

corresponding basic holder.

# AS 1.6 Fastening screw

Two AS 1.6 clamping devices are required for fastening a clamping roll to the corresponding basic holder (for basic holder AS 1.10 only).

# STICKMAX

New universal adhesive mat for the fixing clip attachments of KS 130, KS/HS 260, KS/HS 501 and KS 4000 i shakers.

- Ideal for frequently changing vessel types and sizes
- Self-adhesive
- Vessels can be easily removed thanks to side tilting movement
- Suitable for disinfection

General data		
Dimensions (W x D x H)	200 x	200 mm
Permissible ambient temperature	Ę	5 – 80 °C
Max. speed		300 rpm
Number of adhesive mats per shaker	KS 130	1 pcs.
	KS/HS 260	3 pcs.
	KS/HS 501	4 pcs.
	KS 4000 i	4 pcs.

General data	
Dimensions (W x D x H)	480 x 505 x 225 mm
Capacity: (number of separati	ng funnels

General data	
Dimensions (W $\times$ D $\times$ H)	200 x 200 mm

neral data		
nensions (W x D x H)	200 x 2	200 mm
missible ambient temperature	5	– 80 °C
x. speed	:	300 rpm
mber of adhesive mats per shaker	KS 130	1 pcs.
	KS/HS 260	3 pcs.
	KS/HS 501	/ ncs

oral data		

Dimensions (W x D x H)

Gen

Length

# 348 x 335 x 135 mm

# General data Dimensions (W x D x H)

# 480 x 480 x 120 mm

AS 1.31	
For basic holder	AS 1.30
Length	228 mm
AS 1.61	
For basic holder	AS 1.60
Length	335 mm
AS 1.11	
For basic holder	AS 1 10

# IKA<sup>®</sup> Mixing Shakers accessories

# AS 1.30 Basic holder

For use with universal attachment AS 130.1.

For use with universal attachment AS 260.1.







ldent. No.	•
3030500	AS 1.31
3030501	AS 1.61
2339800	AS 1.11

Fastening screw for the universal attachments AS 130.1, AS 260.1 and the separating funnel attachment AS 260.5. Two AS 1.5 fastening screws are required for fastening a clamping roll onto the









Shakers accessories 66



Ident. No. 1269200



Ident. No. 1268900





Ident, N 2597000

	ldent. No.	
1	1234300	AS 2.1
2	1234400	AS 2.2
3	1234500	AS 2.3
4	1234600	AS 2.4
5	1234700	AS 2.5
6	3819300	AS 2.6



Two AS 1.6 and two AS 1.7 clamping devices are required for fastening two clamping rolls one above the other (for clamping separating funnels). For basic holder AS 1.10 only.

# AS 1.8 Supporting clamping device

Two AS 1.6 clamping devices and two AS 1.8 supporting clamping devices are required if a clamping roll is to be attached at a higher position (e.g. for fixing a vessel which has a higher point of gravity). For basic holder AS 1.10 only.

# AS 1.12 Supporting bar

For attaching two AS 1.13 ground section holders for fixing 1.000 ml separating funnels. For basic holder AS 1.10 only.

Accessories (page):

AS 1.13 (66)

# AS 1.13 Ground section holder For attaching separating funnels with ground

opening NS 29 (2x AS 1.13 necessary per separating funnel). For basic holder AS 1.10 only.

1	AS 2.1 Fixing clip
2	AS 2.2 Fixing clip
3	AS 2.3 Fixing clip
4	AS 2.4 Fixing clip
5	AS 2.5 Fixing clip
6	AS 2.6 Fixing clip

General data		
For flask volume	AS 2.1	25 ml
	AS 2.2	50 ml
	AS 2.3	100 ml
	AS 2.4	200 ml / 250 ml
	AS 2.5	500 ml
	AS 2.6	1.000 ml

General data

Length

Technical data	
Shape of kneading blades	duplex
Trough	
Useful volume min. / max.	100 / 300 ml
Total volume	600 ml
Attainable vacuum	50 mbar
Trough base for heating up to	210 °C
Bore hole for accomodating	yes
temperature measuring sensor PT 100.27	
Materials in contact with medium	stainless steel
	(AISI 316 Cb)
Drive	
Motor rating input	320 W
Motor rating output	180 W
Motor principle	asynchron
Motor protection	thermo contact
Nominal torque	48 Nm
Speed of front kneading blade	35 rpm
Speed of back kneading blade	18 rpm
Safety device	cover contact
General data	
Dimensions (W $\times$ D $\times$ H)	660 x 250 x 380 mm
Weight	27 kg
Permissible ambient temperature	5 – 40 °C

essories (page): HKD 06.2 Plunger (67), HKD 06.10 Kneading blade (67), DTM 12 Digital temperature measuring device (128), CC3-308B vpc Circulation thermostat (99), VC 2 IKAVAC<sup>®</sup> Vacuum controller (130)

# HKD 06.2 Plunger

Double-walled plunger seat, for heating and cooling, which presses down the kneading material by means of spring-action. This considerably improves heat conduction in the measuring kneader. The central supply opening can be closed with a plunger. The HKD 06.2 plunger is not suitable for vacuum operation.

# HKD 06.10 Kneading blade

Special lined front kneading blade for viscous, elastic products to prevent dead zones. Alternative to the standard kneading blade.

General data		
For flask volume	AS 2.1	25 ml
	AS 2.2	50 ml
	AS 2.3	100 ml
	AS 2.4	200 ml / 250 ml
	AS 2.5	500 ml
	AS 2.6	1.000 ml

Shape of kneading blades
Trough
Useful volume min. / max.
Total volume
Attainable vacuum
Trough base for heating up

437 mm

Motor rating input	320 W
Motor rating output	180 W
Motor principle	asynchron
Motor protection	thermo contact
Nominal torque	48 Nm
Speed of front kneading blade	35 rpm
Speed of back kneading blade	18 rpm
Safety device	cover contact
General data	
Dimensions (W x D x H)	660 x 250 x 380 mm
Weight	27 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 54

- ort kneading time
  - - ndard version equipped for vacuum operation ugh cover with inspection glass and safety

# IKA<sup>®</sup> Mixing





processing non-flowable, highly viscous materiniform mixing is based on intensive processing eans of wide-bladed kneading elements. The ding medium is moved within the trough both ontally and vertically. Additional media quanmay be added during the kneading operation. double-walled kneading chamber

- ws cooling or heating of the product
- product temperature may be measured
- ectly behind the kneading blades
- ugh can be removed easily
- eading blades can be removed easily
- e narrrow gap between the kneading blades I trough wall ensures efficient wipe-off



### Ident No 1911800 3 x 400 V 50 Hz 1911803 3 x 230 V 60 Hz

Ident. No. 2936000







BMT-20-S-M

20 ml tube with stainless steel balls and with pierceable membrane. Page 74

Dispersers Mills 70 - 88 89 - 93

Ser.v

# Crushing



# IKA<sup>®</sup> Crushing

70 Dispersers (batch operation)



# **NEW!**

BMT-50-S-M Now more types of tube!

### Technical data Rating input 20 W 17 W Rating output Speed range, infinitely adjustable 300 – 6.000 rpm Timer 1 – 59 s (300 – 6.000 rpm) 1 – 29 min (300 – 4.000 rpm) Display timer digital Dimensions (W x D x H) 100 x 160 x 40 mm Volume 20 ml Tube 2 - 20 ml 50 ml Tube 15 - 50 ml Weight 0,75 kg Protection class acc. to DIN EN 60529 IP 20

Application areas: Human medicine, pathology, veterinary medicine, animal hygiene institutes, clinical diagnosis research, foodstuffs testing laboratories, diagnostic laboratories, toxicology, medical research, pharmaceutical research, biological research, tumor biology, immunology, chemistry, cosmetics

## ULTRA-TURRAX<sup>®</sup> Workstation

Included with delivery (page): 1 × ULTRA-TURRAX<sup>®</sup> Tube Drive (71), 2 × ST-20 Tube with stirring device (72), 2 × DT-20 Tube with rotor-stator element (72), 2 × BMT-20 G / S Tube for grinding with glass balls (G) or with stainless steel balls (S) (72), 1 × removal hook for removal the rotor-stator unit, power supply



- Patented

# IKA<sup>®</sup> Crushing Dispersers (batch operation)

# ULTRA-TURRAX<sup>®</sup> Tube Drive

A unique, universal, single-use dispersing system with hermetically sealable sample vessels. Protection and security for: Infectious sample materials,

- toxic substances, high-odour substances.
- new: Gamma-sterilised tubes
- new: Tubes with piercable membrane covers new: Tubes with 50 ml volume
- Disperse, stir and grind using a single drive unit - No possibility of cross-contamination
- Hermetically sealable disposable sample tubes
   High level of user safety
- Suitable for individual use and use in series - Anti-locking function
- Increases safety due to low voltage (24 V)
- Chemical-resistant plastic
- Simple and safe disposal
- Worldwide service guaranteed by IKA®



Ident. No. 3646000 100 - 240 V 50/60 Hz



ldent. No. 3645000 100 - 240 V 50/60 Hz
72 Accessories Disperser (Tube Drive)



## IKA<sup>®</sup> Crushing

Accessories Disperser (Tube Drive)

#### Application examples for the ST Tube

- Dissolving properties of drugs
- Incorporation of coloured pigments into a solvent
- Accelerated dissolution of sugar solutions
- Extraction of plant substances
- Accelerated dissolution of tablets, dragées, suppositories and capsules
- Mixing of fluids with higher viscosities

#### Application examples for the DT Tube

- Homogenisation of tissue samples including brain, liver, muscle tissue, kidney and lung
- Milling of plant samples including rosemary, rapeseed, tomato seeds, grapes, potatoes, cress, leaves and roots
- Production of O/W and W/O emulsions
- Homogenisation of effluent samples

### Application examples for the BMT G/S Tube

- Decomposition of animal, plant and human cells
- Dry milling of e.g. pigments, building materials and coal samples
- Dry milling of freeze-dried samples
- Milling of samples to determine water content

#### Application examples for the M Tube

- Sample extraction from dissolved pharmaceuticals
- Addition of a reaction partner, e.g. for pigment reactions
- Storage of samples in the tube, with option to remove material from the closed container at any time
- No contamination when removing samples of materials hazardous to health

#### Application examples for the gamma tube

- Homogenisation of sterile samples e.g. for medical, pathology and pharmaceutical use
- Storage of sterile sample material after preparation directly in the sample vessel (even at temperatures down to -20 °C)
- Simple handling during preparation of aseptic samples in the laboratory

74 Accessories Disperser (Tube Drive)

20 ml				
Ident. No.	Product description	With pierceable membrane	Gamma sterilised	Quantity per pack
3703000	ST-20			25
3703100	DT-20			25
3703200	BMT-20-S	•	-	25
3703300	BMT-20-G			25
3749300	ST-20-gamma		+	20
3749400	DT-20-gamma		÷	20
3749500	BMT-20-S-gamma		÷	20
3749700	TC-20			25
3702500	ST-20-M	+		25
3702600	DT-20-M	+		25
3702700	BMT-20-S-M	+		25
3702800	BMT-20-G-M	Ŧ		25
3700500	ST-20-M-gamma	+	+	20
3700600	DT-20-M-gamma	+	+	20
3700700	BMT-20-S-M-gamma	+	÷	20
3749900	TC-20-M	+		25

50 ml				
Ident. No.	Product description	With pierceable membrane	Gamma sterilised	Quantity per pack
3699500	ST-50			10
3699600	DT-50			10
3699700	BMT-50-S			10
3699800	BMT-50-G			10
3799500	ST-50-gamma		+	10
3799600	DT-50-gamma		÷	10
3799700	BMT-50-S-gamma		Ŧ	10
3749800	TC-50			25
3629500	ST-50-M	+		10
3629600	DT-50-M	+		10
3629700	BMT-50-S-M	+		10
3629800	BMT-50-G-M	+		10
3701500	ST-50-M-gamma	+	+	10
3701600	DT-50-M-gamma	+	÷	10
3701700	BMT-50-S-M-gamma	+	÷	10
3750000	TC-50-M	+		25

BMT		
Ident. No.	Product description	Quantity per pac
3599200	Glass balls Ø 6 mm	250 (
3599300	Stainless steel balls Ø 6 mm	250 g



#### Technical data Motor rating input 125 W Motor rating output 75 W Volume range (H<sub>2</sub>O) 0,5 – 100 ml Max. viscosity 5.000 mPas Speed adjustment stepless Speed range 8.000 – 30.000 rpm Speed stability < 6 % Speed display scale Noise without dispersing element 65 dB (A) Overload protection yes Permitted ON-time (ON / OFF) max. 10 min / min. 5 min General data Dimensions (W x D x H) 46 x 57 x 201 mm Weight 0,4 kg Permissible ambient temperature 5-40 °C Permissible relative humidity 80 %

Protection class acc. to DIN EN 60529

## T 10 basic ULTRA-TURRAX®

Competitively priced dispersing instrument for volumes of 0,5 to 100 ml. A wide speed range allows you to work at high circumferential speeds even with small rotor diameters. Perfect ergonomic finish.

- the dispersing elements easy
- Ideal for manual operation due to its
- light weight and ergonomic form Extremely mobile due to direct line -
- power (no transformer required) -
- be dismounted without tools -IP 30
  - analysis
  - spare seals and clamp R 200

### Accessories (page): R 200 Clamp (126), R 104 Stand (124), H 44 Boss head clamp (126), Dispersing elements (82): S 10 N - 5 G, S 10 N - 8 G, S 10 N - 10 G, Plastic dispersing elements (84): S 10 D - 7 G - KS - 65, S 10 D - 7 G - KS - 110

Dispersion example: liver

## IKA<sup>®</sup> Crushing Dispersers (batch operation)

## Quick-release coupling makes changing

- Immense speed stability with various materials due to high performance 125 Watt drive Stainless steel dispersing elements (5 mm, 8 mm and 10 mm diameter) can be cleaned quickly and easily as they can Plastic disposable dispersing elements in two sizes, particularly suitable for PCR

- Included with delivery: empty storage case (for drive, clamp, dispersing elements) and

> Ident, No. 3420000

3420001



76 Dispersers (batch operation)



## T 18 basic ULTRA-TURRAX®

Competitively priced dispersing instrument for volumes of 1 to 1.500 ml ( $H_2O$ ). A wide speed range allows you to work at high circumferential speeds.

- Electronic speed control
- Electronic overload protection

Quick release button for dispersing element
As standard, the T 18 is equipped with a

connection for a revolution counter Dispersing elements not included with delivery.

#### Accessories (page):

Dispersing instruments (80 / 81), Stands (124): R 1825, R 1826, R 1827, R 182 Boss head clamp (126), DZM control.o Revolution counter (129), RH 3 Strap clamp (126)

Fechnical data	
Notor rating input	500 W
Notor rating output	300 W
/olume range (H <sub>2</sub> O)	1 – 1.500 ml
Max. viscosity	5.000 mPas
Speed adjustment	stepless
Speed range (under load)	3.500 – 24.000 rpm
Speed display	scale
Noise without	
lispersing element	73 dB (A)
Overload protection	yes
Diameter / length of extension arm	13 mm / 175 mm
General data	
Dimensions (W $\times$ D $\times$ H)	65 x 80 x 240 mm
Veight	1,6 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 20

### T 25 digital ULTRA-TURRAX®

Dispersing instrument for quantities up to approx. 2.000 ml, page 76 Ident. No. 3565000

#### T 18 basic ULTRA-TURRAX<sup>®</sup>

Dispersing instrument for quantities up to approx. 1.500 ml, page 76 Ident. No. 3561000

#### R 182

Boss head clamp, page 126 Ident. No. 2657700

### S 18 N – 19 G

Dispersing element for quantities between 10 – 1.500 ml, page 80 Ident. No. L004640



## T 25 digital ULTRA-TURRAX®

High-performance dispersing instrument for volumes from 1 - 2.000 ml (H<sub>2</sub>O). The spectrum of applications ranges from homogenizing waste water samples to the use in laboratory reactors, to dispersion tasks under vacuum / pressure and sample preparation in medical diagnostics.

- Three types of shaft bearings
- Standard version with digital display and a connection for a revolution counter
- Rotor-Stator configurations have thirty years of proven, guaranteed comparability of test results
   Wide range of dispersing elements (not included with delivery, page 80 / 81)

#### Accessories (page):

Dispersing instruments (80 / 81), Stands (124): R 1825, R 1826, R 1827, R 182 Boss head clamp (126), RH 3 Strap clamp (126)

Technical data	
Motor rating input	500 W
Motor rating output	300 W
Volume range (H <sub>2</sub> O)	1 – 2.000 ml
Max. viscosity	5.000 mPas
Speed adjustment	stepless
Speed range (under load)	3.400 – 24.000 rpm
Speed display	digital
Noise without	
dispersing element	73 dB (A)
Overload protection	yes
Diameter / length of extension arm	13 mm / 175 mm
General data	
Dimensions (W x D x H)	65 x 80 x 240 mm
Weight	1,6 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 20

S 25 N – 18 G Dispersing element for quantities between 10 – 1.500 ml, S. 81 Ident. No. 0593400

### RH 3

Strap clamp, page 126 Ident. No. 3008600

R 1827 Plate stand, page 124 Ident. No. 3160200

## IKA<sup>®</sup> Crushing Dispersers (batch operation)



78 Dispersers (batch operation)



ldent. No.	
3783500	230 V 50/60 Hz
3783501	115 V 50/60 Hz

## T 50 basic ULTRA-TURRAX®

- High-performance dispersing instrument for volumes from  $0,25 - 30 \mid (H_2O)$
- Three types of shaft bearings
- Several rotor-stator configurations
- Agitator shaft R 50 allows the use of the T 50 basic as a "high-speed stirrer" (not included in delivery, page 86)
- Infinitely variable speed control, for continuous operation
- Reproducible operations due to constant speed even with viscosity changes
- Large selection of dispersing elements - Plug-in connectors facilitate exchange
- of dispersing elements
- Electronic safety circuit and smooth start - As standard, the T 50 basic is equipped with a connection for the revolution counter
- Wide range of dispersing elements (not included in delivery, page 82 / 83)

### Accessories (page):

Dispersing elements (82 / 83), Special dispersing elements (86), Stands (124 / 125): R 2722, R 2723, R 271 Boss head clamp (126), DZM control.o Revolution counter (129), RH 5 Strap clamp (126)

### T 50 basic ULTRA-TURRAX®

Dispersing instrument for quantities up to approx. 30 l, page 78 Ident. No. 2953100

### R 271

Boss head clamp, page 126 Ident. No. 2664000

#### S 50 N – G 45 G

Dispersing element for coarse crushing, page 82 Ident. No. 8003000

#### RH 5

Strap clamp, page 126 Ident. No. 3159000

#### R 2723

Telescopic stand, page 125 Ident. No. 1412100

### S 50 N – G 45 F

Dispersing element for subsequent fine crushing, page 83 Ident. No. 8003900

Technical data	
Motor rating input	1.100 W
Motor rating output	700 W
Volume range (H <sub>2</sub> O)	0,25 – 30 l
Max. viscosity	5.000 mPas
Speed adjustment	stepless
Speed range	500 – 10.000 rpm
Speed stability	1 %
Speed display	scale
Noise without	
dispersing element	72 dB (A)
Diameter / length of extension arm	16 mm / 220 mm
Overload protection	yes
General data	
Dimensions (W $\times$ D $\times$ H)	125 x 120 x 367 mm
Weight	6 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 20



## Technical data

Motor rating input	1.800 W
Motor rating output	1.500 W
Volume range (H <sub>2</sub> O)	2 – 50 l
Max. viscosity	5.000 mPas
Speed, fixed	7.200 rpm
Speed stability	5 %
Noise without	
dispersing element	75 dB (A)
Overload protection	yes
General data	
Dimensions (W x D x H)	190 x 580 x 380 mm
Weight	28 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 54

## T 65 D ULTRA-TURRAX®

stations quantities from 2 - 50 I (H<sub>2</sub>O).

- delivery)
  - of dispersing elements
- Speed controller on request - Dispersing instruments for the production area: ask for our process technology catalogs
- Cables and plugs not included with delivery

## Accessories (page): (49)

### Nomenclature dispersing elements

The variety of media to be processed also requires a variety of rotor-stator configurations and seals. In many cases it is neccessary to use subsequently two dispersing elements, for pre-crushing and fine crushing. The plug-in connectors facilitate the exchange of the dispersing elements.

or dispersing	Dispersing element	With seal or	G	
nstrument	Shaft / Agitator shaft	bearing type*	or	
Т 10	S 10	Ν	-	
T 18	S 18	Ν	-	
Τ 25	S 25	N / KR / KV / NK	-	
T 50	S / R 50	N / KV / KR / KG – HH	G	
T 65	S 65	KG – HH	G	

\* N = PTFE bearing, KR = Ball bearing with FKM- seal, KV = Ball bearing with vacuum-tight sliding-ring seal with silicon carbide seal rings, NK = PTFE bearing with additional ball bearing without seal, KG - HH = Ball bearing with sliding-ring seals of hard metal allow with FFPM seal rings \*\* G = proved configuration, W = special element

\*\*\*G = coarse, M = medium, F = fine

## IKA<sup>®</sup> Crushing Dispersers (batch operation)





enerator With outer diameter (mm) Degree of fineness achieved\*\*\* element\* 5/8/10 G 10/19 G 8/10/18/19/25 G/F / W ( 45 / 65 / 80 G/M/F G/M/F 65

# IKA<sup>®</sup> Crushing Dispersing elements













## Dispersing elements T 18 basic, T 25 digital

Dispersing element		S 18 N – 10 G	S 18 N – 19 G	S 25 N – 8 G	S 25 N – 10 G	S 25 N – 10 G – VS	S 25 N – 18 G	S 25 KR – 18 G	S 25 KV – 18 G
Ident. No.		L004639	L004640	1024200	0594000	1899000	0593400	0560300	2348000
Fig.		without fig.	without fig.	1	2	without fig.	3	without fig.	without fig.
Suitable for dispersing instrument		T 18 basic	T 18 basic	T 25 digital	T 25 digital	T 25 digital	T 25 digital	T 25 digital	T 25 digital
Working range		1 – 100 ml	10 – 1.500 ml	1 – 50 ml	1 – 100 ml	1 – 100 ml	10 – 1.500 ml	10 – 1.500 ml	10 – 1.500 ml
Stator diameter		10 mm	19 mm	8 mm	10 mm	10 mm	18 mm	18 mm	18 mm
Rotor diameter		7,5 mm	12,7 mm	6,1 mm	7,5 mm	7,5 mm	12,7 mm	12,7 mm	12,7 mm
Gap between rotor and stator		0,35 mm	0,4 mm	0,25 mm	0,35 mm	0,35 mm	0,3 mm	0,3 mm	0,3 mm
Circumferential speed		9,4 m/s	15,9 m/s	7,7 m/s	9,4 m/s	9,4 m/s	15,9 m/s	15,9 m/s	15,9 m/s
Min. / max. immersion depth		25 / 70 mm	35 / 170 mm	27 / 85 mm	22 / 85 mm	22 / 85 mm	40 / 165 mm	40 / 185 mm	40 / 225 mm
Shaft length		108 mm	204 mm	108 mm	105 mm	105 mm	194 mm	194 mm	270 mm
Materials in contact with medium		PTFE, AISI 316L	PTFE, AISI 316L	PTFE, AISI 316L	PTFE, AISI 316L	PTFE, AISI 316L	PTFE, AISI 316L	FKM, AISI 316L	FFPM / SIC, AISI 316L
pH range		2 – 13	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13
Suitable for solvents		yes	yes	yes	yes	yes	yes	no	yes
Suitable for abrasive substances		yes	yes	yes	yes	yes	yes	no	no
Max. temperature		180 °C	180 °C	180 °C	180 °C	180 °C	180 °C	80 °C	220 °C
Sterilization methods		all methods	all methods	all methods	all methods	all methods	all methods	wet chemical	wet chemical
Min. vacuum		-	-	-	-	-	-	50 mbar	1 mbar
Max. pressure		-	-	-	-	-	-	-	6 bar
Ultimate fineness, suspensions		10 – 50 μm	10 – 50 μm	10 – 50 μm	10 – 50 μm	10 – 50 μm	10 – 50 μm	10 – 50 μm	10 – 50 μm
Ultimate fineness, emulsions		1 – 10 µm	1 – 10 µm	1 – 10 µm	1 – 10 µm	1 – 10 µm	1 – 10 µm	1 – 10 µm	1 – 10 µm
Dispersing element	S 25 NK – 19 G	S 25 N – 25 G	S 25 KR – 25 G	S 25 KV – 25 G	S 25 N – 25 F	S 25 KR – 25 F	S 25 KV – 25 F	S 25 KV – 25 G – IL	S 25 KV – 25 F – IL
Ident. No.	2494700	1713300	1713400	2466900	1713800	1713900	2404000	2563000	2830200
Fig.	without fig.	4	without fig.	without fig.	5	without fig.	without fig.	without fig.	without fig.
Suitable for dispersing instrument	T 25 digital	T 25 digital	T 25 digital	T 25 digital	T 25 digital	T 25 digital	T 25 digital	T 25 digital	T 25 digital
Working range	25 – 1.500 ml	50 – 2.000 ml	50 – 2.000 ml	50 – 2.000 ml	100 – 2.000 ml	100 – 2.000 ml	100 – 2.000 ml	Inline	Inline
Stator diameter	19 mm	25 mm	25 mm	25 mm	25 mm	25 mm	25 mm	25 mm	25 mm
Rotor diameter	12,7 mm	17 mm	17 mm	17 mm	18 mm	18 mm	18 mm	17 mm	18 mm
Gap between rotor and stator	0,3 mm	0,5 mm	0,5 mm	0,5 mm	0,5 mm	0,5 mm	0,5 mm	0,5 mm	0,5 mm
Circumferential speed	15,9 m/s	21,4 m/s	21,4 m/s	21,4 m/s	22,6 m/s	22,6 m/s	22,6 m/s	21,4 m/s	22,6 m/s
Min. / max. immersion depth	40 / 165 mm	40 / 165 mm	40 / 185 mm	40 / 225 mm	40 / 165 mm	40 / 185 mm	40 / 225 mm	40 / 85 mm	40 / 85 mm
Shaft length	194 mm	194 mm	194 mm	270 mm	194 mm	194 mm	270 mm	110 mm	110 mm
Materials in contact with medium	PTFE, AISI 316L	PTFE, AISI 316L	FKM, AISI 316L	FFPM / SIC, AISI 316L	PTFE, AISI 316L	FKM, AISI 316L	FFPM / SIC, AISI 316L	FFPM / SIC, AISI 316L	FFPM / SIC, AISI 316L
pH range	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13
Suitable for solvents	yes	yes	no	yes	yes	no	yes	yes	yes
Suitable for abrasive substances	yes	yes	no	no	yes	no	no	no	no
Max. temperature	120 °C	180 °C	80 °C	220 °C	180 °C	80 °C	220 °C	220 °C	220 °C
Sterilization methods	wet chemical	all methods	wet chemical	wet chemical	all methods	wet chemical	wet chemical	wet chemical	wet chemical
Min. vacuum	_	-	50 mbar	1 mbar	-	50 mbar	1 mbar	1 mbar	1 mbar
Max. pressure	-	-	-	6 bar	-	-	6 bar	6 bar	6 bar
Ultimate fineness, suspensions	10 – 50 μm	15 – 50 μm	15 – 50 μm	15 – 50 μm	5 – 25 µm	5 – 25 µm	5 – 25 µm	15 – 50 μm	5 – 25 µm
Ultimate fineness, emulsions	1 – 10 µm	1 – 5 µm	1 – 5 µm	1 – 5 µm	1 – 10 µm	1 – 5 µm			

Stator diameter	19 mm	25 mm	25 mm	25 mm	25 mm	25 mm
Rotor diameter	12,7 mm	17 mm	17 mm	17 mm	18 mm	18 mm
Gap between rotor and stator	0,3 mm	0,5 mm	0,5 mm	0,5 mm	0,5 mm	0,5 mm
Circumferential speed	15,9 m/s	21,4 m/s	21,4 m/s	21,4 m/s	22,6 m/s	22,6 m/s
Min. / max. immersion depth	40 / 165 mm	40 / 165 mm	40 / 185 mm	40 / 225 mm	40 / 165 mm	40 / 185 mm
Shaft length	194 mm	194 mm	194 mm	270 mm	194 mm	194 mm
Materials in contact with medium	PTFE, AISI 316L	PTFE, AISI 316L	FKM, AISI 316L	FFPM / SIC, AISI 316L	PTFE, AISI 316L	FKM, AISI 316L
pH range	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13	2 – 13
Suitable for solvents	yes	yes	no	yes	yes	no
Suitable for abrasive substances	yes	yes	no	no	yes	no
Max. temperature	120 °C	180 °C	80 °C	220 °C	180 °C	80 °C
Sterilization methods	wet chemical	all methods	wet chemical	wet chemical	all methods	wet chemical
Min. vacuum	_	-	50 mbar	1 mbar	-	50 mbar
Max. pressure	_	-	-	6 bar	-	-
Ultimate fineness, suspensions	10 – 50 μm	15 – 50 μm	15 – 50 μm	15 – 50 μm	5 – 25 µm	5 – 25 µm
Ultimate fineness, emulsions	1 – 10 µm	1 – 10 µm	1 – 10 µm	1 – 10 μm	1 – 5 µm	1 – 5 µm



## SW 18 Slab rotor

Additional rotor for dispersing elements: S 25 N – 18 G S 25 KR – 18 G S 25 KV – 18 G

Technical data	
Rotor diameter	12,8 mm
Gap between rotor and stator	0,35 mm
Circumferential speed	16,1 m/s
Materials in contact with medium	stainl. steel AISI 316L
Applications	viscous, fibrous tissue

Ider	nt.	NO.	
801	19	00	

# IKA<sup>®</sup> Crushing Dispersing elements

### For nomenclature see page 79

82 Dispersing elements









Dispersing elements T 50 basic

Dispersing element Ident. No.

For nomenclature see page 79

Dispersing element	S 10 N – 5 G	S 10 N – 8 G	S 10 N – 10 G
Ident. No.	3304000	3305500	3370100
Fig.	1	2	3
Suitable for dispersing instrument	T 10 basic	T 10 basic	T 10 basic
Working range	0,5 – 10 ml	1 – 50 ml	1 – 100 ml
Stator diameter	5 mm	8 mm	10 mm
Rotor diameter	3,8 mm	6,1 mm	7,6 mm
Gap between rotor and stator	0,1 mm	0,25 mm	0,2 mm
Min. / max. immersion depth	20 / 75 mm	20 / 95 mm	20 / 100 mm
Shaft length	92 mm	115 mm	115 mm
Materials in contact with medium	PTFE, AISI 316L	PTFE, AISI 316L	PTFE, AISI 316L
pH range	2 – 13	2 – 13	2 – 13
Suitable for solvents	yes	yes	yes
Suitable for abrasive substances	yes	yes	yes
Max. temperature	180 °C	180 °C	180 °C
Sterilization methods	all methods	all methods	all methods
Min. vacuum	_	-	-
Max. pressure	-	-	-
Ultimate fineness, suspensions	5 – 25 µm	5 – 25 µm	5 – 25 µm
Ultimate fineness, emulsions	1 – 10 um	1 – 10 um	1 – 10 µm

S 50 N – G 45 G

8003000

S 50 KR – G 45 G

8003100

### Dispersing elements T 65 D

S 50 KR – G 45 M

8003400

Dispersing element	S 65 KG – HH – G 65 G	S 65 KG – HH – G 65 M	S 65 KG – HH – G 65 F
Ident. No.	8005500	8005700	8005900
Fig.	1	2	3
Suitable for dispersing instrument	T 65 D	T 65 D	T 65 D
Working range	2 – 50 l	2 – 40 l	2 – 30 I
Stator diameter	65 mm	65 mm	65 mm
Rotor diameter	58 mm	58 mm	58 mm
Circumferential speed	21,9 m/s	21,9 m/s	21,9 m/s
Min. / max. immersion depth	90 / 450 mm	80 / 450 mm	80 / 450 mm
Shaft length	520 mm	510 mm	500 mm
Materials in contact with medium	FFPM / SIC, AISI 316L	FFPM / SIC, AISI 316L	FFPM / SIC, AISI 316L
pH range	2 – 13	2 – 13	2 – 13
Suitable for solvents	yes	yes	yes
Suitable for abrasive substances	no	no	no
Max. temperature	180 °C	180 °C	180 °C
Sterilization methods	wet chemical	wet chemical	wet chemical
Min. vacuum	1 mbar	1 mbar	1 mbar
Max. pressure	6 bar	6 bar	6 bar
Ultimate fineness, suspensions	25 – 75 µm	20 – 50 µm	5 – 20 µm
Ultimate fineness, emulsions	5 – 25 µm	5 – 15 µm	1 – 10 µm

S 50 N – G 45 F

8003900









Fig. 1 without fig. 2 without fig. 3 withou T 50 basic T 50 Suitable for dispersing instrument Working range 0,5 – 20 l 0,5 – 20 l 0,5 – 15 l 0,5 – 15 l 0,25 – 10 l 0,25 -Stator diameter 45 mm 45 mm 45 mm 45 mm 45 mm Rotor diameter 36 mm 36 mm 40,5 mm 40,5 mm 40 mm Circumferential speed 18,8 m/s 18,8 m/s 21,2 m/s 21,2 m/s 20,9 m/s 20,9 Min. / max. immersion depth 70 / 250 mm 70 / 260 mm 70 / 250 mm 70 / 260 mm 70 / 250 mm 70 / 260 Shaft length 300 mm 300 mm 290 mm 290 mm 290 mm 290 Materials in contact with medium PTFE, AISI 316L FKM, AISI 316L PTFE, AISI 316L FKM, AISI 316L PTFE, AISI 316L FKM, AISI pH range 2 – 13 2 – 13 2 – 13 2 – 13 2 – 13 Suitable for solvents yes no yes no yes Suitable for abrasive substances yes no no yes yes Max. temperature 180 °C 80 °C 180 °C 80 °C 180 °C Sterilization methods all methods wet chemical all methods wet chemical all methods wet che Min. vacuum 100 mbar 100 mbar 100 \_ \_ \_ Max. pressure \_ \_ \_ \_ \_ 40 – 100 µm 25 – 50 µm 25 – 50 µm 10 – 30 µm 10 – 3 Ultimate fineness, suspensions 40 – 100 µm 1 – 10 Ultimate fineness, emulsions 10 – 30 µm 10 – 30 µm 5 – 20 µm 5 – 20 µm 1 – 10 µm

S 50 N – G 45 M

8003300

S 50 N - Special length shafts also available in 430 mm (order label S 50 N 1)

## IKA<sup>®</sup> Crushing

Dispersing elements



For nomenclature see page 79

For nomenclature see page 79

S 50 KR – G 45 F	S 50 KV – G 45 G – IL
8004000	8015800
without fig.	without fig.
T 50 basic	T 50 basic
0,25 - 10	Inline
45 mm	45 mm
40 mm	36 mm
20,9 m/s	18,8 m/s
70 / 260 mm	70 mm
290 mm	105 mm
FKM, AISI 316L	FFPM / SIC, AISI 316L
2 – 13	2 – 13
no	yes
no	no
80 °C	220 °C
wet chemical	wet chemical
100 mbar	1 mbar
-	6 bar
10 – 30 µm	40 – 100 µm
1 10	10 – 30 um
1 = 10 μm	10 - 50 µm

84 Dispersing elements

## Nomenclature: Plastic dispersing elements

Plastic dispersing elements are ideal for those applications where absolutely no cross-contamination is permitted. They are disposable and can be thrown away after a single use. The element is disposable and designed for one-way use. However, it can be re-used several times in applications where this is permitted. If you decide to re-use the element, make sure that you follow the cleaning instructions carefully. Example use: homogenizing tissue samples.

For disperser	Dispersing element	Seals	Diameter stator	Degree of fineness	Material
	shaft		(mm)	achieved	
T 10	S 10	D = without seal	7	G = coarse	KS = plastic
T 18	S 18	D = without seal	10 / 14	G = coarse	KS = plastic
T 25	S 25	D = without seal	10 / 14	G = coarse	KS = plastic



3	6 10 D – 7G – KS – 65	
١	dent. No.	
3	3433212	12 pcs.
3	3433225	25 pcs.
_		



#### S 10 D – 7G – KS – 110 Ident. No. 3433312 12 pcs. 3433325 25 pcs.

## Plastic dispersing elements for T 10 basic

Dispersing element	S 10 D – 7 G – KS – 65	S 10 D – 7 G – KS – 110
Ident. No. [Packing unit]	3433212 [12 pcs.]	3433312 [12 pcs.]
	3433225 [25 pcs.]	3433325 [25 pcs.]
Suitable for dispersing instrument	T 10 basic	T 10 basic
Working range	1 – 20 ml	1 – 40 ml
Stator diameter	7 mm	7 mm
Rotor diameter	4,8 mm	4,8 mm
Min. / max. immersion depth	20 / 50 mm	20 / 90 mm
Shaft length	65 mm	110 mm
Materials in contact with medium	Polycarbonate (PC)	Polycarbonate (PC)
	Polysulfon (PSU)	Polysulfon (PSU)
Max. temperature	100 °C	100 °C
Sterilization methods	yes, autoclavable	yes, autoclavable

Plastic materials used approved by FDA.

## Plastic dispersing elements for T 18 basic

Dispersing element	S 18 D – 10 G – KS
Ident. No. [Packing unit]	3452000 [5 pcs.*]
	3452400 [10 pcs.*]
Suitable for dispersing instrument	T 18 basic
Working range	10 – 100 ml
Stator diameter	10 mm
Rotor diameter	6,75 mm
Min. / max. immersion depth	15 / 85 mm
Shaft length	150 mm
Materials in contact with medium	Polycarbonate (PC)
	Polyetheretherketon (PEEK)
Max. temperature	100 °C
Sterilization methods	yes, autoclavable

Plastic materials used approved by FDA.

\* incl. 1 Disposable tube

## Plastic dispersing elements for T 25 digital

Dispersing element	S 25 D – 10 G – KS
Ident. No. [Packing unit]	3451800 [5 pcs.*]
	3452200 [10 pcs.*]
Suitable for dispersing instrument	T 25 digital
Working range	10 – 100 ml
Stator diameter	10 mm
Rotor diameter	6,75 mm
Min. / max. immersion depth	15 / 85 mm
Shaft length	150 mm
Materials in contact with medium	Polycarbonate (PC)
	Polyetheretherketon (PEEK)
Max. temperature	100 °C
Sterilization methods	yes, autoclavable

PP

Plastic materials used approved by FDA. \* incl. 1 Disposable tube

General data Material

## Disposable tube S 18 / 25-ET50

50 ml for attaching onto plastic tools from S 18 D and S 25 D series. Allows dispersing in a closed system (splash guard).

## IKA<sup>®</sup> Crushing

Dispersing elements

and the state of the		
S 18 D – 10 G – KS		
ldent. No.		
3452000	5 pcs.*	
3452400	10 pcs.*	
3452000 3452400	5 pcs.* 10 pcs.*	

S 18 D – 14 G – KS
3451900 [5 pcs.*]
3452300 [10 pcs.*]
T 18 basic
10 – 500 ml
14 mm
9,5 mm
15 / 85 mm
150 mm
Polycarbonate (PC)
Polyetheretherketon (PEEK)
100 °C
yes, autoclavable

Ident. No.	
3451900	5 pcs.
3452300	10 pcs.

S 25 D – 14 G – KS
3451700 [5 pcs.*]
3452100 [10 pcs.*]
T 25 digital
10 – 500 ml
14 mm
9,5 mm
15 / 85 mm
150 mm
Polycarbonate (PC)
Polyetheretherketon (PEEK)
100 °C
yes, autoclavable



S 25 D – 10 G – KS	
Ident. No.	
3451800	5 pcs.*
3452200	10 pcs.*



S 25 D – 14 G – KS	
Ident. No.	
3451700	5 pcs.
3452100	10 pcs.



Ident. No. 3452500

## IKA<sup>®</sup> Crushing 86 Special dispersing elements (T 50 basic)



1689300

Ident, No 1243300



R

General data	
Working range	1 – 30 I
Rotor diameter	42 mm

Ident. No 8006300 S 50 N – W 80 SMK 8006400 S 50 KR – W 80 SMK



## For shortening mixing and dissolving times. The

vertical flow and the high circumferential speed up to 10.000 rpm ensure intensive mixing. The head is used for adding gases or liquids, for lumpfree suspension of difficult to dissolve powders or for dissolving sedimented, already hardened

General data	
Min. / max. immersion depth	140 / 350 mm
Working range	1 – 50 l
Generator diameter	80 mm
Available seals	S 50 N
	S 50 KR

S 50 ... – W 80 SMK Jet mixer head

substances.

#### 11,6 l/min 6.500 – 24.000 rpm laboratory. stainl. steel (AISI 316L)

26 ml 1 mbar

6 bar

80 %

IP 20

24 l/min

180 °C

94 ml

1 mbar

6 bar

80 °C

IP 21

5-40 °C

4.000 – 10.000 rpm

5 – 40 °C

- Simple, compact and sturdy modular design - Easily sterilized, autoclave-compatible FFPM 180 °C - Table-top or stand-supported device, low 450 x 100 x 120 mm space requirement 3,8 kg
- - Easy disassembly
  - Large delivery capacity of 4,4 to 11,6 l/min with open outlet (the mounting of a valve can reduce the flow rate)
  - For air-free, sterile, and inline suspension, emulsifying and deagglomeration
  - For vacuum or pressurized operation (up to 6 bar) - If the DK 25.11 is used, air induction is also prevented in batch operation
  - Not self-priming
  - A pump can be integrated between intake nozzle and vessel. As a result, viscous fluids can be processed

  - cyclical continuous operation

Included with delivery (page): T 25 digital (76), AD 25 Mounting (88), DK 25.11 Flow chamber (88), S 25 KV - 25 G - IL Dispersing element (81)

## Accessories (page):

## UTL 50 basic Inline ULTRA-TURRAX®

- laboratory or pilot plant stations.
- stainl. steel (AISI 316L) FFPM
- 130 x 150 x 500 mm 6,1 kg
  - prevented in batch operation

  - cyclical continuous operation

Additional features as UTL 25 digital inline.

Included with delivery (page): T 50 basic (78), DK 50.11 Flow chamber (88), S 50 KV - G 45 G - IL Dispersing element (83)

Accessories (page): R 2723 Telescopic stand (125), R 271 Boss head clamp (126)

S 50 N –
To crush lar materials, s fruit.

## W 65 SK Cutting head

rge pieces (up to 50 mm) of fibrous such as vegetation, vegetables and

General data	
Vin. / max. immersion depth	80 / 350 mm
Norking range	1 – 10 l
Generator diameter	65 mm
Available seals	S 50 N

Ident No 8005100



General data

Working range

Materia

Immersion depth

Max. circumferential speed

Max. permissible rotor diameter

eneral data	
/orking range	0,25 - 10
otor diameter	45 mm

eral data	
king range	1 – 30

0,25 - 10
45 mm

0		

General data	
Working range	1 – 3
Rotor diameter	42 m

Chamber volume Min. vacuum Max. pressure Permissible ambient temperature Parmionible relative humidity
Min. vacuum Max. pressure Permissible ambient temperature
Max. pressure Permissible ambient temperature
Permissible ambient temperature
Pormissible relative humidity
remnissible relative numbury
Protection class acc. to DIN EN 60529

180 mm

50 mm

0,25 - 30 |

15,7 – 23 m/s

stainl. steel (AISI 316L)

Technical data

Flow rate (H<sub>2</sub>O)

Technical data

Flow rate (H<sub>2</sub>O)

Materials in contact with medium

Permissible ambient temperature

Protection class acc. to DIN EN 60529

Permissible relative humidity

Max. operating temperature

Dimensions (W x D x H)

Chamber volume

Min. vacuum

Max. pressure

Speed range

Weight

Materials in contact with medium

Max. operating temperature

Dimensions (W x D x H)

Speed range

Consul data	



connection. For operational safety a protective cage is fitted around the mixing element. Included with delivery (page): R 1402 Dissolver (86) Accessories (page): Dispersing elements (86): R 1405, R 1402

R 50 "high speed" stirring shaft

With the stirring shaft R 50, the T 50 basic is

guickly converted into a high speed stirrer. 700 W

and 10.000 rpm are provided for rapid mixing, dis-

solving, and disagglomerating pigment agglome-

rates. The conical shaft is supported by means of

ball bearings, the mixing elements have a screw

## IKA<sup>®</sup> Crushing Dispersers (inline operation)

## UTL 25 digital Inline ULTRA-TURRAX®

For circulation or flow-through processes in the

## - Not suitable for continuous operation or

Dispersing element S 25 KV – 25 F – IL (81)

For circulation or flow-through processes in the

- Stand-supported device, low space requirement - Large flow rate of 24 l/min with open outlet (the mounting of a valve reduces the delivery capacity) - For vacuum or pressurized operation to 6 bar - If the DK 50.11 is used, air induction is also

- Not suitable for continuous operation or



Ident. No. 8014400 230 V 50/60 Hz 8014401 115 V 50/60 Hz



Example application



Ident, No. 8023800 230 V 50/60 Hz 8023801 115 V 50/60 Hz

Accessories Dispersers 88



## DK 25.11 Flow chamber

For S 25 KV - 25 ... - IL dispersing elements. Allows inline operation mode, see UTL 25 digital, page 87.

General data

Vacuum

Pressure

Chamber volume

#### Batch operation (see fig.): DK 25.11 is mounted around the dispersing ele-

ment. The DK 25.11 must be at a lower elevation than the surface of the liquid during operation. With this operating mode, no air is drawn in as a result of turbulence in the vessel.

AD 25

Mounting support for DK 25.11

Ident. No. 2562500



## DK 50.11 Flow chamber

For S 50 KV - G 45 ... - IL dispersing elements. Allows operation in inline mode, see UTL 50 basic, page 87.

If used in batch mode: DK 50.11 is mounted around the dispersing element. Additional features as DK 25.11.

General data	
Chamber volume	94 ml
Vacuum	1 mbar
Pressure	6 bar

Technical data	
Motor rating input	160 W
Motor rating output	100 W
Speed	28.000 rpm (fixed)
Useful volume	80 ml
Duty cycle ON / OFF	1 min / 10 min
Overload protection	yes
Circumferential speed	53 m/s
Max. granularity of task	10 mm

26 ml

1 mbar

6 bar

Dimensions (W x D x H) 85 x 85 x 240 mm Weight 1,5 kg Permissible ambient temperature 5 – 40 °C Permissible relative humidity 80 % Protection class acc. to DIN EN 60529 IP 43

## A 11 basic Analytical mill

Batch mill for 2 different grinding procedures: Impact grinding of hard, brittle or non-elastic grinding materials with high-grade stainless steel beater. This beater can be used for a Mohs hardness up to 6 (incl. with delivery). Cutting grinding for pulverizing soft, fibrous materials with a cutting blade (not incl. with delivery).

adding water

yes

stainl. steel (AISI 420)

stainl. steel (AISI 440B)

stainl. steel (AISI 440B)

- available (page 90)

#### Accessories (page):

A 11.1 Spare beater (89), A 11.2 Cutting blade (89), A 11.3 Beater (89), A 11.4 Grinding chamber (90), A 11.5 Spare grinding chamber (90), A 11.6 Double beater (90), A 11.7 Funnel (90)

## A 11.1 Spare beater

For pulverizing substances with a Mohs hardness up to 6. Included with the analytical mill A 11 basic.

## A 11.2 Cutting blade

For pulverizing soft, fibrous grinding materials. Not included with the analytical mill A 11 basic.

General data Material

General data Material

General data

Material

A 11.3 Beater

For pulverizing substances with a Mohs hardness up to 9, coated with chromium carbide. Not included with the analytical mill A 11 basic.

## **IKA<sup>®</sup>** Crushing Analytical mill and accessories

- Moist and gluey materials can be pulverized by

- Grinding chamber made of Tefcel (ETFE, glass fiber-reinforced) with stainless steel inlet (AISI 316L), useful volume 80 ml (incl. with delivery). For embrittlement of grinding materials with liquid nitrogen in the grinding chamber - Optionally, a 250 ml grinding chamber is

Ident, No. 230 V 50/60 Hz 2900000 2900001 115 V 50/60 Hz

Ident. No. 2905200

Ident. No.

2904600

Ident. No. 2983000





Accessories Analytical mill 90



### A 11.4 Grinding chamber

Made of polycarbonate with stainless steel inlet. Not suitable for cooling with N<sub>2</sub>, only applicable with double beater A 11.6. Not included with the analytical mill A 11 basic.

dent.	No.
29041	00

Ident, No.

2983100



### A 11.5 Spare grinding chamber

Made of Tefcel (ETFE, glass fibre-reinforced) with stainless steel inlet. Excellent resistance to chemicals and low temperatures (- 200 °C). Included with the analytical mill A 11 basic.

General data	
Useful volume	80 ml
Material	stainl. steel (AISI 316L)

250 ml

stainl. steel (AISI 316L)



## A 11.6 Double beater

For use up to Mohs hardness 3. Only applicable with grinding chamber A 11.4. Not included with the analytical mill A 11 basic.

-	-
<	

Ident. No. 3048700

General data	
Material	titanium, surface-hardened

PTFE stainl. steel (AISI 316L)

Technical data	
Motor rating input	440 W
Motor rating output	225 W
Speed	20.000 rpm (fixed)
Circumferential speed	72 m/s
Overload protection	current limitation
Useful volume	250 ml
Material grinding chamber	stainl. steel (AISI 304)
Material cover	stainl. steel (AISI 304)
Max. granularity of task	max. 5 – 7 mm
Duty cycle ON / OFF	
(with cooling)	7 min / 10 min
Weight	6,6 kg

General data

General data

General data

Material

Material

Material

Duty cycle ON / OFF	
(with cooling)	7 min / 10 min
Weight	6,6 kg
Dimensions (W x D x H)	170 x 170 x 350 mm
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21

stainl. steel (1.4122)

stainl. steel (AISI 304)

tungsten carbide (86,5 WC 13,5 Col)

## M 20 Universal mill

brittle substances. - Double-walled grinding chamber hose adapters

- Two grinding chambers can be

- M 21 blade incl. with delivery

Accessories (page): M 21 Spare cutter (91), M 22 Hard metal cutter (91), M 23 Star-shaped cutter (91), M 20.1 Grinding chamber (91)

Suitable for crushing materials up to Mohs hardness 5.Included with M 20.

## M 22 Hard metal cutter

Made of tungsten carbide for hard materials up to Mohs hardness 9.Not included with M 20.

## M 23 Star-shaped cutter

Used to crush fibrous substances such as paper and vegetation, but also for plastics and material with a low specific weight. Not included with M 20.

## M 20.1 Grinding chamber

A second grinding chamber ensures effective processing. The grinding chambers can be placed on the drive alternately. One chamber is cleaned and filled while the other is being processed. Cutters are not included with M 20.

Accessories (page): M 21 Spare cutter (91), M 22 Hard metal cutter (91), M 23 Star-shaped cutter (91)

A 11.7 Funnel	
	General data
Prevents splashing by pouring in liquid nitrogen in	Material jacket
the grinding chamber A 11.5.	Material sieve
Not included with the analytical mill A 11 basic.	

General data

Useful volume

Material

## IKA<sup>®</sup> Crushing Universal mill and accessories

230 V 50/60 Hz

115 V 50/60 Hz

Batch mill suitable for dry grinding of hard and

- can be cooled with water through two
- Removable grinding chamber, easy to clean alternately operated using one drive



Ident No 0328200

Ident. No.

1603600

1603603

#### Ident. No. 0521800



#### Ident. No. 1443400



Ident, No. 8006200



92 Microfine grinder and accessories



Ident. No. 2836000 230 V 50/60 Hz 2836001 115 V 50/60 Hz



Ident, No. 2870900



Ident. No. 2871000



## MF 10 basic Microfine grinder drive

Continuously operating universal grinder.

- Powerful drive
- Easy to clean working surface made of stainless steel
- Two different grinding heads can be attached to the drive
- Heads are easily changeable
- Grinding heads not incl. with delivery

Accessories (page): MF 10.1 Cutting-grinding head (92), MF 10.2, Impact grinding head (92)

\* Values depend on material and desired ultimate fineness. We would be happy to perform a sample milling process in our Technical Application Laboratory.

## MF 10.1 Cutting-grinding head

For crushing fibrous substances such as paper and vegetation, but also for plastics and material with a low volume weight. Before being discharged, the ground material passes through a sieve. This sieve is interchangeable and available in different hole sizes (not incl. with delivery). The ground material can then be collected using an NS 29 standard ground vessel.

Accessories (page): MF Sieve (92)

## MF 10.2 Impact grinding head

For crushing brittle, hard materials such as minerals, building materials up to Mohs hardness 6. Before being discharged, the ground material passes through a sieve. This sieve is interchangeable and available in different hole sizes (not incl. with delivery). The ground material can then be collected using an NS 29 standard ground vessel.

Accessories (page): MF Sieve (92)

## MF Sieve

Interchangeable sieves for insertion into the grinding heads ensure maximum particle size filtering.

1.000 W
500 W
3.000 – 6.500 rpm
22,5 m/s
31,4 m/s
stainl. steel (AISI 316L)
120 / 30 min
yes
320 x 300 x 380 mm
9,7 kg
5 – 40 °C
80 %
IP 22

Technical data	
Circumferential speed	22,5 m/s
Max. granularity of task	max. 15 mm
Dimensions including MF 10 basic	320 x 300 x 560 mm
Weight incl. MF 10 basic	10,5 kg
Materials in contact with medium	stainl. steel
Grinding channel and cover	(AISI 304)
Blades	(AISI 440B)
Shaft, rotor, screws	(AISI 316L)

#### Technical data Circumferential speed 31,4 m/s Max. granularity of task max. 10 mm Dimensions including MF 10 basic 320 x 300 x 450 mm Weight incl. MF 10 basic 11 kg Materials in contact with medium stainl. steel Grinding channel and cover (AISI 304) Hammer beater (AISI 304) Shaft, rotor, screws (AISI 316L)

General data			
Material		stainl. stee	el (AISI 304)
Hole size (	diameter)		
MF 0.25	0,25 mm	MF 2.0	2,0 mm
MF 0.5	0,5 mm	MF 3.0	3,0 mm
MF 1.0	1,0 mm	MF 4.0	4,0 mm
		Wider holes	on request

MF 10 basic

Drive for inline microfine grinder. Grinding head and sieves not incl. with delivery, page 92 Ident. No. 2836000

## MF 10.1

Cutting-grinding head, interchangeable with impact grinding head MF 10.2, page 92 Ident. No. 2870900

### MF 10.2

Impact grinding head, interchangeable with cutting-grinding head MF 10.1, page 92 Ident. No. 2871000



## MF 0.5

Sieve for insertion into cutting-grinding head MF 10.1 or impact grinding head MF 10.2, with hole size 0.5 mm, page 92 Ident. No. 2939000

## MF 2.0

Sieve for insertion into cutting-grinding head MF 10.1 or impact grinding head MF 10.2, with hole size 2,0 mm, page 92 Ident. No. 2939400



Microfine grinder



## C-MAG HP 7

New hotplate made of glass ceramics which offers excellent chemical resistance.

- Fixed safety circuit of 550 °C
- Hot Top indicator >> hot surface
- warning to prevent burns! - Exact temperature setting via digital
- display (LED) Page 96

Hotplates Heating baths Thermostats

96 – 97, 100 98, 100 99 – 101

# Heating / Tempering



## IKA<sup>®</sup> Heating / Tempering

Hotplates 96



#### C-MAG HP 4

ldent. No.	
3581600	230 V 50/60 Hz
3581601	115 V 50/60 Hz

## **NEW!**



### C-MAG HP 7

ldent. No.		
3581800	230 V	50/60 Hz
3581801	115 V	50/60 Hz

**NEW!** 



### C-MAG HP 10

Ident. No. 3582000 230 V 50/60 Hz 3582001 115 V 50/60 Hz

## NEW



New hotplate made of glass ceramics which offers excellent chemical resistance.

- Fixed safety circuit of 550 °C
- Hot Top indicator >> hot surface warning to prevent burns!
- Precise temperature setting via digital display (LED)
- Digital error code display
- Elevated control panel to protect against leaking liquids

### C-MAG HP 7, C-MAG HP 10 additionally:

- Bushing according to DIN 12878 for connecting a contact thermometer, e.g. ETS-D5, enables precise temperature control

#### Accessories (page):

Bath attachments (34): H 15, H 28. C-MAG HP 7, C-MAG HP 10 additionally: Electronic contact thermometers (127): ETS-D5, ETS-D6

lemperature display		digital
Heat output	HP 4	250 W
	HP 7	1.000 W
	HP 10	1.500 W
Heating rate	HP 4	2,5 K/min
(11 H <sub>2</sub> O)	HP 7 / HP 10	5 K/min
Temperature range		50 – 500 °C
Setting accuracy		± 10 K
Safety circuit fixed		550 °C
Control accuracy with ser	nsor HP 4	-
	HP 7 / HP 10	ETS-D5 / ± 0,5 K
		ETS-D6 / ± 0,2 K
Heating plate		
Material		glass ceramics
Dimensions	HP 4	100 x 100 mm
	HP 7	180 x 180 mm
	HP 10	260 x 260 mm
General data		
Dimensions (W $\times$ D $\times$ H)	HP 4	150 x 260 x 105 mm
	HP 7	220 x 330 x 105 mm
	HP 10	300 x 415 x 105 mm
Weight	HP 4	3 kg
	HP 7	5 kg
	HP 10	6 kg
Permissible ambient tem	perature	5 – 40 °C
Permissible relative humi	dity	80 %
Protection class acc. to D	IN EN 60529	IP 21

Heating function

Heating function	
Temperature display	digital
Heat output	600 W
Heating rate (1   H <sub>2</sub> O in H 15)	6,5 K/min
Temperature range	RT – 310 °C
Setting tolerance	± 1 K
Temperature undulation	
without temperature sensor	± 2 K
Adjustable safety circuit	50 – 360 °C
Digital temperature	
limit display	50 – 360 °C
Control accuracy	PT 1000 / ± 1 K
with sensor	ETS-D5 / ± 0,5 K
	ETS-D6 / ± 0,2 K
Heating plate	
Material	aluminum alloy
Dimensions	Ø 135 mm
General data	
Dimensions (W x D x H)	160 x 270 x 85 mm
Weight	2,5 kg

Permissible ambient temperature

Protection class acc. to DIN EN 60529

Permissible relative humidity

Universal laboratory hotplate:

- even when switched off
- Set safety temperature limit displayed digitally - Hot Top indicator >> hot surface warning to
- prevent burns!
- Digital error code display - With adjustable safety circuit of heating plate temperature (50 - 360 °C)
- - Hotplate, suitable for unsupervised operation - Bushing according to DIN 12878 for connecting a contact thermometer, e.g. ETS-D5, enables

80 %

IP 42

- precise temperature control control technology
- Enclosed assembly (IP 42) guarantees long service life 5 – 40 °C
  - Highly polished aluminum heating plate for optimum heat transfer
  - Accessories (page):

Electronic contact thermometers (127): ETS-D5, ETS-D6, Bath attachments (34): H 15, H 28, Oil bath attachments (34): H 29, H 30

## IKA<sup>®</sup> Heating / Tempering Hotplates 97

HCT basic safety control IKATHERM®

- Integrated temperature control
- Incl. PT 1000 temperature sensor (PT 1000.60) - Exact temperature setting via digital display,

- High level of safety due to improved heat



included with unit

Ident. No. 3516800

## IKA<sup>®</sup> Heating / Tempering

Heating baths 98



ldent. No.	
2520000	230 V 50/60 Hz
2520001	115 V 50/60 Hz



2602300 230 V 50/60 Hz	
2002000 200 00/00 112	2
2602301 115 V 50/60 Hz	-

## HB 4 basic Heating bath

The heating bath is characterized by the following features:

- Cylindrical bath shape
- High-grade recyclable materials
- The heating elements are situated
- underneath the bath vessel
- Either low viscosity oil (50 mPas) or water
- can be used as the heat transfer fluid
- Useful volume of 4 liters
- Heat output 1.000 W
- Infinitely adjustable safety temperature
- limiter acc. to DIN 12877 - Double jacket provides protection against burns

Accessories (page): H 240 Ring set (100)

### HBR 4 digital Heating bath

- HBR 4 digital additionally:
- Digital display presents rated, actual and safety temperature as well as speed - Fuzzy logic control
- Integrated magnetic stirring drive to circulate the tempering fluid, which
- contributes to improved heat distribution - The safety elements are checked
- when the unit is switched on

#### Accessories (page):

H 240 Ring set (100), H 159 Intermediate bottom (100), IKAFLON®-Stirring bars (35)

Heating function	
Heat output	1.000 W
Temperature range	RT – 225 °C
Setting tolerance	± 5 K
Deviation	± 5 K
Temperature display	scale
Safety class acc. to DIN 12877	2
Stirring function	
Stirring function	no
General data	
Useful volume	4
Material	stainl. steel (AISI 304)
Outer diameter	250 mm
Inner diameter	200 mm
Outer height	250 mm
Inner height	160 mm
Weight	3,9 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21

1.000 W
RT – 200 °C
± 1 K
± 1 K
digital
2
yes
100 – 800 rpm
4
stainl. steel (AISI 304)
250 mm
200 mm
250 mm
160 mm
4,4 kg
5 – 40 °C
80 %
IP 21

### Heating function Operating temperature range Min. temperature with refrigerator Temperature stability at 70 °C Temperature adjustment / temperature indication

Resolution of display

Heating function

Absolute accuracy	setup for calibration
Temperature control internal	PT 100
External sensor	PT 100
Analog Interface In/Out	4 – 20 mA alternative 1 – 5 V
Safety classification	FL
Heating power	3 kW
Pressure pump	
With 12 mm connection	33 l/min
Delivery pressure (head)	0,7 bar
With 12 mm connection	22 l/min
Delivery suction pressure (head)	0,4 bar
Pump connection	M 16 x 1
General data	
Max. permissible kin. viscosity	50 mm²/s
Bath volume	8,5
Bath capacity with displacement rack	5,2
Width bath opening WxD/ bath depth	n 130 x 110 / 155 mm
Dimensions (W x D x H)	240 x 405 x 390 mm
Height of bath opening	190 mm
Weight	18 kg
Power supply requirement	230 V 1~ 50/60 Hz
Max. current	14,1 A
Fuse	16 A
Min. ambient temperature	5 °C
Max. ambient temperature	32 °C

Heat output	1.500 W
Temperature range	25 – 100 °C
Temperature display	scale
Temperature stability (70 °C)	± 0,12 K
Adjustable temperature limitation	25 – 200 °C
Max. pump pressure	0,08 bar
Max. delivery rate	5 l/min
General data	
Dimensions (W x D x H)	105 x 139 x 319 mm
Weight	2,3 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 31
Safety class acc. to DIN 12876	yes

28 – 300 °C

-20 °C

0,02 K

digital

digital

0,1 K

Heating circulator bath with housing, bath and all moistened parts are made of stainless steel. With cooling coil for water-cooling, pressureand suction pump. Adjustable overtemperature protection according to DIN 12876.

Complete functions: With level protection and maximum and minimum set point for additional safety, external temperature sensor connection, external temperature control and temperature programmer (50 segments, may be split into 10 programs), interactive, contains a digital RS 232/ RS 485 interface as well as a (4...20mA) analogue interface for bidirectional communication. Plug & Play Technology - new generation of microprocessor controlled compatible control. Simple operation with a rotary knob and digital display, easy control, clear text, menu-driven, set point limiting, visually and acoustically alarm, mains failure automatic, programmable.

# Accessories (page):

LT 5.20 Hose (101), Hose adapters (101): LT 5.22, LT 5.23 and LT 5.24, PC 2.1 Cable (101), labworldsoft<sup>®</sup> (153), Temperature sensors (101): PT 100.5, PT 100.7

For temperature control of liquids (NFL/I) up to 100 °C in open baths (min. bath depth 160 mm,

- min. usable depth 75 mm). - Complies with all safety requirements for
- electrically operated devices
- Intended for supervised use
  - only
  - bath vessels

Accessories (page): Bath vessels (101)

## IKA<sup>®</sup> Heating / Tempering Thermostats 99

## CC3-308B vpc Circulation thermostat



Ident. No.	
3658800	230 V 50/60 Hz
3658801	115 V 50/60 Hz



### EH 4 basic Immersion thermostat

- For operation with non-flammable liquids

- With universal clamp, suitable for all standard



Ident. No.	
3164000	230 V 50/60 Hz
3164001	115 V 50/60 Hz

## IKA<sup>®</sup> Heating / Tempering

100 Accessories heating baths / heating plates and thermostats



## H 240 Ring set

To cover the heating baths HB 4 basic and HBR 4 digital. Prevents dust penetration, uncontrolled heat dissipation as well as water absorption and the formation of oil mist when working with oil.

ldent. No. 1809700	

## H 159 Intermediate bottom

Allows vessels to be inserted in the heating bath HBR 4 digital without obstructing movement of the rotating magnetic bars.



## R 350 Universal clamp

For clamping flask necks, condensers, etc. up to 11 cm diameter.



Ident. No. 3335000 EH 4.1 (5 l) 3335100 EH 4.2 (11 l) EH 4.3 (18 I) 3335200

Polycarbonate bath vessels, suitable for use with the immersion thermostat EH 4 basic, up to 100 °C.

General data

Number of rings

Diameter of opening (variable)

10

25 – 185 mm

General data	
Material	metal
Length	1 m
Max. temperature	300 °C

## LT 5.20 Hose

metal 1 m

> Accessories (page): Hose adapters (101): LT 5.22, LT 5.23, LT 5.24

General data	
Dimensions adapter LT 5.22	R 1/8" x M 16 x 1
Dimensions adapter LT 5.23	R 1/4" x M 16 x 1

R 1/8" x M 16 x 1

3 m

## LT 5.22 Hose adapter LT 5.23 Hose adapter

For connection to the kneader HKD-T 06 D. LT 5.23: For connection to the reactor vessels LR 2000.3 and LR 2000.4

## LT 5.24 Hose adapter

For connection to the reactor vessels LR 2000.1 and LR 2000.2

## PC 2.3 Cable

For connecting the circulation thermostat CC3-308B vpc control to a PC (9 pin interface)

	polycarbonate
	5, 11, 18
EH 4.1	132 x 280 x 160 mm
EH 4.2	350 x 313 x 168 mm
EH 4.3	350 x 473 x 168 mm
EH 4.1	120 x 262 x 150 mm
EH 4.2	302 x 295 x 150 mm
EH 4.3	302 x 455 x 150 mm
	EH 4.1 EH 4.2 EH 4.3 EH 4.1 EH 4.2 EH 4.2 EH 4.3

General data
Length

General data

Dimensions adapter

## PT 100.5

General data	
Length	255 mm
Diameter	6 mm
Material	stainl. steel (AISI 316L)

## eactor systems LR 2000.

General data	
Length	135 mm
Diameter	3 mm
Material	stainl. steel (AISI 316L)

## Temperature sensor for use with laboratory kneader HKD - T 06 D.

PT 100.7

## IKA<sup>®</sup> Heating / Tempering

Accessories thermostats 101

Coated metal hoses for circulation thermostat CC3-308B vpc. Package contains 2 hoses.







LT 5.22 LT 5.23







Temperature sensor for use with laboratory







RV 10 control V

RV 10 Rotary evaporators awarded for outstanding performance Page 106





## IKA<sup>®</sup> Distilling 104 Rotary evaporators RV 10



## 1 Diagonal or vertical glassware

- 2 Various flask sizes
- 3 Vacuum connection plus Woulf bottle
- 4 Adjustable height limit
- 5 Two displays for optimal view
- 6 Heating bath can be used separately
- 7 Can be moved by 150 mm to accommodate different flasks
- 8 Motorised height-adjustable lift
- 9 Choice of angle
- Ergonomic carrying handles on heating bath - Lift raised automatically in case of power outage
- Highly solvent-resistant PTFE seal





- No spare part costs during lifetime – No repair costs during lifetime \* 10 years, glassware and wearing parts excluded

### RV 10 basic

The RV 10 basic rotary evaporator with integrated HB 10 heating bath is the basic version of IKA®'s new distillation system. The RV 10 basic is available with either diagonal or vertical glassware, and as either a coated or an uncoated model.

- Analogue heating bath with adjustable safety circuit, "stand alone" operation is possible, pivoting safety hood as an accessory
- Safe and simple operation by means of ergonomically shaped control unit in the front
- Motorised lift (stroke 140 mm) with "safety stop" function, if the power cuts out the evaporator flask is automatically lifted out of the heating bath
- Adjustable end position recognition to protect the glass from breaking
- Speed range from 20 to 270 rpm
- Smooth start from 100 rpm
- Digital speed display
- Moves right and left in interval operation for the drying process
- Timer function for time lapse control
- Water/oil heating bath with integrated carrying handles for safe handling
- Heats up quickly because of optimised bath volumes
- Cooling surface 1.200 cm<sup>2</sup>
- Push-off mechanism to loosen tightly fitting flasks
- Suitable for DIN EN 12697-3 (Asphalt test for hot asphalt)

RV 10 basic		
Model		Ident. No.
RV 10 basic V	with heating bath HB 10 basic and vertical glassware RV 10.1	8022300
RV 10 basic V-C	with heating bath HB 10 basic and vertical glassware, coated RV 10.10	8022900
RV 10 basic D	with heating bath HB 10 basic and diagonal glassware RV 10.2	8022400
RV 10 basic D-C	with heating bath HB 10 basic and diagonal glassware, coated RV 10.20	8023000

## RV 10 digital

IKA®'s RV 10 digital combines the performance, reliability and versatility of the RV 10 basic with the precision of an accurate digital temperature control. The perfectly coordinated data transfer between the heating bath and the drive unit as well as the option of remote operation from a PC ensure results that can be reproduced any time.

Properties as RV 10 basic, with the following additional functions:

- Digital water/oil heating bath with integrated carrying handles
- Temperature control of the heating bath by a micro controller
- Digital temperature display
- Infrared interface for data transfer from the heating bath to the drive unit
- RS232 interface for PC remote operation with labworldsoft®
- Automatic operation with labworldsoft®

RV 10 digital		
Model		Ident. No.
RV 10 digital V	with heating bath HB 10 digital and vertical glassware RV 10.1	8022500
RV 10 digital V-C	with heating bath HB 10 digital and vertical glassware, coated RV 10.10	8023100
RV 10 digital D	with heating bath HB 10 digital and diagonal glassware RV 10.2	8022600
RV 10 digital D-C	with heating bath HB 10 digital and diagonal glassware, coated RV 10.20	8023200

## IKA<sup>®</sup> Distilling Rotary evaporators RV 10 105





## IKA<sup>®</sup> Distilling 106 Rotary evaporators RV 10



The RV 10 control is the flagship of the new rotary evaporator series by IKA®. It offers all the functions of the RV 10 basic coupled with the advantages of the RV 10 digital. But the IKA® RV 10 control goes one step further. Like the RV 10 digital, it can be precision controlled via the RS 232 interface for remote PC operation with IKA®'s labworldsoft® and is thus ideal for automatic operation. And that's not all: the control functions also enable completely automatic distillation both for volume-based processes and full drying depending on the area of application. The expandable solvent library also allows you to incorporate new processes in the future - safely, reliably and with a full log.

Properties as RV 10 digital, with the following additional functions:

- Integrated vacuum controller with central display for automatic distilling and ramp programming
- Integrated solvent library, which can be extended by the user
- Distillation specific parameters stored for standard distillation
- Automatic transfer of measurements and
- distillation type with one key press
- Programmable volume controlled distillation
- Automatic boiling point recognition
- Colour graphic display for safe and comfortable operation

- Display of distillation curves
- Multiple languages
- Automatic ventilation at the end of the test
- Cooling water switched off automatically at the end of the test
- Integrated cooling water monitoring
- Heating bath safety management: automatic heating bath monitoring with distillation stop in case of temperature errors
- Heating bath switched off automatically at the end of the test
- USB interface

RV 10 control		
Model		Ident. No
RV 10 control V	with heating bath HB 10 control and vertical glassware RV 10.1	8022700
RV 10 control V-C	with heating bath HB 10 control and vertical glassware, coated RV 10.10	8023300
RV 10 control D	with heating bath HB 10 control and diagonal glassware RV 10.2	8022800
RV 10 control D-C	with heating bath HB 10 control and diagonal glassware, coated RV 10.20	8023400

	RV 10 basic	RV 10 digital	RV 10 control
Variants	RV 10 basic V RV 10 basic V-C RV 10 basic D RV 10 basic D-C	RV 10 digital V RV 10 digital V-C RV 10 digital D RV 10 digital D-C	RV 10 control V RV 10 control V-C RV 10 control D RV 10 control D-C
Cooler type	V=vertical V-C=vertical coated D=diagonal D-C=diagonal coated	V=vertical V-C=vertical coated D=diagonal D-C=diagonal coated	V=vertical V-C=vertical coated D=diagonal D-C=diagonal coated
Cooling surface	1.200 cm <sup>2</sup>	1.200 cm <sup>2</sup>	1.200 cm <sup>2</sup>
Drive			
Motor type	brushless DC drive motor	brushless DC drive motor	brushless DC drive motor
Motor rating input	50 W	50 W	50 W
Speed range	20 – 270 rpm	20 – 270 rpm	20 – 270 rpm
Speed display	digital	digital	digital
Right and left movement / interval operation	yes	yes	yes
Smooth start	yes	yes	yes
Head angle adjustable	0 – 45°	0 – 45°	0 – 45°
Stroke displacement	140 mm, motorised	140 mm, motorised	140 mm, motorised
Setting of lower end stop	60 mm, contact-free	60 mm, contact-free	60 mm, contact-free
Vacuum controller	accessories	accessories	integrated
Heating bath	HB 10 basic	HB 10 digital	HB 10 control
Temperature range	RT – 180 °C	RT – 180 °C	RT – 180 °C
Heating power	1.300 W	1.300 W	1.300 W
Controller	capillary tube controller	micro controller	micro controller
Temperature display	scale	digital	digital
Setting accuracy	scale	1 K	1 K
Control deviation	± 5 K	± 1 K	± 1 K
Required accessories for an existing vac	cuum		
Magnetic valve in-house vacuum	_ 1)	_ 1)	RV 10.4001
Magnetic valve laboratory vacuum	_ 1)	_ 1)	RV 10.4002
Pump control incl. magnetic valve	_ 1)	_ 1)	RV 10.4003
Accessory recommended for tap water	(faucet) connection		
Choke water valve	-	-	RV 10.5001
Filter	-	-	RV 10.5002
Pressure regulating valve	RV 10.5003	RV 10.5003	RV 10.5003
General data			
Dimensions without glassware (W x D x H)	530 x 410 x 570 mm	530 x 410 x 570 mm	530 x 410 x 570 mm
RV 10 diagonal (W x D x H)	890 x 410 x 670 mm	890 x 410 x 670 mm	890 x 410 x 670 mm
RV 10 vertical (W x D x H)	680 x 410 x 990 mm	680 x 410 x 990 mm	680 x 410 x 990 mm
Weight of evaporator incl. heating bath without glass parts	20 kg	20 kg	21,5 kg
Permitted ambient temperature	5 – 40 °C	5 – 40 °C	5 – 40 °C
Protection class acc. to DIN EN 60529	IP 20	IP 20	IP 20

<sup>1)</sup> no accessories required for vacuum pump connection (vacuum level must be controlled on the external system)

## IKA<sup>®</sup> Distilling Rotary evaporators RV 10 107

Accessories rotary evaporators RV 10 108



## IKA<sup>®</sup> Distilling

Accessories rotary evaporators RV 10 109

## RV 10.1 Set of glassware, vertical

Vertical condenser for all standard distillations, compact. The solvent to be distilled can be continuously fed in through the PTFE inlet tube. A 1.000 ml evaporator and 1.000 ml receiving flask are included. Also available with coating: Condenser and receiving flask for shatter protec-

## RV 10.2 Set of glassware, diagonal

Diagonal condenser for all standard distillations. The solvent to be distilled can be continuously fed in through the PTFE inlet tube. A 1.000 ml evaporator and 1.000 ml receiving flask are included. Also available with coating: Condenser and receiving flask for shatter protection.

For heating bath HB 10; for optimal protection

For heating bath HB 10; essential accessory if it is not possible to work in an extractor hood. Protects the user against splashes of hot liquid and in the event of the evaporator flask breaking.

For optimal protection: should be used with



	12
Ident. No.	
3655300	
3755400	

RV 10.1 RV 10.10 (coated)





	3	
Ident. No.		
3755300	RV 10	.2
3755500	BV/ 10 20 (costo	d

Ident. No.

3641800



110 Accessories rotary evaporators RV 10



## RV 10.3 Vertical-intensive condenser with manifold

Vertical-intesive condenser with double jacket and manifold for particularly efficient condensation. The solvent to be distilled can be continuously fed in at the manifold using the PTFE inlet tube. Also available with coating: Condenser and receiving flask for shatter protection.

Accessories (page): HB 10.2 Protective cover (109)

General data	
Condenser type	vertical-intensive
Cooling surface	1.400 cm <sup>2</sup>

General data	
Condenser type	vertical-intensive
Cooling surface	1.400 cm <sup>2</sup>

## RV 10.6 Vertical-intensive condenser with manifold and cut-off valve for reflux distillation

The manifold features a condensate cover and an outlet channel which prevent the condensate from coming into contact with the seal. The solvent to be distilled can be continuously fed in through the PTFE inlet tube. Also available with coating: Condenser and receiving flask for shatter protection.

Accessories (page): HB 10.2 Protective cover (109)

For all glassware.

borosilicate glass



Ident. No.

3743000

3743100

## RV 10.4 Dry ice condenser

Dry ice condenser for distilling low-boiling solvents. The solvent to be distilled can be continuously fed in through the PTFE inlet tube. Cooling by dry ice, no cooling water required. Max. condensation thanks to low temperatures. Also available with coating: Condenser and receiving flask for shatter protection.

Accessories (page):

HB 10.2 Protective cover (109)

Not possible with autodistillation mode on RV 10 control.

General data	
Condenser type	dry ice condenser
Cooling surface	620 cm <sup>2</sup>

General da	ata		
Material		borosi	licate glass
Volume (in	ml)	RV 10.83	500 m
RV 10.80	50 ml	RV 10.84	1.000 m
RV 10.81	100 ml	RV 10.85	2.000 m
RV 10.82	250 ml	RV 10.86	3.000 m

General data

Material

## Evaporation flask NS 29/32

The flask, which is made of high guality borosilicate glass, is available in seven different sizes.

## RV 10.5 Vertical-condenser with manifold and cut-off valve for reflux distillation

The solvent to be distilled can be continuously fed in through the PTFE inlet tube. Also available with coating: Condenser and receiving flask for shatter protection.

Accessories (page): HB 10.2 Protective cover (109)

RV 10.5

RV 10.50 (coated)

General data	
Condenser type	vertical
Cooling surface	1.200 cm <sup>2</sup>

General data	
Material	borosilicate glass
Volume (in ml)	RV 10.300 500 ml
	RV 10.301 1.000 ml
	RV 10.302 2.000 ml

flask, which is made of high quality osilicate glass, is available in three different es.

## IKA<sup>®</sup> Distilling Accessories rotary evaporators RV 10 111

Ident. No. 3744000 RV 10.6 3744100 RV 10.60 (coated)

## RV 10.70 Vapor tube NS 29/32



ldent. No.	
3740100	RV 10.80
3740200	RV 10.81
3740300	RV 10.82
3740400	RV 10.83
3740500	RV 10.84
3740600	RV 10.85
3740700	RV 10.86

## wder flask NS 29/32



112 Accessories rotary evaporators RV 10



## Evaporation cylinder NS 29/32

The cylinder, which is made of high quality borosilicate glass, is available in two different sizes.

General data		
Material	borosi	licate glass
Volume (in ml)	RV 10.400	500 ml
	RV 10.401	1.500 ml

General data

Material

General dat	а		
Model			
RV 10.100	100 ml	RV 10.200	100 ml
RV 10.101	250 ml	RV 10.201	250 ml
RV 10.102	500 ml	RV 10.202	500 ml
RV 10.103	1.000 ml	RV 10.203	1.000 ml
RV 10.104	2.000 ml	RV 10.204	2.000 ml
RV 10.105	3.000 ml	RV 10.205	3.000 ml

## Receiving flask KS 35/20

The flask, which is made of high quality borosilicate glass, is available in six different sizes, either coated or uncoated.



Ident. No 3739200

3919400

## RV 10.500 Foam brake NS 29/32

The rising foam produced bursts in the glass ball extension. This stops foam from entering the condenser and the receiving flask.

Note: when using a 3 litre evaporation flask, a RV 10.3000 extension plate is required.

ldent. No. 3739400	RV 10.600
3739500	BV/ 10 601
3739300	nv 10.001
3739600	RV 10.602

## Distilling spider with distilling sleeves NS 29/32

For simultaneous distillation in 6, 12 or 20 distilling sleeves, 20 ml.

General data		
Material		borosilicate glass
Model	RV 10.600	with 6 distilling sleeves
	RV 10.601	with 12 distilling sleeves
	RV 10.602	with 20 distilling sleeves
	RV 10.61	Distilling sleeve, 20 ml

borosilicate glass

		RV 10.
General data		
Dimensions (W $\times$ D $\times$ H)	200 x 270 x 27 mm	Access

## .3000 Extension plate

sories required when using the RV 10.500.

evaporation flask.

General data		
Material	FKM with PTFE-coating	I

## RV 06.13 Seal



RV 10.610

Ident. No.	
3740800	RV 10.606
3740900	RV 10.607
3741200	RV 10.90
3741300	RV 10.91

## Distilling spider with 5 flasks NS 29/32

For simultaneous distillation in 5 evaporation flasks.

General data		
Material		borosilicate glass
Model	RV 10.606	with 5 flasks, 50 ml
	RV 10.607	with 5 flasks, 100 ml
	RV 10.90	Evaporation flask, 50 ml
	RV 10.91	Evaporation flask, 100 ml

		RV 06.15 Seal
General data		
Material	FFKM / PTFE	Particularly solvent-
		Included in delivery.

## IKA<sup>®</sup> Distilling Accessories rotary evaporators RV 10 113



Ident. No.	
3742200	RV 10.100
3742300	RV 10.101
3742400	RV 10.102
3742500	RV 10.103
3742600	RV 10.104
3742700	RV 10.105
3743200	RV 10.200 (coated)
3743300	RV 10.201 (coated)
3743400	RV 10.202 (coated)
3743500	RV 10.203 (coated)
3743600	RV 10.204 (coated)
3743700	RV 10.205 (coated)

Note: Allows the heating bath to be moved 150 mm horizontally. Accessory required when using the RV 10.500 foam brake and 3 litre



Ident. No. 3859000

Ideal for standard distillation procedures.





vent-resistant.

Ident. No. 2114700



114 Accessories rotary evaporators RV 10



## RV 10.4001 Magnetic valve in-house vacuum

Industrial vacuum source for many different in-house users; usually fixed pipes.

Accessory required for an existing vacuum.

General data	
Power	24 V / 9 W
Accessory for	RV 10 control

General data	
Mesh thickness	100 µm
Connection Ø	10 mm
Pressure	max. 11 bar
Accessory for	RV 10 control

## RV 10.5002 Filter

To prevent contamination of the water pipes. With removable filter for easy cleaning.

Accessory recommended for tap water (faucet) connection.



## RV 10.4002 Magnetic valve laboratory vacuum

Vacuum pump installed at laboratory with several similar users e.g. 2 rotary evaporators / 1 pump.

Accessory required for an existing vacuum.

Ident, No 3900200

## RV 10.4003 Pump control incl. magnetic valve

One rotary evaporator at one pump / tabletop operation. Pump stops when the set pressure is reached and automatically switches back on again.

Accessory required for an existing vacuum.

General data	
Power	24 V / 9 W
Accessory for	RV 10 control

General data	
Connection Ø	10 mm
Pressure	max. input 25 bar,
	max. output 1 bar
Accessory for	RV 10 basic, RV 10 digital, RV 10 control

For adjusting the cooling water pressure when operating at the water pipe.

(faucet) connection.

General data Power magnetic valve 24 V / 6 W Power pump control 100-240 V, 50/60 Hz Accessory for RV 10 control



## RV 10.5001 Choke water valve

To regulate the water flow. The integrated magnetic valve closes/opens the water circuit during automatic distillation.

Accessory recommended for tap water (faucet) connection.

General data	
Power	24 V / 6 W
Connection Ø	10 mm
Accessory for	RV 10 control

# IKA® Distilling Accessories rotary evaporators RV 10 115

Ident. No.

3903800

RV 10.5003 Pressure regulating valve

Accessory recommended for tap water



Ident, No





Set of glassware	BV 06.1
Type of condenser	diagonal
Cooling surface	1 200 cm <sup>2</sup>
Drive	BV 06-MI
Votor type	DC motor
Votor rating input / output	45 / 36 W
Speed range	10 – 240 rpm
Head inclination, adjustable	± 10 °
Lift	
Stroke min. / max.	74 / 150 mm
Drive	motor
Max. load	10 kg
Alignment end stop on top	76 mm
_ower limit switch	fixed
Heating bath	HB 4 basic
Temperature range	RT – 225 °C
Heating output	1.000 W
Setting accuracy	± 5 K
Control deviation	± 5 K
General data	
Dimensions (W $\times$ D $\times$ H)	840 x 390 x 880 mm
Neight	18 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21

et of glassware	RV 06.2
ype of condenser	vertica
ooling surface	1.200 cm <sup>2</sup>
rive	RV 06-ML
1otor type	DC motor
1otor rating input / output	45 / 36 W
peed range	10 – 240 rpm
lead inclination, adjustable	± 10 °
ift	
troke min. / max.	74 / 150 mm
rive	motor
lax. load	10 kg
lignment end stop on top	76 mm
ower limit switch	fixed
eating bath	HB 4 basic
emperature range	RT – 225 °C
eating output	1.000 W
etting accuracy	± 5 k
ontrol deviation	± 5 k
ieneral data	
imensions (W x D x H)	640 x 390 x 1.130 mm
Veight	18 kg
ermissible ambient temperature	5 – 40 °C
ermissible relative humidity	80 %
rotection class acc. to DIN EN 60529	IP 21

## RV 06-ML 1-B

Consisting of heating bath HB 4 basic, set of glassware RV 06.1 with diagonal condenser and drive RV-06 ML with lift with electrical height

adjustment. - Durable drive with brushless DC motor

- Convenience and safety with motorized lift; the glassware is not moved

- Condenser geometry with 1.200 cm<sup>2</sup> cooling surface, higher yield and increased condensation power

- No chimney effect - Rodaviss screw joint allows bonded

ground joints to be released easily, removable screw connections facilitate cleaning of glass co

Accessories (page): RV 06.2 Set of glassware (120), VC 2 Vacuum controller (130)

## RV 06-ML 2-B

Consisting of heating bath HB 4 basic, set of glassware RV 06.2 with vertical condenser (spacesaving), drive RV 06-ML with lift with electrical height adjustment.

- Convenience and safety with motorized lift; the glassware is not moved - Condenser geometry with 1.200 cm<sup>2</sup>
- cooling surface, higher yield and increased condensation power - No chimney effect
- components for hot asphalt)

Accessories (page): RV 06.1 Set of glassware (119), VC 2 Vacuum controller (130)

## IKA<sup>®</sup> Distilling Rotary evaporators RV 06 117



components		
(4.00)		

Ident. No. 8010000 230 V 50/60 Hz 8010001 115 V 50/60 Hz

- Durable drive with brushless DC motor

- Rodaviss screw joint allows bonded ground joints to be released easily, removable screw connections facilitate cleaning of glass

- Suitable for DIN EN 12697-3 (Asphalt test



ldent. No.	
8010100	230 V 50/60 Hz
8010101	115 V 50/60 Hz

## IKA<sup>®</sup> Distilling 118 Rotary evaporators RV 05



Ident, No. 230 V 50/60 Hz 8017900 8017901 115 V 50/60 Hz



Consisting of heating bath HB 4 basic, set of glassware RV 06.1 with diagonal condenser, drive RV 05 basic, telescopic stand RV 05.3 and boss head clamp R 271.

- Easy and jolt-free raising and lowering of the rotary evaporator
- Telescopic stand with the ability to tilt to the side
- Rodaviss screw joint allows bonded ground joints to be released easily, removable screw connections facilitate cleaning of glass components
- Condenser geometry with 1.200 cm<sup>2</sup> cooling surface, higher yield and increased condensation power
- No chimney effect

#### Accessories (page): RV 06.2 Set of glassware (120), VC 2 Vacuum controller (130)

Set of glassware	RV 06.1
Type of condenser	diagonal
Cooling surface	1.200 cm <sup>2</sup>
Drive	RV 05 basic
Motor type	asynchronous
Motor rating input / output	133 / 65 W
Speed range	46 – 260 rpm
Head inclination, adjustable	any
Lift	RV 05.3
Stroke	190 mm
Max. load	10 kg
Swivel feature	90 °
Heating bath	HB 4 basic
Temperature range	RT – 225 °C
Heating output	1.000 W
Setting accuracy	± 5 K
Control deviation	± 5 K
General data	
Dimensions (W x D x H)	830 x 510 x 900 mm
Weight	12 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21

Antrieb	
Motor type	asynchronous
Motor rating input	133 W
Motor rating output	65 W
Speed range	46 – 260 rpm
Speed display	scale
General data	
Dimensions (W x D x H)	130 x 200 x 260 mm
Weight	4,5 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21

General data

Max. load

Stroke

Height

Diameter of support rod

Dimensions (W x D x H)

## RV 05 basic Drive

coupling.

133 W

65 W

80 %

34 mm

190 mm 710 – 900 mm

diagonal

1.200 cm<sup>2</sup>

580 x 450 x 900 mm

10 kg

bearing - Constant operation is guaranteed even with heavy loads

Accessories (page): RV 05.3 Lift (119), Set of glassware (119 / 120): RV 06.1, RV 06.2, HB 4 basic Heating bath (98), R 271 Boss head clamp (126)

## RV 05.3 Telescopic stand

Raising is made easier by a jolt-free pneumatic spring.

ldent. No.	
8018000	230 V 50/60 Hz
8018001	115 V 50/60 Hz

## RV 05 basic 2-B

Consisting of heating bath HB 4 basic, set of glassware RV 06.2 with vertical condenser (space-saving), drive RV 05 basic, telescopic stand RV 05.3 and boss head clamp R 271.

- Easy and jolt-free raising and lowering of the rotary evaporator
- Telescopic stand with the ability to tilt to the side
- Rodaviss screw joint allows bonded ground joints to be released easily, removable screw connections facilitate cleaning of glass components
- Condenser geometry with 1.200 cm<sup>2</sup> cooling surface, higher yield and increased condensation power
- No chimney effect
- Suitable for DIN EN 12697-3 (Asphalt test for hot asphalt)

### Accessories (page):

RV 06.1 Set of glassware (119), VC 2 Vacuum controller (130)

Set of glassware	RV 06.2
Type of condenser	vertical
Cooling surface	1.200 cm <sup>2</sup>
Drive	RV 05 basic
Motor type	asynchronous
Motor rating input / output	133 / 65 W
Speed range	46 – 260 rpm
Head inclination, adjustable	any
Lift	RV 05.3
Stroke	190 mm
Max. load	10 kg
Swivel feature	90 °
Heating bath	HB 4 basic
Temperature range	RT – 225 °C
Heating output	1.000 W
Setting accuracy	± 5 K
Control deviation	± 5 K
General data	
Dimensions (W x D x H)	580 x 510 x 900 mm
Weight	12 kg
Permissible ambient temperature	5 – 40 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 21

General data	
Type of condenser	
Cooling surface	

## RV 06.1 Set of glassware

distillation tasks.

- Can be assembled and disassembled quickly and without difficulty - Included with delivery: one 1.000 ml evaporation

Accessories (page): Evaporation flasks (121): RV 06.4, RV 06.5, RV 06.6, RV 06.7 Receiving flask (121), RV 06.11 Vapor tube (120), Seals (120): RV 06.13, RV 06.15

## IKA<sup>®</sup> Distilling

Rotary evaporators accessories RV 06 / RV 05 119

Rotary evaporator drive, newly designed. The drive output is transmitted directly to the vapor tube via a control gear with secondary torgue

- Condenser motor supported by means of ball



Ident. No. 3075000 230 V 50/60 Hz 115 V 50/60 Hz 3075001



Ident. No. 3154100

Diagonally mounted condenser for all standard

flask and one 1.000 ml receiving flask



1957500

120 Rotary evaporators accessories RV 06 / RV 05





1957600

## RV 06.2 Set of glassware

With space-saving vertical condenser. The distributor part is fitted with a condensate blocker as well as a discharge channel which prevents the condensate from getting into contact with the seal. A PTFE inlet pipe facilitates constant infeed of the distillate. Included with delivery: one 1.000 ml evaporation

Accessories (page):

Evaporation flasks (121): RV 06.4, RV 06.5, RV 06.6, RV 06.7 Receiving flasks (121), RV 06.11 Vapor tube (120), Seals (120): RV 06.13, RV 06.15

flask and one 1.000 ml receiving flask.

ldent. No. 1958000	

## RV 06.11 Vapor tube

For set of glassware RV 06.1 and RV 06.2.

General data	
Diameter	21,6 mm

vertical

1.200 cm<sup>2</sup>

General data

Cooling surface

Type of condenser

General data	
Volume	1
Material	borosilicate glass

Material



## RV 06.13 Seal

For RV 06.11.



Ident. No. 2114700

## RV 06.15 Seal

For RV 06.11, resistant to solvents.

General data	
Vlaterial	PTFE

## Evaporation flasks, NS 29

		RV 06.4
General data		
Volume	11	
Material	borosilicate glass	
		RV 06.5
General data		
Volume	21	
Material	borosilicate glass	
		RV 06.6
General data		
Volume	0,1	

borosilicate glass

General data	
Volume	11
Material	borosilicate glass

# IKA® Distilling Rotary evaporators accessories RV 06 / RV 05 121



RV 06.7 Receiving flask, KS 35



## ETS-D5

Electronic contact thermometer ensures perfect temperature control without overshooting the set temperature, even in the case of quick heating. With optimized PID control and RESET function, incl. stainless steel sensor H 62.51. Page 127

IKA' ETS-D5

Stands	124 – 125
Fixing elements	126
Temperature	
measuring instrument	127 – 128
<b>Revolution counter</b>	129
Vacuum controller	130
Vacuum pump / valve	131

# Accessories



## IKA<sup>®</sup> Mechanical accessories

124 Stands



## R 103 Plate stand

R 104 Stand

Suitable for small instruments such as the overhead stirrer RW 11 basic.

Accessories (page): Boss head clamp H 44 (126) H 44 Boss head clamp (126)

Small stand for T 10 basic. R 1826 R 1827 Accessories (page): R 200 Clamp (126),

With slip resistant foil.

Plate stands

R 1825

Accessories (page): Boss head clamp R 182 (126), RH 3 Strap clamp (126)

## R 2722 H-Stand

Particularly stable stand with H-shape base which prevents the stand from tipping backwards. Provides optimum stability required for larger, heavier instruments and attachments, for example with rheological measurements using overhead stirrers. The stand has an adjustment screw which can be used to compensate for an uneven laboratory table surface.

Accessories (page): Boss head clamps (126): R 270, R 271, RH 5 Strap clamp (126)



## R 2723 Telescopic stand RV 05.3 Telescopic stand T 653 Telescopic stand R 474 Telescopic stand R 472 Floor stand

Similar to R 2722, additional- Specially designed for the ly equipped with a pneumatic spring stand rod, which enables heavy instruments / attachments to be raised and spring. lowered smoothly without difficulty, e.g. with rheological measurements using overhead stirrers. The stand has an adjustment screw which can be used to compensate for an uneven laboratory table surface.

Accessories (page): Boss head clamps (126): R 270, R 271, RH 5 Strap clamp (126)

rotary evaporator drive RV 05. Raising is made easier by a jolt-free pneumatic

Accessories (page): Boss head clamp R 271 (126)

Specially designed for the dispersing instrument T 65 D. The stand is equipped with a pneumatic spring which enables effortless raising and lowering of the dispersion unit.

Descripton	R 103 Plate stand	R 104 Stand	R 1825	R 1826	R1827	R 2722 H-Stand	R 2723 Telescopic stand	RV 05.3 Telescopic stand	T 653 Telescopic stand	R 474 Telescopic stand	R 472 Floor stand
dent. No.	2972500	3386000	3160000	3160100 31	160200	1412000	1412100	3154100	1608000	1643000	0738700
Diameter of support rod	10 mm	10 mm			16 mm	34 mm	34 mm	34 mm	48 mm	48 mm	80 x 80 mm
Plate diameter	160 mm					-	-	_	_	_	_
Dimensions (W x D)	-	242 x 355 mm		200 × 3	316 mm	460 x 420 mm	460 x 420 mm	580 x 450 mm	460 x 530 mm	460 x 530 mm	950 x 950 mm
Height	360 mm	370 mm	560 mm	800 mm 1.0	000 mm	1.010 mm	620 – 1.010 mm	710 – 900 mm	1.200 mm	1.200 mm	2.020 mm
Max. load	1 kg	0,7 kg			5 kg	10 kg	10 kg	10 kg	-	-	-
Stroke	-	-			-	-	390 mm	190 mm	500 – 1.000 mm	500 – 1.000 mm	980 – 1.860 mm

## IKA<sup>®</sup> Mechanical accessories Stands 125



Specially designed for the

overhead stirrer RW 47 D;

can be adapted for use with

is equipped with a pneuma-

fortless raising and lowering

tic spring which enables ef-

of the dispersion unit.

Accessories (page):

SI 400 Safety switch (49),

SI 474 Fixing device (49)

Mobile floor stand, specially designed for the overhead stirrer RW 47 D; can be other instruments. The stand adapted for use with other instruments.

> Accessories (page): SI 400 Safety switch (49), SI 472 Fixing device (49)

## IKA<sup>®</sup> Mechanical accessories

## 126 Fixing elements



## R 270 Boss head clamp

Ident, No 2657800

## R 271 Boss head clamp

Specialized clamp with openings for the stands R 2722 (page 124) and R 2723 (page 125) as well as extensions with Ø 16 mm.



## R 200 Clamp

For fastening the T 10 basic to the stand R 104 (page 124) (included with delivery of T 10 basic).



## RH 3 Strap clamp

For securing vessels against walls or for synchronized rotation during stirring or dispersing.

General data	
For stand diameter	8 – 16 mm
For vessel diameter	40 – 300 mm

General data Clamping range - stand

General data

General data Clamping range - stand

General data

General data

Diameter of extension arm

Length of extension arm

Clamping range - stand

Clamping range - extension arm

Material

Material

Material

Clamping range - stand

Clamping range - extension arm

Clamping range - extension arm

Material

Clamping range - extension arm

10 – 11 mm

6 – 16 mm

6 – 16 mm

cast aluminum

25 – 36 mm

5 – 21 mm

34 mm

16 mm

8 mm

130 mm

cast aluminum

cast aluminum

cast aluminum

11 mm





### RH 5 Strap clamp

For securing vessels against walls or for synchronized rotation during stirring or dispersing, incl. boss head clamp R 270 (page 126).

General data	
For stand diameter	25 – 36 mm
For vessel diameter	40 – 300 mm

Temperature	
Temperature measuring range	-50 – 450 °C
Resolution	0,1 k
Measuring accuracy ±	0,2 K + Sensor tolerance PT 1000
	DIN IEC 751 class A
Setting accuracy	0,1 k
Control deviation	± 0,5 k
General data	
Supply voltage	8 – 16 VDC
Power consumption	10 mA (at 9 V
Max. ON time	100 %
Plug	6 pin DIN 45322
Connection	DIN 12878 class 2
Dimensions (W x D x H)	82 x 22 x 83 mm
	(without sensor
Weight	0,2 kg
Permissible ambient temperat	cure 0-60 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EI	N 60529 IP 54

## **Electronic Contact Thermometers** ETS-D5 and ETS-D6

Ensures perfect temperature control without overshooting the set temperature, even in the case of quick heating. With optimized PID control and RESET function, incl. stainless steel sensor H 62.51. For all magnetic stirrers with contact thermometer bushing according to DIN 12878, class 2 (e.g. IKA®, Heidolph and Corning with adapter AD-C1, Ident. No. 3414000, please order separately).

#### ETS-D6 additionally:

- (without pH electrode)
- user quide
- Software labworldsoft® is available to document all measured values via PC

ment to your working method. Operating mode A Operating mode B conditions.

-50 – 450 °C Operating mode C 0,01 K ± 0,05 K + Sensor tolerance PT 1000 Suitable for unsupervised operation. DIN IEC 751 class A 0,1 K ± 0,2 K

All values are taken from the memory. This ensures perfect protection against inadvertent improper adjustment.

Accessories ETS-D5 and ETS-D6 (page): Sensors (28): H 62.51, H 66.51, H 70 Extension cable (28), H 52 Power pack set (28), H 16 V Support rod (33), H 44 Boss head clamp (33), H 38 Holding rod (33)

Measuring range	0 – 14 pH
Accuracy	± 0,1 pH
Resolution	± 0,01 pH
pH connection	BNC bushing
General data	
Supply voltage	8 – 16 VDC
Power consumption	15 mA (at 9 V)
Max. ON time	100 %
Plug	6 pin DIN 45322
Connection	DIN 12878 class 2
Dimensions (W x D x H)	96 x 45 x 98 mm
	(without sensor)
Weight	0,2 kg
Permissible ambient temperature	0 - 60 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 54

Temperature

Measuring accuracy

Setting accuracy

Control deviation

pH measurement

Resolution

Temperature measuring range

## IKA<sup>®</sup> Electronic accessories

Temperature measuring instrument 127

IKA' ETS-D5

- With integrated pH measuring instrument
- Large, graphic LCD display with multilingual
- 3 modes of operation guarantee optimum adjust-
- Suitable for work with varying parameters (from -50 °C to 450 °C). Safety temperature adjustable.
- Suitable for series operation under uniform

ETS-D6 Ident. No. 3378100



ETS-D5 Ident. No. 3378000



## IKA<sup>®</sup> Electronic accessories

128 Temperature measuring instrument



Ident. No. 90 – 240 V 50/60 Hz 3113200







	Ident. No.	
1	3122100	PT 100.23
2	3122200	PT 100.24
3	3122300	PT 100.25
4	3122500	PT 100.27

Ident, No.

3127800

2616800



## DTM 12 IKATRON<sup>®</sup> Digital temperature measuring instrument

For measuring temperatures between -200 °C up to +400 °C.

- LED display - Analog output (1  $^{\circ}C = 1mV$ )
- Almemo interface for PC connection
- Sensor connection: Almemo

Standard sensor for a wide range of

Protective pipe, glass-coated. For use in acid

E.g. for use with IKA® laboratory reactors

in combination with sensor receptacle

Accessories (page): Temperature sensors (128): PT 100.23, PT 100.24, PT 100.25, PT 100.27, DTM 12.10 Data cable (128), labworldsoft® (153)

### Temperature sensors

PT 100.23

PT 100.24

laboratory tasks.

and alkaline solutions.

LR 2000.60 (page 144).







ΡT	100.27

PT 100.25

With screw joint. Specially designed for IKA® laboratory kneader HKD-T 06 D.

## DTM 12.10 Data cable, 9 pins (F)

Data cable with RS 232 interface to connect the DTM 12 with a PC.

## PC 1.2 Adapter, 25 pins

9 pins (M) to 25 pins (F).

Measuring device	
Sensor	PT 100
Measuring range	-200 – 400 °C
Temperature display	digital
Resolution	0,01 K
General data	
Interface	Almemo, analog
Dimensions (W x D x H)	125 x 150 x 70 mm
Weight	1,1 kg
Permissible ambient temperature	0 – 50 °C
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 50

T 100.23	
laterial of protective pipe	stainl. steel (AISI 316L)
iameter	3 mm
ength	250 mm
leasuring range	-50 – 200 °C
esolution	0,01 K

PT 100.24	
Material of protective pipe	borosilicate glass
Diameter	8 mm
Length	250 mm
Measuring range	-50 – 200 °C
Resolution	0,01 K
DT 100 0F	

Resolution

11100.25	
Material of protective pipe	stainl. steel (AISI 316L)
Diameter	6 mm
Length	255 mm
Measuring range	-50 – 400 °C
Resolution	0,1 K
PT 100.27	
Material of protective pipe	stainl. steel (AISI 316L)
Diameter	3 mm
Length	135 mm
Measuring range	-50 – 200 °C

0,01 K

General data	
Sensor	DZM-S.
Speed range	0 – 50.000 rpn
Temperature co-efficient	0,005 %/%
Measurement error of measured value	0,4 % = 1 Dig
Analog output (0 – 4.000 rpm)	1 m'
(> 4.000 rpm)	0,1 m
Interface	RS 23
Dimensions (W x D x H)	70 x 180 x 75 mr
Weight	0,2 k
Permissible ambient temperature	5 – 40 °(
Permissible relative humidity	80 %
Protection class acc. to DIN EN 60529	IP 4

## DZM control.o Revolution counter

Connection of an opto-electronic sensor enables measurement of the speed of rotating shafts from 0 - 50.000 rpm. The signals received are displayed on the monitor. This enables all IKA® overhead stirrers and dispersing instruments to be retrofitted with a speed display, thereby allowing reproducible work. A RS 232 interface allows the values to be recorded digital on a PC. An analog output signal for a recorder is also available. The monitor can be used as a table-top device or mounted on a stand rod.

Included with delivery (page): DZM-M Monitor (129), DZM-S.o Sensor optical (129), Power pack

Accessories (page): DZM-K Extension cable ((129), labworldsoft® (153)

General data		
Length		

## DZM-S.o Sensor optical

Spare sensor for DZM control.o.

1 m

## **DZM-M** Monitor

Spare monitor for the revolution counter DZM control.o.

		DZM-K Exte
General data		
Length	1 m	Enables the se
Max. distance between monitor / sensor	2 m	and sensor DZ

## IKA<sup>®</sup> Electronic accessories

Revolution counter (optical) 129



ldent. No.	
8014200	230 V 50/60 Hz
8014201	115 V 50/60 Hz





#### Ident, No. 2808900

## ension cable

eparation of monitor DZM.M ZM-S.o.

## IKA<sup>®</sup> Electronic accessories

130 Vacuum controller and accessories magnetic / overhead stirrers / rotary evaporators



ldent. No.	
2300000	230 V 50/60 Hz
2300001	115 V 50/60 Hz

## VC 2 IKAVAC® Vacuum controller

Used to create a controlled partial vacuum in laboratory applications. Typical tasks are the evacuation of desiccators, vacuum apparatus, etc. Solvent recovery rates of up to 99% are possible if rotary evaporators are used.

- For RV 05, RV 06, RV 10 basic, digital.
- Microprocessor-controlled - Minimum solvent loss
- Considerable reductions in water costs - Integrated air release valve
- Easy operation
- Space-saving stand-supported instrument - Automatic setpoint correction
- Clearly organized membrane keyboard

#### Accessories (page):

VC 1.1 Water jet pump (131)

AM 1 Analog module

signals.

to current

to normal signals

Accessories (page):

Analog cable (158): AK 2.3, AK 2.8

For analog control of the magnetic stirrer

RET control-visc *safety control*, RET control-visc

C safety control, RET control/t and the overhead

- The output signal can be switched from voltage

- The analog input values for speed and the analog

input for temperature and torque are converted

stirrers EUROSTAR power control-visc with analog



Ident, No. 2829300 230 V 50/60 Hz



14 W

1 mbar

1,0 kg

80 %

IP 50

5 – 40 °C

digital (LED)

1 – 1.200 mbar

150 x 57 x 85 mm

Technical data

Power input

Control range

Display

Weight

Setting accuracy

Dimensions (W x D x H)

Permissible ambient temperature

Protection class acc. to DIN EN 60529

Permissible relative humidity

In conjunction with the vacuum controller VC 2, the solenoid valve can be used to regulate an inhouse vacuum, the vacuum of uncontrolled water jet pumps or electrical vacuum pumps. The pump works constantly, the pipe is disconnected by the solenoid valve. For RV 05, RV 06, RV 10 basic, digital.

## VC 2.4 Pump control

The pump control is required when using electrical vacuum pumps, in conjuction with the vacuum controller VC 2. The pump is disconnected from the mains and then reconnected. For RV 05, RV 06, RV 10 basic, digital.

Advantage over VC 1.3: Due to the interruption of the pumps current lead, noise levels and energy costs are reduced.

Included with delivery: Magnetic solenoid valve, power pack

## IKA<sup>®</sup> Electronic accessories

Vacuum pump / valve 131

## VC 1.1 Water jet pump

With valves for water jet and cooling water. Automatic cooling water cut-off at end of distillation. Suitable for rotary evaporators. Low water consumption.

For RV 05, RV 06, RV 10 basic, digital.

Ident. No. 1980700

## VC 1.3 Magnetic solenoid valve





Ident, No. 2439100 100 – 240 V 50/60 Hz









and the second s

## Anchor stirrer

With PTFE scarper or flow with bornigs, for all laboratory reactors. Page 142

## Flow breaker

Page 142

Torque measurement instrument 148 - 149

134 LR-2.ST Version 1

## LR-2.ST Version 1 (without reactor vessel)



EUROSTAR power control-visc P7 Overhead stirrer, page 43 Ident. No. 2850700

LR 2000.80 Reactor cover, page 142 Ident. No. 2508200

LR 2000.11 Anchor stirrer with flow borings, page 142 Ident. No. 2509500

LR 2000.1 Double-walled reactor vessel, page 143 Ident. No. 2508300

LR-2.ST Stand system

## Laboratory reactor system LR-2.ST

The systems LR-2.ST and LR 2000 are modularly expandable laboratory reactors, designed and planned for reproducing and optimizing chemical reaction processes as well as mixing, dispersing and homogenization processes at laboratory scales.

- Some examples for these processes are: - Manufacturing creams, lotions, emulsions, and liposome preparations in the pharmaceutical and cosmetic sector
- Mixing of solids such as calcium carbonate, talc, titanium oxide, etc. into liquid polymers - Mixing of additives and solid polymer
- compounds into mineral oils - Grinding and disintegrating of solids and
- fibers in liquids and polymers

The cost efficient LR-2.ST laboratory reactors are available for vacuum applications.

The laboratory reactors of the series LR 2000 P (pressure) and LR 2000 V (vacuum) are especially designed for the use in the pharmaceutical and cosmetic sector.

The systems can be adapted individually to a wide range of different applications and specific requirements. IKA® laboratory devices, e.g. temperature measuring instruments, laboratory stirrers and dispersing instruments, pumps and thermostats can be combined and controlled via PC using labworldsoft<sup>®</sup>. The torque measuring instruments VK 600 control VISCOKLICK® or VM 600 basic allow for evaluation of rheological properties.

### The IKA® laboratory reactors features among others are:

- Modularly expandable to accommodate groand joints)
- discharge valve

Technical data	
Min. volume (anchor stirrer)	500 ml
Min. volume (T 25 digital)	800 ml
Max. volume	2.000 ml
Max. temperature Kalrez	230 °C
Attainable vacuum	25 mbar
Max. viscosity	
Visco module VM 600	150.000 mPas
Speed range	
(EUROSTAR power control-visc P7)	8 – 290 rpm
Height of telescopic stand	620 – 1.010 mm
Dimensions (W x D x H)	460 x 430 x 1.240 mm
Materials in contact with medium	stainl. steel (AISI 316L)
	Kalrez (FFPM)
	borosilicate glass 3.3



## IKA<sup>®</sup> Laboratory reactors

Modular and expandable

interchangeable instruments for various applications (3 x NS 29 and 2 x NS 14

- Single- and double-walled jacketed 2 liter vessels available made of borosilicate glass or stainless steel, with or without bottom

- Sealing materials (FFPM) resist solvents and temperatures for applications up to 230 °C

LR-2.ST System variants 136



## LR-2.ST Version 1

## [1] LR-2.ST

Basic package with reactor cover (sealing material: FFPM) consisting of:

- Stand system LR-2.ST
- LR-2.SI Safety disconnection
- EUROSTAR power control-visc P7
- LR 2000.11 Anchor stirrer
- with flow borings

## [2] LR 2000.1

Double-walled reactor vessel, page 143 Ident. No. 2508300

Safety accessory for Version 1 and 2 (page): LR-2.SP Splinter protection (145)

## LR-2.ST Version 2

## [1] LR-2.ST

Basic package with reactor cover (sealing material: FFPM) consisting of:

- Stand system LR-2.ST
- LR-2.SI Safety disconnection
- EUROSTAR power control-visc P7
- LR 2000.11 Anchor stirrer with flow borings

## [2] LR 2000.1

Double-walled reactor vessel, page 143 Ident. No. 2508300

#### [3] VM 600 basic Visco module, page 145 Ident. No. 8016600

## LR-2.ST Version 3

## [1] LR-2.ST

Basic package with reactor cover (sealing material: FFPM) consisting of:

- Stand system LR-2.ST
- LR-2.SI Safety disconnection
- EUROSTAR power control-visc P7
- LR 2000.11 Anchor stirrer with flow borings

## [4] HBR 4 digital

Heating bath, page 98 Ident. No. 2602300

## [5] LR 2.1

Single walled reactor vessel, page 143 Ident. No. 3070000

## **Configuration possibilities**

Basic package (page 134 - 136)

## LR-2.ST Laboratory reactor system

consisting of: - LR-2.ST Stand system - LR-2.SI Safety disconnection - EUROSTAR power control-visc P7 - LR 2000.11 Anchor stirrer

Ident. No. 8016500

## Reactor vessels (page 143) and accessories (chapter Heating / Tempering)

LR 2000.1 Double-walled reactor vessel borosilicate glass Ident. No. 2508300

LT 5.24 Hose adapter (2 pieces required) Ident. No. 2578100

LT 5.20 Hoses Ident. No. 2606700

Ident. No. 2509600 LT 5.24

LR 2000.2

Hose adapter (2 pieces required) Ident. No. 2578100

LT 5.20 Hoses Ident. No. 2606700

CC3-308B vpc

Ident. No. 3658800

Circulation thermostat

CC3-308B vpc Circulation thermostat Ident. No. 3658800

## Add-on units

VK 600 control Torque measurement instr., p. 149, Ident. No. 8015700

DTM 12 IKATRON® Digital temperature measuring instr., p. 128, Ident. No. 3113200

Software (page 152 – 156)

labworldsoft<sup>®</sup> PC software Ident. No. 2970000

## Accessories (page 142)

LR 2000.10 Anchor stirrer with PTFE scraper Ident. No. 2508400

### LR 2000.11 Anchor stirrer with flow borings Ident. No. 2509500

## IKA<sup>®</sup> Laboratory reactors

LR-2.ST System variants



LR 2000 P System variants (pressure) 138

### LR 2000 P System variant pressure



Please contact IKA® or your local dealer for a detailed quotation.

EUROSTAR power control-visc P7 Overhead stirrer, page 43, Ident. No. 2850700

T 25 digital Disperser, can also be attached, page 76, Ident. No. 3565000

S 25 KV – 18 G Appropriate dispersing element, page 81 Ident. No. 2348000

LR 2000.40 Shaft receptacle, page 144, Ident. No. 2509200

LR 2000.85 Reactor cover, page 142, Ident. No. 2598100

LR 2000.11 Anchor stirrer with flow borings, page 142 Ident. No. 2509500

LR 2000.3 Reactor vessel, stainl. steel, page 143, Ident. No. 2509700

LR 2000.75 Stand for pressure variant, Ident. No. 2598000

Technical data	
Min. volume (anchor stirrer)	500 ml
Min. volume (T 25 digital)	800 ml
Max. volume	2.000 ml
Max. temperature FFPM	230 °C
Attainable pressure	6 bar
Max. viscosity	150.000 mPas
Speed range	
(EUROSTAR power control-visc P7)	8 – 290 rpm
Lift of telescopic stand	260 mm
Dimensions (W x D x H)	500 x 500 x 1.350 mm
Weight of basic device	30 kg
Materials in contact with medium	stainl. steel (AISI 316L)
	Kalrez (FFPM)

## **Configuration possibilities**

### **Basic components**

EUROSTAR power control-visc P7 Overhead stirrer, p. 43 Ident. No. 2850700

LR 2000.75 Stand for pressure variants, p. 138 Ident. No. 2598000

Accessories (page 142)

LR 2000.10 Anchor stirrer with PTFE scraper Ident. No. 2508400

#### LR 2000.11 Anchor stirrer with flow borings Ident. No. 2509500

### Reactor vessels (page 143) and accessories (chapter Heating / Tempering)

LR 2000.3 Double-walled reactor vessel stainl, steel Ident. No. 2509700

LT 5.23 Hose adapter (2 pieces required) Ident. No. 2235000

LR 2000.4 Double-walled reactor vessel with bottom outlet valve, stainless steel Ident. No. 3064900

LT 5.23 Hose adapter (2 pieces required) Ident. No. 2235000

LT 5.20

Hoses

Ident. No. 2606700

CC3-308B vpc

Ident. No. 3658800

Circulation thermostat

LT 5.20 Hoses Ident. No. 2606700

CC3-308B vpc Circulation thermostat Ident. No. 3658800

### Add-on units

VK 600 control Torque measurement instrument, p. 149 Ident. No. 8015700

LR 2000 VK Attachment kit for LR 2000 P, p. 145 Ident. No. 2984600

Software (page 152 – 156)

### DTM 12 IKATRON® Digital temperature measuring instrument, p. 128, Ident. No. 3113200

labworldsoft<sup>®</sup> PC software Ident. No. 2970000

Necessary components

## IKA<sup>®</sup> Laboratory reactors

LR 2000 P System variants (pressure)



LR 2000 V System variants (vacuum) 140

### LR 2000 V System variant vacuum



Please contact IKA® or your local dealer for a detailed quotation.

EUROSTAR power control-visc P7 Overhead stirrer, page 43, Ident. No. 2850700

T 25 digital Disperser, can also be attached, page 76, Ident. No. 3565000

S 25 KV – 18 G Appropriate dispersing element, page 81 Ident. No. 2348000

LR 2000.40 Shaft receptacle, page 144, Ident. No. 2509200

LR 2000.80 Reactor cover, page 142, Ident. No. 2508200

LR 2000.11 Anchor stirrer with flow borings, page 142 Ident. No. 2509500

LR 2000.1 Reactor vessel, page 143, Ident. No. 2508300

LR 2000.70 Stand for vacuum variant, Ident. No. 2509000

Technical data	
Min. volume (anchor stirrer)	500 ml
Min. volume (T 25 digital)	800 ml
Max. volume	2.000 ml
Max. temperature FFPM	230 °C
Attainable vacuum	25 mbar
Max. viscosity	150.000 mPas
Speed range	
(EUROSTAR power control-visc P7)	8 – 290 rpm
Lift of telescopic stand	260 mm
Dimensions (W $\times$ D $\times$ H)	500 x 500 x 1.350 mm
Weight of basic device	30 kg
Materials in contact with medium	stainl. steel (AISI 316L)
	Kalrez (FFPM)
	borosilicate glass 3.3

## **Configuration possibilities**

**Basic components** 

EUROSTAR power control-visc P7 Overhead stirrer, p. 43 Ident. No. 2850700

LR 2000.70 Stand for vacuum variant, p. 140 Ident. No. 2509000

## Accessories (page 142)

LR 2000.10 Anchor stirrer with PTFE scrapers Ident. No. 2508400

LR 2000.11 Anchor stirrer with flow borings Ident. No. 2509500

### Reactor vessels (page 143) and accessories (chapter Heating / Tempering)

LR 2000.1 Double-walled reactor vessel borosilicate glass Ident. No. 2508300

Double-walled reactor vessel and bottom discharge valve, borosilicate glass Ident. No. 2509600

Ident. No. 2578100

Ident. No. 3658800

LR 2000.2

LT 5.24

LT 5.20

Hoses

LT 5.24 Hose adapter (2 pieces required) Ident. No. 2578100

LT 5.20 Hoses Ident. No. 2606700

Ident. No. 2606700 CC3-308B vpc Circulation thermostat

CC3-308B vpc Circulation thermostat Ident. No. 3658800

Add-on units

VK 600 control Torque measurement instr., p. 149, Ident. No. 8015700

Digital temperature measuring instr., p. 128, Ident. No. 3113200

DTM 12 IKATRON®

LR 2000 VK Attachment kit for LR 2000 V, p. 145, Ident. No. 2984600

Software (page 152 - 156)

labworldsoft<sup>®</sup> PC software Ident. No. 2970000

## IKA<sup>®</sup> Laboratory reactors

LR 2000 V System variants (vacuum)



T 25 digital ULTRA-TURRAX® Disperser, p. 76 Ident. No. 3565000

VC 2 IKAVAC® Vacuum controller, p. 130 Ident. No. 2300000

142 Laboratory reactors accessories



ldent. No.	
2508200	LR 2000.80
2598100	LR 2000.85
2498900	LR 2000.54
2661200	LR 2000.57

For LR 2000 V (stand LR 2000.70). Incl. 3 x NS 29 and 2 x NS 14 / 23 groand joints.

Accessories (page): LR 2000.54 Sealing set (142)

LR 2000.85 Reactor cover (without fig.)

For LR 2000 P (stand LR 2000.75).

Accessories (page): LR 2000.57 Sealing set (142)

LR 2000.54 Sealing set (without fig.)

Spare, for LR 2000 V.

LR 2000.57 Sealing set (without fig.)

Spare, for LR 2000 P.



## LR 2000.10 Anchor stirrer

LR 2000.11 Anchor stirrer

With PTFE scraper, for all laboratory reactors.

With flow borings, for all laboratory reactors.

General data	
Material	stainl. steel (AISI 316L), PTFE

FFPM

FFPM

Ident. No. 2509500



Ident, No.

2571200

LR 2000.20 Flow breaker
-------------------------

Only for LR 2000 V and LR-2.ST.

## LR 2000.21 Flow breaker (without fig.)

Only for LR 2000 P in connection with LR 2000.40 (page 144).

General data	
Material	stainl. steel (AISI 316L)

General data	
Material	stainl. steel (AISI 316L)
Installation length	180 mm
	100 1111

General data	
Material	stainl. steel (AISI 316L)
Installation length	180 mm

General data	
Useful volume	2.000 m
Material	borosilicate glass 3.
Max. temperature	230 °C

General data

Useful volume

General data

Height

Max. temperature

Material

LR 2.1 Reactor vessel

Single-walled, for LR-2.ST.

## LR 2000.1 Reactor vessel

Double-walled, with quick-action connectors, for LR-2.ST and LR 2000 V.

## LR 2000.2 Reactor vessel

Double-walled, with quick-action connectors and bottom discharge valve, for LR-2.ST and LR 2000 V.

Accessories (page): (101)

## LR 2000.3 Reactor vessel

2.000 ml

230 °C

22 cm

stainl. steel (AISI 316L)

Double-walled with bottom outlet valve, for LR 2000 P (stand LR 2000.75).

## Accessories (page):

LT 5.20 Hose (101)

## LR 2000.53 Stand lower set

To raise the laboratory reactor vessels LR 2000.2 and LR 2000.4. Only in connection with LR 2000.70 and LR 2000.75.

General data

General data

Material of threaded seal

Material of threaded seal

## IKA<sup>®</sup> Laboratory reactors

# Laboratory reactors accessories



LR 2000.53 Stand lower set (143), LT 5.23 Hose adapter (2 pieces required) (101),



3064900

LR 2000.3 LR 2000.4


# IKA<sup>®</sup> Laboratory reactors

144 Laboratory reactors accessories



#### LR 2000.40 Shaft receptacle

To install the dispersing elements S 25 KV (page 81) and the flow breaker LR 2000.21 (page 142).

General data	
Material of seal	FFPM

Ident. No. 2509200



### LR 2000.60 Sensor receptacle

To install the temperature sensors PT 100.25 (page 128) and PT 100.5 (page101).

ld	lent.	No.
2	5093	800

### LR 2000.30 Vacuum gauge

Only for LR 2000 V. Alternative to the vacuum controller VC 2 IKAVAC® (page 130).

General data	
Material of seal	FFPM
Measuring range	1 – 1.020 mbar
Measuring accuracy acc. to DIN 16005	class 1
Max. temperature	60 °C

FFPM

General data

Material of seal

Ident, No. 2509400



## LR 2000.90 Drip funnel

For dosing, with ground joint NS 29. Only for LR-2.ST and LR 2000 V.

General data	
Volume	250 ml

Ident. No. 2277000

### LR 2000.52 Tool set (without fig.)

Ident. No. 2508800

Spare. Included in the packages of the laboratory reactors.

## LR 2000.VK Attachment kit (without fig.)

For LR 2000 V and LR 2000 P.

Accessories (page): Torque measurement instrument VK 600 control VISCOKLICK® (149)

### VM 600 basic Visco module

LR-2.ST, consisting of adapter kit and

### LR-2.SP Splinter protection (without fig.)

hot reactor vessel.

# IKA<sup>®</sup> Laboratory reactors

Ident. No.

2984600

Laboratory reactors accessories

Torque measurement instrument for VK 600 control VISCOKLICK® (page 149).



Ident. No. 8016600

Prevents potential injuries caused by broken glass and burns as a result of accidentally touching the

Ident. No. 3326400 45

# IKA<sup>®</sup> Laboratory reactors

Optional components 146

## Data processing: software, cable and adapters



# IKA<sup>®</sup> Laboratory reactors

Optional components

**Dispersing / Homogenizing** 

# IKA<sup>®</sup> Rheology





EUROSTAR power control-visc Overhead stirrer, page 41 Ident. No. 2600000

Boss head clamp, page 126 Ident. No. 2657800

VK 600 control VISCOKLICK<sup>®</sup> Torque measurement instrument, page 149 Ident. No. 8015700

Telescopic stand, page 125 Ident. No. 1412100

Paddle stirrer, page 46 / 47 Ident. No. 0757800

Technical data	
Measuring range	0 – 600 Ncm
Display	digital
Flange-Ø	60 / 62 mm
Flange Height	≥ 10 mm
Linearity of Display:	
0 – 60 Ncm	± 0,5
60 – 600 Ncm	± 1,0
Reproducibility:	
Static	± 0,1 Ncm
Dynamic	± 0,5 Ncm

#### VK 600 control VISCOKLICK® Torque measurement instrument

Rheological material properties such as viscosity, flow and deformation behavior are among the most important characteristics of any material: They determine the application-technical manufacturing process of a product The structural composition of a material can be established from its viscosity behavior The sequence of chemical reactions can be

- documented

The VK 600 control can be combined with all IKA® EUROSTAR overhead stirrers. The appropriate stirrer is mounted to the VK 600 control. During stirring, a force transducer determines a reaction force at the stirring shaft proportional to the torque.

- Easy assembly
- RS 232 interface and analog output

Accessories (page): VK 60 / 01 Adapter (149), labworldsoft® (153)

## VK 60 / 01 Adapter

For adaption of IKA® overhead stirrer RW 20 digital.

## IKA<sup>®</sup> Rheology Torque measurement instrument

- PC-controllable with labworldsoft® - Measuring system is overload-proof - Offset correction to eliminate errors

> Ident. No. 8015700 230 V 50/60 Hz 115 V 50/60 Hz 8015701



Ident. No. 2854100





# labworldsoft<sup>®</sup>

Eases life in the laboratory. With this laboratory software, you can network up to 64 laboratory devices simultaneously via one PC. That makes the automation of your laboratory experiments and processes possible. Page 152 / 153



## IKA<sup>®</sup> Software labworldsoft<sup>®</sup>

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#### labworldsoft<sup>®</sup>

With this laboratory software, you can network up to 64 laboratory devices simultaneously via one PC.

#### labworldsoft<sup>®</sup>

With this laboratory software, you can network up to 64 laboratory devices simultaneously via one PC. That makes the automation of your laboratory experiments and processes possible.

Measurements and processes may be run independently from one another. This helps to avoid long waits and you increase your productivity. The communication between PC and laboratory device is performed via the serial interface RS 232 (COM1 or COM2).

With the help of plug-in cards and Ethernet RS 232 servers, up to 64 laboratory devices can be used simultaneously via one PC. All laboratory instruments can be controlled independently from each other and the measured values (speed, temperature, torque, pH, etc.) can be documented separately.

#### Hard- and software requirements:

Pentium 90 with at least 16 MB RAM, and a mouse. VGA display: monochrome with at least 16 levels of grey or color. Windows 95/98/2000/NT/ME/XP/Vista.

#### Accessories (page):

PCI 8.2 Plug-in card (157), PC 4.1 RS 232 Server (157), DC 2 DATACONTROL (157), DA 2 DATACONTROL (157), IO 2 DATACONTROL (158) Networking, monitoring automated using labworldsoft®.

#### Controlling

Desired temperature and speed sequences can be precisely controlled by means of freely selectable ramp functions. The ramp functions can be graphically generated, stored, and then loaded again at any time.

#### Recording, evaluating

labworldsoft® enables a fast and easy recording of many physical parameters which are required in the laboratory, such as pH, conductivity, temperature, torque, weight, pump rates etc.

#### Exporting

Data recorded using labworldsoft® can be directly written to an Excel sheet or exported to any standard application at a later stage.

#### Storing / reproducing measured data

Do your test arrangements repeat themselves? With labworldsoft® all test arrangements can be stored. The stored data is available to reproduce the test, with one mouse click. The reproducibility of tests is warranted within the scope of ISO 9000 and within GLP.

#### Documentation

For documentation purposes, all measuring results as well as the measurement flowcharts can be printed or plotted according to GLP, ISO and QA.

For more information and a download of your free trial version please visit: www.labworldsoft.com

IKA<sup>®</sup> Software labworldsoft®

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With labworldsoft<sup>®</sup> you can network up to 64 laboratory instruments simultaneously via one PC. From sample preparation to synthesis, all steps of research and development in the lab can be



Ident. No. 2970000

## ( **0** ) labworld*soft* °

Manufactures with interface devices compatible to labworldsoft®:

- Ahlborn
- B. Braun Biotech
- Martin Christ
- Corning Inc.
- Ehret
- Eyela
- Fluid
- Fritsch
- Gerhardt
- GEL
- Harvard
- Heidolph
- Hermle
- Huber
- IKA®
- Ilmvac
- Infors
- Ismatec
- Julabo

- Kern
- KNE
- Knick
- Labovisco
- Lauda
- Metrohm
- Mettler-Toledo
- MLT
- PolyScience
- Sartorius
- Scaltec
- Sigma
- Telab
- Thermo Haake
- Thermo Neslab
- Troemner
- Vaccubrand
- yellowline

Interfaces to additional devices from other manufacturers will soon be available. Please ask for a current reference list.

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#### Presentation of results

The measuring results are directly displayed online or offline graphically with a selectable coordination system or numerically. Several numerical displays as well as four-channel displays are possible.

#### Storing a measuring configuration

The complete measuring configuration with all current parameters and the position of all opened windows can be stored. As a result, preconfigured flowcharts which are immediately ready for operation can be provided for the widest variety of tasks.

Fig. 1: Configuration example of a laboratory reactor with peripherals in operation. The speed of an overhead stirrer, the target temperature of a thermostat and a pump are controlled. Torque and temperature of the medium are recorded and are represented in a y/tgraphic (fig. 2). By means of a IO 2 DATACONTROL, additional external sensors or valves are possible. Configuration example – Recording rheological data during the stirring process

#### labworldsoft®

Laboratory software for control and data collection, page 153 Ident. No. 2970000

#### EUROSTAR power control-visc

Stirrer, page 41 Ident. No. 2600000

R 270

Boss head clamp, page 126 Ident. No. 2657800

#### VK 600 control VISCOKLICK®

Torque measurement instrument, page 149 Ident. No. 8015700

PC 1.5 Cable, page 158 Ident. No. 2756000 \_

R 1373 Paddle stirrer, page 46 Ident. No. 0757600

#### RH 5

Strap clamp for securing the vessel, incl. boss head clamp R 270, page 126 Ident. No. 3159000

R 2723 Telescopic stand, page 125 Ident. No. 1412100

## PCI 8.2 Einsteckkarte

for mounting in the PC to control up to 8 instruments, **page 157** Ident. No. 8017500

Figure 1: Configuration of a laboratory reactor with peripherals.



Figure 2: y/t-graphic: Shows torque and temperature changes in medium.



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labworldsoft<sup>®</sup> 156

Configuration example - Controlling and recording temperature data during magnetic stirring with heating



Laboratory software for control and data collection,

Holding rod for casing of the PT 100.50 sensor, page 33

Boss head clamp, page 126

Temperature sensor for RET control-visc, page 29

Support rod for attachment to

Plug-in card for mounting in the PC to control up to 8 instruments, page 157

Protective cover included with the RET control-visc,

RET control-visc *safety control* Safety magnetic stirrer with RS 232 interface, page 15, incl. protective cover H 99, page 34

General data Voltage output Current output

General data

Voltage output

Current output

0 - 1 / 0 - 5 / 0 - 10 V 0 – 20 / 4 – 20 mA

0 - 1 / 0 - 5 / 0 - 10 V

0 – 20 / 4 – 20 mA

For PC documentation of analog signals from up to 4 instruments. Accessories (page):

PC 1.5 Cable (158), PC 2.2 Adapter (158), AK 2.4 Analog cable (158)

## **DA 2 DATACONTROL**

To convert digital signals into analog signals. In this manner, devices with analog control inputs (industrial controllers, temperature controllers) can be controlled using labworldsoft®. Connection box included.

Accessories (page): PC 1.5 Cable (158), PC 2.2 Adapter (158), Analog cable (158): AK 2.6, AK 2.7

### PCI 8.2 Plug-in card

For mounting in the PC to connect up to 8 instruments simultaneously. Plug-in cards for up to 64 instruments available on request.

### PC 4.1 RS 232 Server

Up to 4 lab units can be controlled through the ethernet with the PC 4.1 RS 232 server. The server supports 4 RS 232 ports with a 10/100 mbps ethernet interface by TCP/IP. The server can be set-up through the ethernet and works as a transparent serial COM-Port without restrictions of platform and distance.

Server for connection of up to 64 instruments available on request.

## DC 2 DATACONTROL

## IKA<sup>®</sup> Software labworldsoft<sup>®</sup> accessories



Ident. No. 8015600 230 V 50/60 Hz 8015601 115 V 50/60 Hz



Ident. No.	
8017200	230 V 50/60 Hz
8017201	115 V 50/60 Hz



Ident. No. 3192000



labworldsoft<sup>®</sup> accessories 158



ldent. No.	
3006000	230 V 50/60 Hz
3006001	115 V 50/60 Hz

## **IO 2 DATACONTROL**

With the IO 2 DATACONTROL, the power switch IO 2.1 DATACONTROL and labworldsoft<sup>®</sup> any device without any interface (heaters, solenoid valves, etc.) can be turned on and off based on an event (a threshold value being exceeded, controller output, etc).

This opens up numerous control possibilities in connection with the PID, relay and trigger modules of labworldsoft<sup>®</sup>. In addition, using the 8 inputs on the IO 2 DATACONTROL, signals from switches etc. can be recorded by labworldsoft<sup>®</sup>.

#### Accessories (page):

IO 2.1 Power switch (158), PC 1.5 Cable (158), PC 2.2 Adapter (158)

IO 2.1 DATACONTROL Power switch

Technical data	
Max. power of the	
connected devices	1,2 kW
Cable length	0,6 m
EUBO connector (other connectors available on request)	

30 V / 1 A

0 – 24 V

Technical data

8 digital outputs

(relay contact)

8 digital inputs

(Voltage)

Purpose	Digital control of up to 4 instruments and digital recording of measurement data via PC over ethernet	Digital control of up to instruments and digita recording of measurer data via PC with interfa plug-in card	
IKA® instruments with interface	Magnetic stirrers RET control/t (p. 14), RET co Overhead stirrers EUROSTAR power control-v Shakers KS / HS control (p. 53 – 56) Revolution counter DZM control (p. 129) Bevolution counter DZM control (p. 149)		
Device interface		1!	
Required components		[	
	15 pin HD Sub-D (M)		
	Adapter PC 1.4		
	9 pin Sub-D (F)		
	9 pin Sub-D (M)		
	Cable PC 2.1		
	9 pin Sub-D (F)		
		25 pin Sub-D (M), 8 x	
		Plug-in card PCI 8	
		Installation in PC	
Interface PC / recorder	9 pin Sub-D (M)	Installation in PC	

PC 4.1 RS 232 Server with

RJ 45 network connection

PC / recorder

Ident, No. 3062000 230 V 50/60 Hz

115 V 50/60 Hz

3062001

#### Cable and Adapter (without fig.)

Cable	Length	Ident. No.
PC 1.1	3 m	2616700
PC 1.5	2,5 m	2756000
PC 2.1	5 m	2700700
PC 2.3	3 m	3036200
DTM 12.10	2,5 m	3127800
Adapter		
PC 1.2		2616800
PC 1.4		2755900
PC 2.2		2753200
PC 5.1		2621500
Analog cable		
AK 2.1	2,5 m	2734300
AK 2.2	2 m	2756100
AK 2.3	2 m	2801200
AK 2.4	2 m	2801300
AK 2.5	2 m	2845800
AK 2.6 (blue)	1,5 m	1719400
AK 2.7 (red)	1,5 m	1719300
AK 2.8	1,8 m	2907800

## IKA<sup>®</sup> Software Overview connection possibilities



#### 160 Overview connection possibilities



# IKA<sup>®</sup> Software

Overview connection possibilities

Analog output of measuring data to recorder

15 pin HD Sub-D (M)

Cable AK 2.2

3 x 4 mm banana

3 x 4 mm banana

Recorder



# C 14

The disposable crucible makes handling much easier because there is no longer any need for a quartz or stainless steel crucible. Optimises sample combustion. No crucible to clean. Direct contact with ignition wire. No ignition thread required. Page 173



Calorimeters 164 – 173 Decomposition system 174 – 175

164 Calorimeters



C 5000 The calorimeter offers three user-selected operating modes.

#### Technical data Input power max. 120 W 24 V DC, 5 A Rated voltage 1 x 2.5 AT Fuse Max. On-time continuous operation Range of measurement 40.000 J Measuring mode / isoperibol up to 17 min Measuring time up to 8 min dynamic manuel (isoperibol) up to 17 min time-controlled up to 14 min Reproducibility based on analysis of 1 g 0,1 % RSD benzoic acid NBS 39i Operating oxygen pressure 30 bar General data Dimensions (W x D x H) 400 x 400 x 400 mm Weight 21 kg Protection class 1 x serial (RS 232) Interfaces 1 x parallel (Centronics) Ambient temperature 20 – 25 °C (constant) Ambient humidity 80 % IP 21 Protection class according to DIN EN 60529

#### C 200

Compact low cost combustion calorimeter to determining calorific values of liquid and solid samples. Suitable for teaching and training (e.g. technical schools, universities) and for industrial laboratories with less need for analyses.

- In the manual mode (learning mode) the user triggers ignition and the end of measurement. The temperature changes are recorded at minute intervals. All calculations are manual.
- In the other operating modes ignition and calculation of calorific values are automatic. The calorific value is shown on the display. Acid correction of the calorific value and calculation of the heat values are performed manually.
- The C 5010 decomposition vessel can be equipped to use C 14 disposable crucible.
- The C 200 can also be operated with the "CalWin C 5040" calorimeter software. This enables control of up to eight C 200 measurement cells from a PC.

#### Functions:

- time-controlled

- GOST-certified
- Automatic sample ignition
- Compact modular design

- Consisting of:

Basic device C 200 incl. power pack and ignition adaptor, C 5010 Decompostion vessel standard, C 248 Oxygen station

# IKA<sup>®</sup> Analytical line

Calorimeter C 200



Ident, No. 8802500 100 – 240 V 50/60 Hz

- Working methods: isoperibol, manual, dynamic,

- Validation according to DIN 51900, ISO 1928, ASTM D240, ASTM D4809, ASTM D5865, ASTM D1989, ASTM D5468, ASTM E711

- Highly operator maintenance friendly - Complies with all global voltages, from 100 - 240 V - Powered with a low operating voltage 24 V DC

166 Calorimeters C 2000



#### C 2000 basic, C 2000 control, C 2000 basic high pressure and C 2000 control high pressure

The C 2000 basic and C 2000 control calorimeters are the tried-and-tested systems from IKA® for determining gross calorific values of liquid and solid samples.

A high level of automation with extremely simple handling characterizes these instruments. In addition to the isoperibolic measurement procedure (static jacket), a dynamic (reduced-time) working method is also available. Halogen resistant decomposition vessels of the C 5012 series for quantitative decomposition of sulfur and halogens in parallel to determining gross calorific values are available.

To provide the calorimeters with cooling water, they need to be connected to a thermostat. e.g. IKA® KV 600 (page 171) or a firmly installed water supply.

The C 2000 basic is equipped with a very convenient console to operate the unit. The C 2000 control is delivered with the proven C 5040 Cal-Win calorimeter software in order to control the system via PC. Network connection and special configuration for data exchange with LIMS can be implemented at any time.

The C 2000 high pressure is a combination of the C 2000 basic / C 2000 control and the C 62 digestion container (up to 1200 bar operating pressure), see page 172.

#### C 2000 basic Version 1

	Ident. No.	
Version 1	8801800	230 V 50/60 Hz
	8801801	115 V 50/60 Hz
Version 2	8801900	230 V 50/60 Hz
	8801901	115 V 50/60 Hz
high pressure	8802300	230 V 50/60 Hz
	8802301	115 V 50/60 Hz

#### Consisting of: C 2000 basic

C 5010 Decomposition vessel, standard

#### C 2000 basic Version 2

#### Consisting of:

C 2000 basic C 5012 Decomposition vessel, halogen resistant

#### C 2000 basic high pressure

Consisting of: C 2000 basic C 62 Decomposition vessel, high pressure C 60 Conversion set

#### Functions:

- Automatic water handling system includes tempe-

- ring, filling and emptying of calorimeter inner vessel
- Automatic oxygen filling of decomposition vessel
- Automatic decomposition vessel identification - Automatic sample ignition
- Validation according to DIN 51900,
- ASTM 240 D, ISO 1928, BSI etc.
- GOST-certified
- Operating methods:

isoperibol, measurement time: approx. 22 min dynamic, measurement time: approx. 7 min

- Compact, integrated modular design for convenient operation
- Cooling water supply via thermostat, e.g. KV 600 (page 171) or firmly installed water supply (C 25 pressure regulating valve recommended, page 172)
- Interface connections for each of the following: scale, printer, monitor and sample rack C 5020
- User-friendly software C 5040 CalWin for controlling the calorimeter and administrating measured data (page 171)
- LIMS integration is possible
- Special halogen resistant vessel for quantitative decomposition of halogens and sulfur - The decomposition vessel can be changed to use
- disposable crucible C 14 (page 173)
- Up to 8 calorimeters can be controlled by a single PC, using a multi-serial plug-in card

Technical data		
Input power max.		1,8 kW
Power ON-time	continu	ous operation
Range of measurement		40.000 J
Reproducibility		
based on analysis of 1 g	isoperibol	0,05 % RSD
benzoic acid NBS 39i	dynamic	0,1 % RSD
Working modes / Start temperature	isoperibol	25 °C
	isoperibol	30 °C
	dynamic	25 °C
	dynamic	30 °C
Measurement time	isoperibol	up to 22 min
	dynamic	up to 7 min
Operating oxygen pressure		30 bar
Cooling medium		tap water
Min. flow rate		60 l/h
Operated with KV 600		
Pressure		0,3 bar
Temperature		
(depending on working mode)		18 / 25 °C
Operated at firmly installed water con	inection	
Pressure after C 25 pressure regulating va	alve	1 – 1,5 bar
Temperature		
(depending on working mode)		12 – 28 °C
Max. pressure at the tap		6 bar
General Data		
Dimensions (WxDxH)	440 x 4	50 x 500 mm
Weight		35 kg
Ambient temperature	20 – 25	°C (constant)
Ambient humidity		80 %
Protection class according to DIN EN 60	529	IP 21

#### C 2000 control Version 1

Consisting of: C 2000 control C 5040 CalWin, calorimeter software

## C 2000 control Version 2

Consisting of: C 2000 control C 5012 Decomposition vessel, halogen resistant C 5040 CalWin, calorimeter software

#### C 2000 control high pressure

Consisting of: C 2000 control C 62 Decomposition vessel, high pressure C 60 Conversion set C 5040 CalWin, calorimeter software

### C 2000 Extension device

Consisting of: without decomposition vessel), C 5041.10 Connection cable (for 8 x interface box)



# IKA<sup>®</sup> Analytical line

Calorimeters C 2000

C 5010 Decomposition vessel, standard

A PC is required to operate the C 2000 control.

C 2000 control (without calorimeter software,



max. 8 devices



Ident. No.

Version 1	8802000	230 V 50/60 Hz
	8802001	115 V 50/60 Hz
Version 2	8802100	230 V 50/60 Hz
	8802101	115 V 50/60 Hz
high pressure	8802400	230 V 50/60 Hz
	8802401	115 V 50/60 Hz

Calorimeters C 5000 168



Ident No

8803001

8803300

8803300

230 V 50/60 Hz

115 V 50/60 Hz

230 V 50/60 Hz

115 V 50/60 Hz

Package 1/10 8803000

Package 1/12

## C 5000 control

The IKA® calorimeter C 5000 is the only calorimeter in the world that offers a free selection of 3 working methods. Thus, it is possible to perform determinations of gross calorific values of liquid and solid samples in adiabatic (approx. 14 - 18 min), isoperibolic (approx. 22 min) and dynamic (reduced time: approx. 10 min) mode.

A high level of automation in addition to an extensive range of accessories leaves nothing more to wish for.

#### Functions:

- Automatic water handling system includes tempering, filling and emptying of calorimeter inner vessel
- Automatic oxygen filling and degassing of the decomposition vessel
- Validation according to DIN 51900, ASTM 240 D, ISO 1928, BSI etc.
- GOST-certified
- Interface connections for each of the following: scale, printer, monitor and sample rack C 5020
- User-friendly software C 5040 CalWin for controlling the calorimeter and administrating measured data (page 171)
- LIMS integration is possible
- Special halogen resistant vessel for quantitative decomposition of halogens and sulfur (accessory)
- The decomposition vessel can be changed over to use disposable crucible C 14 burns during measuring (page 173)

### C 5000 control Package 1/10

Consisting of: C 5000 Controller C 5003 Measurement cell C 5010 Decomposition vessel, standard C 5001 Cooling system

#### C 5000 control Package 1/12

#### Consisting of:

C 5000 Controller C 5003 Measurement cell C 5012 Decomposition vessel, halogen resistant C 5001 Cooling system

Technical data		
Input power max.		
(with one measuring cell)		1,3 kW
Power ON-time	continu	ous operation
Range of measurement		40.000
Reproducibility	adiaba	tic / isoperibo
based on analysis of 1 g		0,05 % RSE
benzoic acid NBS 39i	dynamic	0,1 % RSE
Working modes		adiabatio
		isoperibo
		dynamio
Measurement time	adiabatic	up to 15 mir
	isoperibol	up to 22 mir
	dynamic	up to 10 mir
Operating oxygen pressure		30 ba
Cooling medium (C 5004)		tap wate
Flow rate		18 – 42 l/h
Operated (C 5004) with KV 600		
Temperature		15 – 20 °C
Operated at firmly installed water of	connection	
Min. / max. temperature		10/19°C
Max. pressure at the tap		9 ba
General Data		
Dimensions (W $\times$ D $\times$ H)		
C 5000 control Package 1	740 x 3	380 x 400 mm
C 5000 control Package 2	560 x 3	380 x 400 mm
Weight Package 1		61 kg
Ambient temperature	20 – 25	°C (constant
Ambient humidity		80 %
Destantion along another to DIN EN	00500	10.01

#### C 5000 control Package 2/10

Cooling water supply via thermostat KV 600 (page 171) or firmly installed water connection.

Consisting of: C 5000 Controller C 5003 Measurement cell C 5010 Decomposition vessel, standard C 5004 Heat exchanger

#### C 5000 control Package 2/12

Cooling water supply via thermostat KV 600 (page 171) or firmly installed water connection.

#### Consisting of:

C 5000 Controller C 5003 Measurement cell C 5004 Heat exchanger

Dimensions (W x D x H)	
C 5000 control Package 1	740 x 380 x 400 mm
C 5000 control Package 2	560 x 380 x 400 mm
Weight Package 1	61 kg
Ambient temperature	20 – 25 °C (constant)
Ambient humidity	80 %
Protection class according to DIN EN 6052	9 IP 21

# IKA<sup>®</sup> Analytical line

Calorimeters C 5000

C 5012 Decomposition vessel, halogen resistant



	Ident. No.	
Package 2/10	8803200	230 V 50/60 Hz
	8803201	115 V 50/60 Hz
Package 2/12	8803400	230 V 50/60 Hz
	8803401	115 V 50/60 Hz

170 Calorimeters C 7000

#### C 7000

The C 7000 is the first IKA® calorimeter with a completely dry system for measuring the gross calorific value of solid and liquid samples. The temperature is measured directly in the decomposition system. This results in measurement times in the range of 3 to 7 minutes (depending on the sample). The system can manage up to 8 different decomposition vessels using a code ring scheme.



#### Functions:

- High sample frequency
- Precise and reproducible determination of gross calorific values according to ISO 1928
- Reduction of routine task through automatic
- application flow
- Automatic decomposition vessel identification
- Interface connections for scale, printer and PC
- User-friendly software C 5040 CalWin for controlling the calorimeter and administration of measuring data (page 171)
- Special halogen resistant vessel for quantitative decomposition of halogens and sulfur
- The decomposition vessel can be changed to use disposable crucibles C 14 (page 173)

#### C 5040 CalWin

CalWin is a control and evaluation software for all IKA<sup>®</sup> calorimeters (C 2000, C 4000, C 5000, C 7000). PC operating system requirements: Windows 95 / 98 / ME / NT / 2000 or XP, at least one free serial interface and 50 MB of available disk space.

- Control, monitor and view operational procedures
- Print and save measurement protocols
- Identify and record samples
- Administration of sample racks
- Flexible administration and evaluation of calibrations
- Flexible aministration and grouping of measurements
- Printing and saving calibration and result protocols suitable for certification

#### - Library functions

#### C 5041 CalWin plus

To control up to 8 calorimeters of the same or different type.

Consisting of: C 5040 CalWin, PCI 8.2 PC Plug-in card (internal), Interface box (8x)

# KV 600 digital

C 5000 control pack 2, and C 7000.

ldent. No.	
8800900	230 V 50/60 Hz
8800901	115 V 50/60 Hz

ldent. No.	
8801400	230 V 50/60 Hz
8801401	115 V 50/60 Hz

#### C 7000 basic equipment set 1

Consisting of:

C 7000 Measurement cell C 7010 Decomposition vessel, standard C 7002 Cooling system C 48 Oxygen station

#### C 7000 basic equipment set 2

#### Consisting of:

C 7000 Measurement cell C 7012 Decomposition vessel, halogen resistant C 7002 Cooling system C 48 Oxygen station

Technical data	
Input power max.	0,1 kW
Power ON-time	continuous operation
Range of measurement	30.000 J
Reproducibility	
based on analysis of 1 g	
benzoic acid NBS 39i NBS 39i	0,2 % RSD
Working modes	patented
	double dry
Measurement time	3 – 7 min
Operating oxygen pressure	30 bar
Cooling medium (C 7002)	tap water
Flow rate (C 7002)	2 – 3 l/h
Temperature	12 – 30 °C
	(cooling water)
Operated at firmly installed water of	onnection
Max. pressure at the tap	9 bar
General Data	
Dimensions (W $\times$ D $\times$ H)	310 x 490 x 395 mm
Weight	43 kg
Ambient temperature 18 – 30 °C (consta	
Ambient humidity	80 %
Protection class according to DIN EN	60529 IP 21

Technical data	
Temperature range	-20 - 40 °C
Temperature setting	digita
Temperature display	digita
Temperature sensor internal	PT 10
Resolution of display	0,1
Temperature stability at -10 °C	1
Refrigerating capacity at 15 °C	0,3 kV
at 0 °C	0,2 kV
at -10 °C	0,14 kV
at -20 °C	0,07 kV
Refrigerant	R134
Max. delivery capacity of pressure pump	12 l /mi
Delivery pressure (head)	max. 0,2 ba
Delivery suction pressure (head)	max. 0,1 ba
Pump connection	M 16 x
Pump connection for hose	NW8/1
Bath volume	4
General Data	
Dimensions (W $\times$ D $\times$ H)	225 x 360 x 380 mr
Power supply requirement	208 - 240 V 1 50/60 H
Power input	0,77 kV
Fuse	16
Min. ambient temperature	5 °
Max. ambient temperature	32 °

# IKA<sup>®</sup> Analytical line

Calorimeters accessories

- Data transmission via RS232 interface to Microsoft<sup>®</sup> EXCEL and Microsoft<sup>®</sup> Access applications - Preprocessed work sheets for Microsoft® EXCEL (configurable by user)

> Ident. No. 3045000

KV 600 digital is an active condenser with airconditioned refrigerator featuring a user-friendly microprocessor controller with large temperature display. The temperature consistency is 1 K. The heat rejection rate and flow rate of the KV 600 are customised to the IKA® Calorimeter C 2000,





Ident. No.		
3410500	230 V	50/60 Hz
3410501	115 V	50/60 Hz











# IKA® Analytical line172Calorimeters accessories

### Calorimeters accessories

for C 200	Ident. No.
C 5010 Decomposition vessel, standard	7114000
C 5010.4 Attachment for combustible crucible C 14 (for C 5010 / C 5012)	3016900
C 5010.5 Crucible holder, big (for C 5010 / C 5012)	3055900
C 5030 Venting station (for C 5010 / C 5012) with gas wash bottle acc. to DIN 12596 (for gas absorption)	7198000
C 5041.10 Connection cable	3036000
C 21 Pelleting press	1605300
C 29 Pressure gauge, oxygen	0750200
C 248 Oxygen station	3520000
C 200.1 Measuring cup 2.000 ml	3548900

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for C 2000	Ident. No.
C 5010 Decomposition vessel, standard	7114000
C 5012 Decomposition vessel, halogen resistant	7215000
C 62 Decomposition vessel, "high pressure"	3265000
C 60 Conversion set for C 62	3187400
C 5010.4 Attachment for combustible crucible C 14 (for C 5010 / C 5012)	3016900
C 5010.5 Crucible holder, big (for C 5010 / C 5012)	3055900
C 5030 Venting station (for C 5010 / C 5012) with gas wash bottle acc. to DIN 12596 (for gas absorption)	7198000
C 5020 Sample rack	7145000
KV 600 Cooling water supply (230 V)	3410500
KV 600 Cooling water supply (115 V)	3410501
C 25 Pressure regulating valve to operate with firmly installed water connection	3197200
C 5041.10 Connection cable	3036000
C 21 Pelleting press	1605300
C 29 Pressure gauge, oxygen	0750200
C 58 Set of wearing parts (for C 2000 high pressure)	3296300
C 59 Combustion crucibles for C 62 (for C 2000 high pressure)	3266000

for C 5000	Ident. No
C 5010 Decomposition vessel, standard	7114000
C 5012 Decomposition vessel, halogen resistant	7215000
C 5010.4 Attachment for combustible crucible C 14 (for C 5010 / C 5012)	3016900
C 5010.5 Crucible holder, big (for C 5010 / C 5012)	3055900
C 5030 Venting station (for C 5010 / C 5012) with gas wash bottle acc. to DIN 12596 (for gas absorption) $\_$	7198000
C 5020 Sample rack	7145000
KV 600 Cooling water supply (230 V)	3410500
KV 600 Cooling water supply (115 V)	3410501
C 5041.10 Connection cable	3036000
C 21 Pelleting press	1605300
C 29 Pressure gauge, oxygen	0750200

for C 7000	Ident. No.
C 7010 Decomposition vessel, standard	3015000
C 7012 Decomposition vessel, halogen resistant	3017000
C 7010.8 Venting handle (for C 7010 / C 7012)	_ 7095000
C 7030 Venting station (for C 7010 / C 7012) with gas wash bottle acc. to DIN 12596 (for gas absorption) $\_$	3013300
C 5041.10 Connection cable	3036000
C 7002 Cooling system (230 V)	7011000
C 7002 Cooling system (115 V)	_ 7011001

#### Calorimeters accessories

## for C 7000

KV 600 Cooling water supply (230 V)
KV 600 Cooling water supply (115 V)
C 21 Pelleting press
C 29 Pressure gauge, oxygen
C 48 Oxygen station
C 5010.4 Attachment for combustible crucible C 14 (for C 5010 / C 5012)
C 5010.5 Crucible holder, big (for C 5010 / C 5012)

#### Instructions on the IKA® calorimeter systems available on request.

#### Consumables for all Calorimeters

C 5003.1 Aqua Pro stabilizing agent (20 ml)
C 710.4 Cotton thread, cut to length (500 pieces)
C 5010.3 Ignition wire, spare (5 pieces)
C 5012.3 Ignition wire, platinum (2 pieces)
C 4 Quartz dish
C 5 Set of VA combustion crucibles (25 pieces)
C 6 Quartz dish, big
C 710.2 Set of VA combustion crucibles (25 pieces)
C 9 Gelatine capsules (100 pieces)
C 10 Acetobutyrate capsules (100 pieces)
C 12 Combusion bags 40 x 35 mm (100 pieces)
C 12 A Combusion bags 70 x 40 mm (100 pieces)
C 14 Combustible crucible (100 pieces)
C 15 Paraffin strips (600 pieces)
C 16 Parafilm, 1.000 x 50 mm
C 17 Paraffin, liquid, 30 ml
C 43 Benzoic acid NIST 39i (30 g)
C 723 Benzoic acid, blister package (50 pieces)
AOD 1.11 Control standard for sulfur and chlorine (50 ml)
AOD 1.12 Control standard for fluorine and bromine (50 ml)
C 58 Set of wearing parts (for C 2000 high pressure)
C 59 Combustion crucibles for C 62 (for C 2000 high pressure)
C 08 Pure iron ignition wire (for C 2000 high pressure) (200 m coil)

# IKA<sup>®</sup> Analytical line

Calorimeters accessories / consumables

I	dent.	No.
	3410	500
	3410	501
	1605	300
	0750	200
	1560	000
	3016	900
	3055	900

Ident. No.
7207700
1483700
7122800
2994900
1695500
1749500
 0355100
 1483500
0749900
0750000
2201400
2201500
7224500
3131100
3801100
3801200
0750600
3243000
3044000
3080200
3296300
3266000
0749600

# **IKA®** Analytical line

174 Decomposition system



#### Protective device AOD 1.3 As per Pressure Vessel Directive 97 / 23 / EC (not included with the delivery), page 175, Ident. No. 3308000

Oxygen filling station C 48 For filling decomposition vessel with oxygen, 30 bar, page 173 Ident. No. 1560000

#### Venting station C 7030

With gas with DIN 12596 gas wash bottle, for gas absorption (not included with the delivery), page 175 Ident. No. 3013300

#### Control standard AOD 1.11 (without fig.)

For sulfur and chlorine, page 175 Ident. No. 3044000

#### Decomposition vessel AOD 1.1

High-alloy, halogen-resistant stainless steel, page 175 Ident. No. 3303000

#### External ignition unit AOD 1.2

Ignition triggered by pressing the Ignite button Cable length: 5 m, page 175 Ident. No. 3348000

#### Consisting of:

AOD 1.1 Decomposition vessel, C 48 Oxygen station, AOD 1.2 External ignition unit, AOD 1.11 Control standard (50 ml)

AOD 1 Decomposition system - Oxidative decomposition of solid and liquid organic samples under pressure in a closed system - Quantitative decomposition of all halogens, sulfur,

> as well as volatile metals, e.g. As and Hg - Absorption of the combustion products in an aque-

- ous medium - Catalytic support of the oxidation process with autoregenerating catalytic inside walls of the decomposition vessel
- Pressure vessel of high-grade stainless steel
- Decomposition temperature up to 1.200 °C
- Max. operating pressure during decomposition 195 bar
- Decomposition time < 3 min
- The decomposition vessel can be changed to use disposable crucibles C 14 (page 172 / 173)
- Control standards for Cl, S, F and Br

- Introduction of the combustion gases into the absorption solution via venting station C 7030

Technical data	
Decomposition time	< 3 min
Core temperature	> 1.200 °C
Max. operating temperature	50 °C
Max. operating pressure	195 bar
Volumen of decomposition vessel	210 ml
Oxygen pressure	30 bar

#### Important information:

If protective device AOD 1.3 is not used, an AOD 1.13 remote ignition head is required.

The AOD principle is based on the bomb method as per DIN 51577, Part 1 of 1982. Other standards: DIN / EN 14582, "Characterisation of waste - Halogen and sulphur content" and DIN 51727, Testing of solid fuels - Determination of chlorine content

#### AOD 1.3 Protective device

user from inquiry.

#### C 7030 Venting station

vessels AOD 1.1, C 7010 and C 7012.

#### Decomposition system accessories

	Ident. No.
AOD 1.1 Decomposition vessel	3303000
AOD 1.2 External ignition unit	3348000
AOD 1.13 Remote ignition head (required where AOD 1.3 is not used)	3348100
C 21 Pelleting press	1605300
C 29 Pressure gauge, oxygen	0750200
C 5010.4 Attachment for combustible crucible, C 14	3016900

#### Decomposition system consumables

C 4 Quartz dish
C 9 Gelatine capsules (100 pieces)
C 10 Acetobutyrate capsules (100 pieces)
C 12 Combustion bags 40 x 35 (100 pieces)
C 12 A Combustion bags 70 x 40 mm (100 pieces)
C 14 Combustible crucible (100 pieces)
C 15 Paraffin strips (600 pieces)
C 5012.3 Platinum ignition wire (2 pieces)
C 710.4 Cotton thread, cut to length (not suitable for trace range)
AOD 1.11 Control standard for sulfur and chlorine (50 ml)
AOD 1.12 Control standard for fluorine and bromine (50 ml)
C 723 Benzoic acid, blister package (Combustion aid) (50 pieces)

# IKA<sup>®</sup> Analytical line

Decomposition system accessories and consumables

For use with decomposition vessel AOD 1.1 operated in accordance with Pressure Vessel Directive 97/23/ EC. If the unit is used improperly (e.g. use of unknown explosive substances or high energy overloads) or if the decomposition vessel is worn, bursting can not totally excluded. In this case the protective device protects the



Ident. No. 3308000

The controls venting of the combustion gases after decomposition. Complete with DIN 12596 gas wash bottle. For use with decomposition



Ident No 3013300

Ident. No.
1695500
0749900
0750000
2201400
2201500
7224500
3131100
2994900
1483700
3044000
3080200
3243000

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# General



# IKA<sup>®</sup> General

178 Questionnaire

IKA®-Werke GmbH & Co. KG Janke & Kunkel-Str.10 79219 Staufen Germany Fax: +49 7633 831-98		Name Company Department Street City / State / Zip Country Phone Fax E-Mail		
Type of processing	Mixing Homogenizing	Dissolving Suspending	Emulsifying Wet crushing	
Volume / Quantity	Discontinuous Continuous	l/batch l/h		
Viscosity		_ mPas (20 °C)		
Flow behaviour similar to	Water	Motor oil	Honey	
Composition	Liquid Solid Particle size initial pH range Vacuum range	% % mm mbar	Material Material After end of process Temperature range Pressure range	⊔µm °C mbar
Container dimensions	Diameter mm	Total height	mm Filling height	mm
Voltage / Frequency	V		Hz	
Ex-proof Remarks	no	yes, Ex-class		

#### Device safety, environment

All IKA® laboratory devices satisfy the international legal regulations according to DIN EN IEC 61010. Any instrument is safety tested according to this norm before it leaves IKA®. Instruments designed for the European market are labeled with the CE mark, to state that they satisfy the applicable EU regulations and norms. Environmental factors were especially taken into consideration when materials were selected (CFC-free and cadmium-free products).

#### Patents

Certain products featured in the catalog have been assigned property rights such as patents, trademarks, etc. These property rights only apply within the Federal Republic of Germany. On request, we will gladly provide information with regard to their validity in other countries.

#### Guarantee, Warranty

The warranty satisfies the relevant legal regulations. The guarantee period for our products is 2 years, for analyzing technology products the period is 1 year.

#### Copyright

Copying for commercial purposes is expressly permitted. We refer to the copyright with regard to tables, catalog design and formulations. Documentary evidence of used catalog pages is desired.



#### Illustrations

The glass vessels and containers shown in the photos together with the instruments are generally not included in the product package.

#### Voltage / Frequency / Plugs

The instruments featured in this catalog require a voltage of 230 V (50/60 Hz), 115 V (50/60 Hz). Please contact us if you have queries concerning different connected loads.

#### Service

Please contact your specialist dealer or IKA® direct in case of service queries. For spare parts replacement, please indicate the serial number and instrument type.

#### Certification



DIN EN ISO 9001 Reg. Nr. 4343

#### AISI steel designation

Refers to the American steel standard.

#### IKA<sup>®</sup> General 180 Terms and Conditions of Sale

The following terms and conditions shall apply to all sales, unless specifically agreed otherwise:

#### 1. General

All agreements must be made in writing. Any terms and conditions of the buyer in his/its enquiries or orders which deviate from the present Terms and Conditions of Sale shall only apply if the supplier has specifically declared its agreement herewith. Any agreements deviating from the present Terms and Conditions of Sale shall only apply to the business for which they were agreed unless they are specifically prolonged.

#### 2. Quotations

The supplier shall be bound to all guoted prices for three months unless otherwise agreed. The right of prior sale shall be reserved. The documents pertaining to the offer, such as illustrations, drawings, weight and dimension details, etc. shall only be approximate unless they are specifically designated as binding. The supplier shall retain the ownership and copyright of cost estimates, drawings and any other documents: they may not be made available to any third parties. Plans received from the buyer and designated as confidential shall only be made available to third parties by the supplier with the consent of the buyer.

#### 3. Conditions of delivery

The written order acknowledgement of the supplier shall be relevant for the scope of delivery. All ancillary agreements and modifications shall require written confirmation by the supplier.

#### 4. Prices and payments

a) Unless otherwise agreed, prices are ex-works, excluding packaging. INCOTERMS 2000 apply. Unless otherwise agreed, all prices shall apply ex works excluding packing. All prices shall be subject to the statutory rate of valueadded tax. Confirmed prices shall be based on prevailing material prices and wages. The supplier shall reserve the right to charge the material prices and wages prevailing at the time of delivery.

- b) Unless otherwise agreed, all payments shall be made to the cash office of the supplier without deductions or charges, with 2% cash discount for payment within 14 days or net within 30 days. If payments are deferred or not made as agreed, default interest at eight percent above the basic discount rate of the EZB shall be charged. Special payment conditions shall apply to export deliveries.
- c) No withholding of payments, nor any offsetting of counter claims disputed by the supplier, shall be permitted.

#### 5. Deliveries - Delivery period

- a) Unless otherwise agreed in writing, deliveries are ex-works. INCOTERMS 2000 apply
- b) The delivery period shall commence with the dispatch of the order acknowledgement but not before receipt of the documents, licenses and approvals to be acquired by the
- buyer and not before receipt of the agreed down-payment. c) The delivery period shall be deemed to have been upheld if the object of delivery has left the works of the supplier before the end of the delivery period or if readiness to supply
- d) The delivery period shall be reasonable prolonged in the event of labor disputes, particularly strikes or lock-outs, or in the event of unforeseen impediments can be shown to have had a material effect on the production or delivery of the object of supply. This shall also apply if the aforesaid circumstances occur at sub-contractors of the supplier.
- e) If dispatch is delayed at the request of the buyer, the buyer shall be charged with the storage costs incurred commencing one month after the notification of readiness to deliver but not less than 1/2% of the invoice amount for each month if the goods are stored in the works of the supplier.
- f) In case of delayed acceptance by the buyer, and after setting and fruitless course of a reasonable period of time. the supplier has the right of further disposal of the goods.

#### 6. Call-up of goods

has been notified

Goods ordered on call shall be called up within a reasonable period with special agreement, but no later than 12 months from the date of the order acknowledgement. If ordered goods are not called up on time, the supplier shall be entitled to store the goods which are ready for dispatch, such storage being at the risk of the buyer, and to invoice the goods with all the storage costs incurred as if they had been delivered or to dispatch the goods without having received a dispatch request from the buyer.

#### 7. Transfer of risk and acceptance of goods

- a) Risk shall pass to the buyer no later than the dispatch of goods, also if part-shipments are made or if the supplier has assumed other performances, e.g. dispatch costs or transportation and installation
- b) If specific instructions for the dispatch of goods are not included in the order, goods shall be dispatched at the discretion of the supplier, without any obligation for the cheapest mode of transport
- c) In the interests of the buyer, the supplier shall insure shipments against theft, breakage, transport, fire and water damage and against any other reasonable risks at the cost of the buyer. Only on the specific request of the buyer transport insurance of the aforesaid type shall not be concluded.

Unless otherwise agreed, the supplier shall charge 0,5% of the invoice value for transport insurance and 2% of the invoice value for fragile accessories. Any transport damages shall be notified to the supplier within 8 days, together with the damage report of the transport establishment; such transport damages shall otherwise not be accepted. Any incomplete deliveries shall likewise be notified to the supplier within 8 days; notifications of missing deliveries shall otherwise not be accepted. Shipments destined for export shall only be insured on the specific instructions of the buyer and at the cost of the buyer

d) If dispatch is delayed for reasons attributable to the buyer, risk shall pass to the buyer on the date of readiness to supply; the supplier shall; however, be obliged to insure the goods at the request of the buyer and at the cost of the buyer. e) Part-shinments shall be admissible

#### 8. Reservation of title

a) The supplier shall reserve title to the goods delivered until all claims of the supplier against the buyer arising from the business relationship have been settled in full, including all future claims arising from simultaneous or subsequent contracts. This shall also apply if individual or all claims of the supplier are placed on a current account and if a balance is drawn and recognized. In the event of any non-contractual conduct by the buyer, in particular payment delay on the part of the buyer, the supplier shall be entitled to demand the return of the reserved goods with prior notification and the buyer shall be obliged to return such goods. The return of goods or the pledging of goods by the supplier shall only constitute withdrawal from the contract if such withdrawal is specifically notified by the supplier in writing unless the German Hire Purchase Law applies. The buyer shall be obliged to notify the supplier immediately in writing if reserved goods are pledged or seized in any other way by a third party.

b) The buyer shall be entitled to sell the delivered goods in the ordinary course of business. The buyer shall, however, hereby assign to the supplier all his/its claims against his/its customers or third parties arising from such resale, irrespective of whether the resreved goods are resold without having been processed or not. The buyer shall also be entitled to collect the aforesaid claims after the aforesaid assignment to the supplier. This shall not prejudice the right of the supplier to collect such claims as long as the buyer discharges his/its payment commitments in an orderly and proper manner. The supplier shall be entitled to demand that the buyer notifies the sassigned claims and the names of the liable parties to the supplier, that all the details required for collection are provided, that the relevant documents are submitted to the supplier and that the liable parties are informed of the assignment. If the reserved goods are sold together with other goods to which the supplier has no title, the claim of the buyer against his/its customer shall be deemed as assigned to the supplier in the amount of the delivery price agreed by the supplier and the buyer.

c) Any processing or transformation of reserved goods by the buver shall always on behalf of the supplier. If reserved goods are processed with other goods to which the supplier has no title. the supplier shall acquire co-ownership in the new chattel in the ratio of the value of the reserved goods to the value of the new processed chattel at the time of processing. The processed chattel shall also be governed by the provisions relating to the reserved goods. The supplier shall be obliged to release any securities to which he is entitled only if such security exceeds the secured claims by more than 25% provided such claims of the supplier have not already been settled by the buyer.

- d) The supplier shall, at the cost of the buyer, be entitled to insure the reserved goods against theft, breakage, fire, water and any other damages unless the buyer is able to prove that he/it has taken out such insurances
- e) Any intervention costs incurred by the supplier shall be borne by the buyer.

#### 9. Liability for defects

Notwithstanding Section 11, the supplier shall be liable for defective supplies as follows, to the exclusion of all further claims: a) All those parts which prove unusable or the usability of which is severely impaired within 12 months of putting into service due to circumstances prevailing prior to the transfer of risk shall be rectified or replaced by the supplier without charge and at the reasonable discretion and option of the supplier. The identification of any such defects shall be notified to the supplier in writing immediately. Any replaced parts shall become the property of the supplier. If dispatch, installation or putting into service are delayed for reasons not attributable to the supplier, the aforesaid liability shall lapse no later than 15 months from the transfer of risk.

- b) The right of the buyer to enforce claims for defects shall in all cases become statute-barred 6 months from the date of the due complaint by the buyer but no later than the end of the warranty period.
- c) No liability shall be assumed for damages arising for the following reasons: improper or incorrect use, defective installation or putting into service by the buyer or third parties, natural wear and tear, incorrect or negligent handling and the use of unsuitable materials, replacement materials, defective construction work, unsuitable foundations, chemical, electrochemical or electrical influences unless they are attributable to negligence or intent on the part of the supplier.
- d) The buyer shall, after consultation with the supplier, grant the supplier the necessary time and opportunity to carry out all the rectifications and replacements which the supplier considers necessary at its resonable discretion, otherwise the supplier shall be exempt from its liability for the aforesaid defects. Only in cases of emergency endangering operational safety and to avert disproportionately high damages - were by the supplier is to be informed immediately - or if the supplier is in delay with the rectification of the defect the buyer shall be entitled to rectify the

defect himself/itself, or the have the defect rectified by a costs from the supplie

- be borne by the buyer.
- of the supplier
- g) Additional claims of the buyer, particularly compensation goods themselves, shall be excluded if permitted by law.

#### 10. Liability for ancillary obligations

If, for reasons attributable to the supplier, the delivered goods cannot be used by the buyer as specified in the contract due to an omited or defective execution of recommendations and advice given prior to or after the conclusion of the contract - in particular usage a maintenance instructions for the delivered goods - the provisions of Sections 9 and 11 shall apply correspondingly, to the exclusion of any additional claims by the buyer.

#### 11. Right of withdraw by the buyer

- a) The buyer shall be entitled to withdraw from the contract if the supplier is finally and conclusively unable to perform prior to the transfer of risk
- delivery is delayed within the meaning of Section 5 and if the buyer grants the supplier a reasonable period of grace grace is not upheld by the supplier. c) If delivery of the goods is not possible during a period of acceptance delay or for reasons attributable to the buyer,
- tions
- the meaning of the present Terms and Conditions of Sale. Such right of withdrawal by the buyer shall also apply in the event of impossibility to supply or the inability of the supplier to rectify or replace the aforesaid defect

## IKA<sup>®</sup> General Terms and Conditions of Sale 181

third party and to demand reimbursement of the necessary

e) Of the direct costs directly incurred as a result of the rectification or replacements - provided the complaints of the buyer prove to be justified - the supplier shall bear the costs of the replacement parts, including dispatch costs, and reasonable dismantling and installation costs and the costs of providing any technicians and auxiliary staff of the buyer if the reimbursement of such costs can be equitably demanded in the specific circumstances. Other costs shall

f) The liability of the supplier shall lapse for the consequences of any improper modification or maintenance work undertaken by the buyer or a third party without the prior consent

claims and claims for damages not sustained by the delivered

b) The buyer shall be entitled to withdraw from the contract if with a specific declaration that he/it will reject acceptance of the goods after such period of grace and if the period of

the buyer shall be obliged to meet his/its contractual obliga-

d) The buyer shall also have a right of withdrawal from the contract if, through negligence or intent, the supplier fails to respond to a period of grace granted for the rectification or replacement of a defect attributable to the supplier within

e) All other further claims of the buyer shall be excluded, if permitted by law

#### 12. Rights of withdrawal by the supplier

The contract shall be reasonably modified in case of unforeseen events within the meaning of Section 5 of the present Terms and Conditions of Sale, if such events materially change the financial and substantive implications of the performance of the supplier or if they materially affect the operations of the supplier and if it later transpires that the supplier is unable to perform its contractual obligations. If this is not economically possible, the supplier shall be entitled to withdraw from the whole or part of the contract. Any compensation claims by the buyer due to the exercise of such right of withdraw shall be excluded, if permitted by law. If the supplier makes use of its right to withdraw from the contract. it shall be obliged to notify the buyer immediately after having become aware of the implications of the aforesaid event.

#### 13. Competent court and legal venue

- a))For all disputes arising from the contractual relationship. legal action shall be taken at the competent court for the registered office of the supplier or the branch of the supplier effecting delivery if the buyer is a registered trader, a legal entity under public law or a public-law fund. The supplier shall also be entitled to bring action at the principal place of business of the buyer
- b) For legal relations in connection with this contract German material law is applicable, whereas the agreement of the United Nations regarding contracts ruling the international purchase of goods (CISG) is excluded.

Issue 04/2007

IKA®-WERKE GmbH & Co. KG D-79219 Staufen



#### IKA<sup>®</sup> General HANDS for children 182

#### HANDS for children

HANDS for children is a nonprofit project of IKA®-Werke in Staufen, Germany with the goal to help and support the needy children of the Third World.

Experienced retirees from the IKA® team volunteer their time to manufacture the laboratory equipment for this program. HANDS for children combines the power of an independent company with the knowledge of experienced retired workers.

The profit gained by these activities is donated, in full, to institutions that help needy children or is used directly to help needy children. The recipients are chosen by the employees of HANDS for children and the donations are closely monitored.



#### The project »HANDS for Children« is supported by the following products:





For temperature control of liquids (NFL/I) up to 100 °C in open baths (min. bath depth 160 mm, min. usable depth 75 mm). Page 99



#### **VORTEX Genius 3**

Vortex shaker suitable for short-time operation (touch function), activated by pres-sing shaker attachment or continuous operation. Page 52

#### The IKA® Village Sunimarca in Peru / A development aid project in the Peruvian Andes

The indigenous population of Peru inhabits the poorest mountain regions, living mainly as peasant farmers. Theirs is an ancient culture, built on knowledge passed down through the centuries, which has allowed them to survive in their environment, even under the most extreme conditions. Indeed, the region is beset by political unrest, an extreme climate, and a lack of infrastructure. This combination of circumstances is responsible for the fact that the people of the Andes have never seen any real improvement in their living conditions. The problems of the local population are characterised by malnutrition and undernourishment, a high rate of illiteracy, and high infant mortality.

Sunimarca is a village lying at an altitude of around 4.000 m above sea level. Assistance will be provided here over the coming years with the help of "HANDS for children"

The farmers of Sunimarca have formulated their own vision:

"Our hope is that by the year 2020 our village community will be one that is solid and strong, one that holds human values in high regard. We want to be careful in the way we deal with our natural resources. It is our goal to become leading producers of Andean products, farmers with heal-

thy, high-grade herds of alpaca and sheep. The village should have a range of productive small businesses. Sunimarca should have access to a good road connection and electricity. All inhabitants must be guaranteed their basic human needs. There will finally be an end to hardship. We all want to and will work hard, applying ourselves to achieving these aims."

Parts of this vision are already a reality today: a road has been built and the alpaca herds strengthened with new, high-grade animals. A dairy has been established and free school meals are also planned for. The aim of the project is to lift the village out of poverty in a way that is sustainable and permanent. Children and young people should receive the chance for a better future. Help people to help themselves.

**Oberle Foundation:** The Wilhelm Oberle Foundation is a the largest private foundation in the region surrounding Freiburg, Germany, with an endowment of 14 million euros. For further information please visit the following website: www.oberle-stiftung.de

#### Menschen für Menschen, School Construction Projects in Ethiopia

Angered by the unjust, inhuman inequality between the poor and the rich of this world, in 1981 actor Karlheinz Böhm founded the "Menschen für Menschen e.V." (MFM) organisation. Through this organisation he was able to provide aid in Ethiopia independently of any political, economic, or religious interests.

#### Projects 2003 to 2007:

Working together with MFM, two schools have been built in Ethiopia thanks to funding from "HANDS for children": the "Tulla Haro Lower Primary School" in the Babile Woreda region of chronically rain deprived eastern Ethiopia; and "Chiraro Lower Primary School" in Midda, central Ethiopia. The main emphasis during the course of the project was on the building of new

schools and the construction and furnishing of accommodation for the teaching staff. At the same time, campaigns were run amongst the local population to promote basic education, with the aim of reducing the illiteracy rate. In Ethiopia, the average rate is 60 percent for men and 73 percent for women.

Further information on "Menschen für Menschen" and about the sponsored project will be available at: www.menschenfuermenschen.de or at: Menschen für Menschen, Brienner Str. 46, 80333 München, Germany.

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# IKA<sup>®</sup> General

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